

PERI UP Flex Stair 75

Instructions for Assembly and Use – Standard Configuration – Version 2.0



PERI Ltd.

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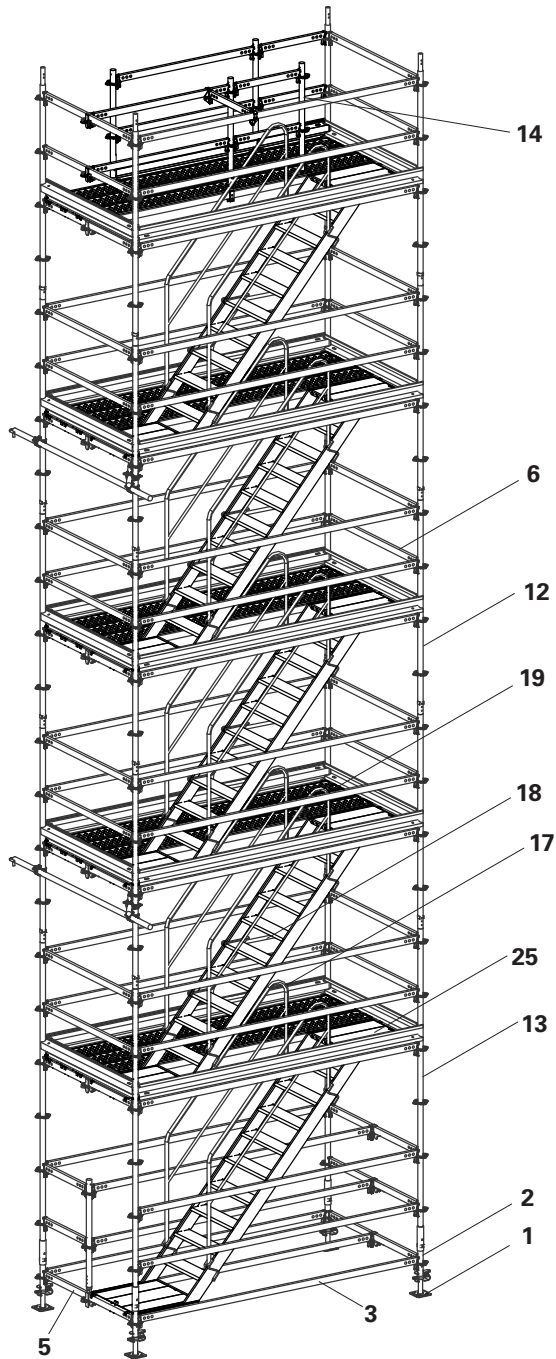
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Product overview

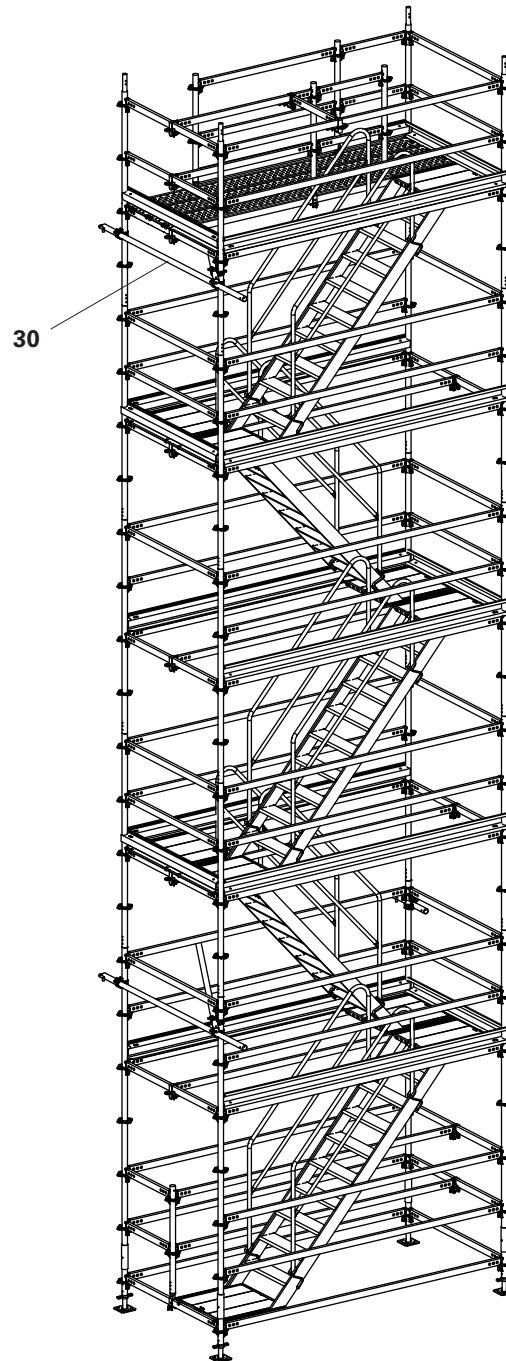
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Main components

Section A – Flex Stair with staircase units in the same direction















Section B – Flex Stair with alternating staircase units






- | | | | |
|----|----------------------------|----|-------------------------------|
| 1 | Base Spindle UJB | 17 | Stair Guardrail UAG |
| 2 | Base Standard UVB 25 | 18 | Stair Guardrail UAH-2 |
| 3 | Horizontal Ledger UH-2 300 | 19 | Steel Deck UDG-2 25 x 300 |
| 6 | Horizontal Ledger UH-2 150 | 25 | Flex Stair UAS-2 75 x 300/200 |
| 12 | Standard UVR-2 200 | 30 | Wall Tie UWT 220 |
| 13 | Standard UVR-2 300 | | |
| 14 | Top Standard UVH-2 | | |

Key

Pictogram | Definition

-  Danger/Warning/Caution
-  Note
-  To be complied with
-  Load-bearing point
-  Visual inspection
-  Tip
-  Incorrect use
-  Safety helmet
-  Safety shoes
-  Safety gloves
-  Safety goggles
-  Personal protective equipment to prevent falling from a height (PPE)

Arrows

-  Arrow representing an action
-  Arrow representing a reaction of an action*
-  Arrow representing forces

* If not identical to the action arrow.

Safety instruction categories

The safety instructions alert site personnel to the risks involved and provide information on how to avoid these risks. Safety instructions can be found at the beginning of the section or before instructions for action and are highlighted as follows:

Danger

This sign indicates an extremely hazardous situation which could result in death or serious, irreversible injury if the safety instructions are not followed.

Warning

This sign indicates a hazardous situation which could result in death or serious, irreversible injury if the safety instructions are not followed.

Caution

This sign indicates a hazardous situation which could result in minor or moderate injury if the safety instructions are not followed.

Note

This sign indicates situations in which failure to observe the information can result in material damage.

Format of the safety instructions

Signal word

Type and source of hazard!
Consequences of non-compliance.
⇒ Preventative measures.

Dimensions

Dimensions are usually given in cm. Other measurement units, e.g. m, are shown in the illustrations.

Conventions

- Instructions are numbered with: 1., 2., 3.
- The result of an instruction is shown by: →
- Position numbers are clearly provided for the individual components and are given in the drawing, e.g. **1**, in the text in brackets, for example **(1)**.
- Multiple position numbers, i.e. alternative components, are represented with a slash: e.g. **1/2**.

Notes on illustrations

The illustration on the front cover of these instructions is understood to be a system representation only. The assembly steps presented in these Instructions for Assembly and Use are shown in the form of examples with only one component size. They are valid for all component sizes contained in the standard configuration.

To facilitate understanding, illustrations are sometimes incomplete. Any safety equipments that are not shown in these illustrations must be incorporated nonetheless.

Terminology

Components are not always named in full so that they are easier to read. All components deemed valid according to the program overview may be used. Exceptions are specified.

Example:

- Horizontal ledger corresponds to:
- Horizontal Ledger UH Plus
- Horizontal Ledger UH-2.

Target groups

Contractors

These Instructions for Assembly and Use are designed for contractors who either

- assemble, modify and dismantle PERI systems, or
- use them, e.g. for concreting, or
- allow them to be used for other operations, e.g. carpentry or electrical work.

The contractor's procedures for the control of temporary works must ensure that suitably competent persons are appointed to manage the planning and use of PERI formwork systems.

The appointed person(s):

- must identify potential hazards during the planning phase,
- determines measures that provide protection against risks,
- creates a safety and health protection plan,
- coordinates the protective measures for the contractor and site personnel so that they do not endanger each other,
- monitors compliance with the protective measures.
- must be on site for all system operations,
- prepares and updates the plan for assembly, modification and dismantling,
- prepares and updates the plan for use of the system by the user,
- supervises the assembly, modification and dismantling work (supervisor).

Competent persons qualified to carry out inspections

Due to the specialist knowledge gained from professional training, professional experience and recent professional activity, the competent person qualified to carry out inspections has a reliable understanding of safety-related issues and can carry out inspections correctly. Depending on the complexity of the inspection to be undertaken, e.g. scope of testing, type of testing or the use of certain measuring devices, a range of specialist knowledge is necessary.

Qualified personnel

PERI systems may only be assembled, modified or dismantled by personnel who are suitably qualified to do so. Qualified personnel must have completed a course of training* in the work to be performed, covering the following points at least:

- Explanation of the plan for the assembly, modification or dismantling of the system in an understandable form and language.
- Description of the measures for safely assembling, modifying or dismantling the system.
- Naming of the preventive measures to be taken to avoid the risk of persons and objects falling.

- Designation of the safety precautions in the event of changing weather conditions that could adversely affect the safety of the system, as well as the personnel concerned.
- Details regarding permissible loads.
- Description of all other risks and dangers associated with assembly, modification or dismantling operations.



- **These Instructions for Assembly and Use must be available at the system's place of use.**
- **In other countries, ensure that the relevant national guidelines and regulations in the respective current version are complied with!**

* Instructions are given by the contractor themselves or a competent person selected by them.

Product description

Purpose of these assembly instructions

These Instructions for Assembly and Use describe the processes of assembling and disassembling the standard configuration and are based on the approval for the PERI UP Flex Scaffolding System Z-8.1-863.

Intended use

Use as Flex Stairs with staircase units in the same direction and Flex Stairs with alternating staircase units as a means of access for temporary work to be carried out on working areas situated above ground level.

PERI products have been designed for exclusive use in the industrial and commercial sectors only by suitably trained personnel.

Features

The stair is based on PERI UP Flex Modular Scaffolding with supplementary components.

For use as a Flex Stair with alternating staircase units or with staircase units in the same direction from 2.0 m up to a maximum of 66.0 m assembly height together with associated anchoring.

Permissible loads: for flights of stairs and decks

2.0 kN/m²

for the complete construction

2.0 kN/m²

per 20 m linear metres

- Flight of stairs corresponds to class B in accordance with EN 12811, Part 1.

Technical data

Version 1: 150 x 250 cm

Version 2: 150 x 300 cm

Storey height 200 cm

Clear tread width 67 cm, deck width 71 cm.

Cleaning and maintenance instructions

Clean the scaffolding components after each use to maintain the value and operational readiness of the PERI products over the long term.

Some repair work may also be inevitable due to the tough working conditions.



The contractor must ensure that the personal protective equipment required for cleaning, maintenance and repair work such as

- safety helmet,
- safety shoes,
- safety gloves,
- safety goggles,

is available and used as intended.

The following instructions should help to keep cleaning and maintenance costs as low as possible.

Cleaning tools must be adapted to the respective surfaces of the components so that they are not damaged.

Mechanical components, e.g. spindles, must be cleaned of dirt or concrete residue before and after use, and then greased with a suitable lubricant.

Do not use plastic components if fibre reinforcements are exposed.

Provide suitable support for the components during cleaning so that no unintentional change in their position is possible.

Do not clean components suspended on crane lifting gear.

Components with wood parts are to be stored in well-ventilated and dry conditions.

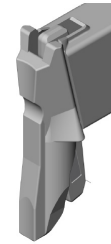
Any repairs to PERI products are to be carried out by PERI qualified personnel only.

Disposal

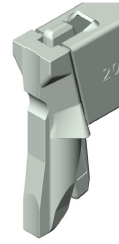
Dispose of in accordance with the relevant national regulations.

Component Variants

- The standard configurations are not valid for the use of Horizontal Ledgers UH. They require a separate static analysis.



Ledger UH



Ledger UH-2
Ledger UH Plus

- Ledger UH Plus may be used in substitution for Ledger UH-2.
- Standards UVR may be used in substitution for UVR-2.

Additional technical documentation

- Approvals:
 - Approval Z-8.22-863 PERI UP Flex module system

- Instructions for Assembly and Use:
 - PERI UP Scaffolding Kit core components

- User information:
 - Pallets and stacking devices

- Brochure
 - PERI UP Access Technology

Instructions for Use

Use in a way not intended, deviating from the standard configuration or the intended use according to the Instructions for Assembly and Use, represents an application with a potential safety risk, e.g. risk of falling.

Deviations from the standard configuration must be verified for the application by means of separate strength and stability calculations and explicitly reflected in the assembly instructions.

All components listed in the program overview may be used for assembly. Other components are not permitted. Exceptions are named or must be planned and verified on a project-specific basis.

The use of other products and spare parts is not allowed. Changes to PERI components are not permitted.

The system described in these Instructions for Assembly and Use may contain patent-protected components.

Cross-system



Safety instructions apply to all service life phases of the system.

General

The contractor must guarantee that the Instructions for Assembly and Use supplied by PERI are available at all times and understood by the site personnel.

These Instructions for Assembly and Use can be used as the basis for creating a risk assessment. The risk assessment is compiled by the contractor. However, the Instructions for Assembly and Use are not a substitute for a risk assessment!

Observe and comply with the safety instructions and permissible loads.

For the application and inspection of PERI products, the current safety regulations and guidelines valid in the respective countries must be observed.

Materials and working areas are to be inspected before each use and assembly for:

- damage,
- stability and
- functional correctness.

Damaged components must be exchanged immediately on site and may no longer be used.

Safety components are to be removed only when they are no longer required.

When on slab formwork, scaffolds, staircase landings and working platforms:

- do not jump,
- do not run,
- do not drop anything from or onto it.

Components provided by the contractor must comply with the characteristics stipulated in these Instructions for Assembly and Use and all applicable laws and standards. Unless otherwise indicated, the following applies in particular:

- Timber components: strength class C24 for solid wood according to EN 338.
- Scaffolding tubes: galvanised steel tubing with minimum dimensions of $\varnothing 48.3 \times 3.2$ mm according to EN 12811-1:2003 4.2.1.2.
- Scaffolding tube couplings according to EN 74-1 and EN 74-2.

Deviations from the standard configuration are only permitted after a further risk assessment has been carried out by the contractor.

Appropriate measures for working and operational safety, as well as stability, are defined on the basis of this risk assessment.

Corresponding proof of stability can be provided by PERI on request, if the risk assessment and resulting measures to be implemented are made available.

Before and after exceptional occurrences that may have an adverse effect on the safety of the scaffolding system, the contractor must immediately

- produce another risk assessment and make use of its results to take suitable steps to guarantee the stability of the scaffolding system,
- arrange for an extraordinary inspection to be carried out by a competent person qualified to do so. The aim of this inspection is to identify and rectify any damage in good time in order to guarantee safe use of the scaffolding system.

Exceptional events could be:

- accidents,
- long periods of non-use,
- natural events, e.g. heavy rainfall, icing, heavy snowfall, storms or earthquakes.

Assembly, modification and dismantling work

Assembly, modification or dismantling of scaffolding systems may only be carried out by qualified persons under the supervision of a competent person. The qualified personnel must have received appropriate training for the work to be carried out with regard to specific risks and dangers.

On the basis of the risk assessment and the Instructions for Assembly and Use, the contractor must create installation instructions to guarantee safe assembly, modification and dismantling of the scaffolding system.

Before initial use, the safe functioning of the scaffold must be checked by a person qualified to carry out the inspection. The results of the inspection must be documented in an inspection log.



The contractor must ensure that the personal protective equipment required for the assembly, modification or dismantling of the scaffolding system, e.g.

- safety helmet,
- safety shoes,
- safety gloves,
- safety goggles,

is available and used as intended.

The scaffolding is disassembled by reversing the assembly sequence as described in these Instructions for Assembly and Use.

Comply with the respective assembly descriptions and safety instructions when making modifications or additions to the scaffold.



If personal protective equipment against falling from a height (PPE) is required or specified in local regulations, the contractor must determine appropriate attachment points on the basis of the risk assessment.

The PPE to be used to prevent falling is determined by the contractor.

The contractor must

- provide safe working areas for site personnel, which are to be reached through the provision of safe access ways, cordon off and clearly mark danger zones.
- guarantee stability during all stages of construction, in particular during assembly, modification and dismantling operations.
- ensure and demonstrate that all loads that occur are safely transferred.

Use

Every contractor who uses or allows the scaffolding systems to be used, is responsible for ensuring that the equipment is in good condition.

If the scaffolding system is used successively or at the same time by several contractors, the health and safety coordinator must point out any possible mutual hazards and all work must then be coordinated.

When scaffolds are used in publicly accessible areas,

- measures to prevent unauthorised use, e.g. enclosure of access areas, must be taken.
- Measures are taken against injuries caused by bumping against protruding components, e.g. assembly of protective components.

Always keep the contact surfaces of the scaffold free of dirt, objects, snow and ice.

Close off the scaffold in extreme weather conditions.

System-specific

If necessary, use load-distributing supports, e.g. planks, to match the substrate. If multiple layers are required, planks are to be arranged crosswise. It must be ensured that the scaffolding cannot shift in a horizontal direction, irrespective of what substrate is being used.

Couplings with screw closures must be tightened with 50 Nm. This corresponds to a force of 20 kg using a lever arm length of 25 cm.

Secure the wedges with a jarring blow using a 500 g hammer.

Only use approved lifting gear.

Anchoring

The load-bearing capacity of the fastening means between the wall ties and the anchoring base must be verified for the specified tie loads on the construction site. The anchoring forces and the position of the anchoring are described in the section on reaction forces.

The enclosure of the scaffolding or mounting of additional surfaces exposed to the wind changes the stability and must be rechecked. If necessary, additional measures must be implemented.

Anchoring must be installed progressively with the erection of the scaffold assembly.

The anchoring forces must be transferred into sufficiently load-bearing anchorage via wall ties and fixing materials e.g. the building.

Inspecting the anchoring

All anchor connections to the supporting structure should be tested in accordance with NASC TG4: Anchoring Systems for Scaffolding.

Inspection, handover and use

The erected scaffold must be inspected by the scaffolding contractor in order to determine that assembly has been carried out correctly. If the contractor is convinced that the scaffold has been correctly erected, it can then be handed over to the user.

It is advisable to carry out the handover with the user and, for example, to document this in a written report.

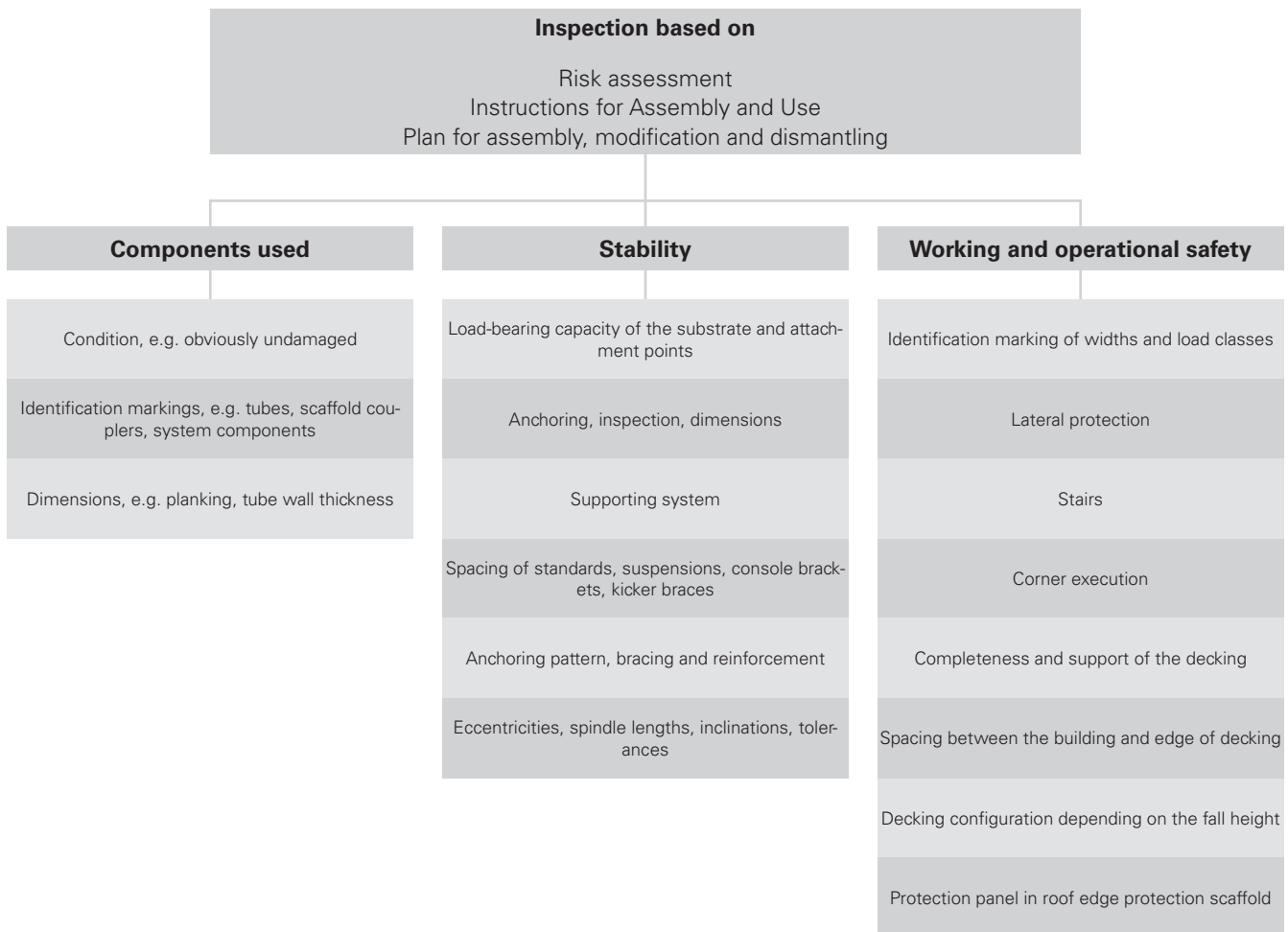


During the handover, the scaffolding contractor must advise the user of any possible risks involved with non-intended use and his obligation to provide adequate prevention against risk and danger!

- Put up safety and warning signs at the scaffold access point.
- Handover of a usage plan.



The contractor who uses scaffolding, must ensure that the scaffolding is in good condition and not arbitrarily altered in any way. In this respect, the qualified specialists must be instructed that if changes have obviously been made during use, these must be reported to the respective qualified and competent person.



Verified attachment points

Certain assembly situations could occur that require the use of personal protective equipment (PPE) to prevent falling from a height. For this, the following verified attachment points must be used:

All attachment points require the following:

- The standing height can be a maximum of one level above the last anchoring position.
- At least one anchoring layer must always be present, or the scaffold is verified to be free-standing and the tilt resistance is guaranteed.

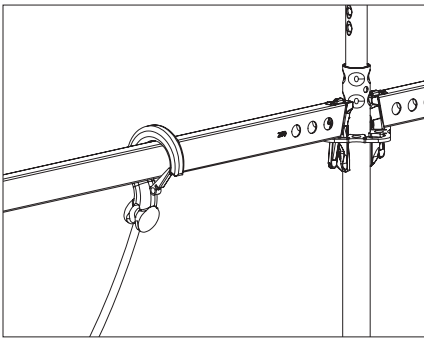


Fig. M.01

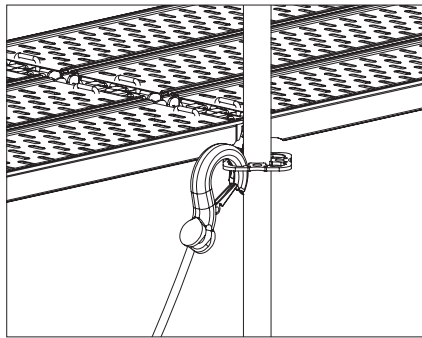


Fig. M.02

Horizontal ledger

Attachment point:

Each Horizontal Ledger UH Plus or UH-2,

- which is freely accessible for the lifting gear
- and is installed at a maximum height of 1.0 m above the deck level
- and which is wedged on two rosettes of 2 standards.

The standards must be butt-jointed at least 0.5 m below the deck level.

Rosette

Attachment point:

Each rosette that is integrated into the base scaffold. See rules and regulations on the right.

Attachment points in the system



Each specified attachment point is intended for securing only one person!

General information

- The use of personal protective equipment to prevent falling from a height is regulated in the project-related risk assessment that has been prepared by the contractor (user).
- When using personal protective equipment to prevent falling from a height, all valid standards and safety regulations are to be taken into consideration by the contractor.
- Each scaffold assembly is to be secured against tipping by the user.
- The application concerns assembly, reconstruction and dismantling.
- The specified heights for permissible attachment points apply only in relation to the component. The respective employer risk assessment regulates the attachment points to be used for the person

Requirements

- The scaffold assembly underneath the final assembly level is complete. This means, all ledgers and diagonal bracing have been installed and the decking is in place as the topmost assembly level.
- The joints of the topmost standards must lie underneath the last assembly level.

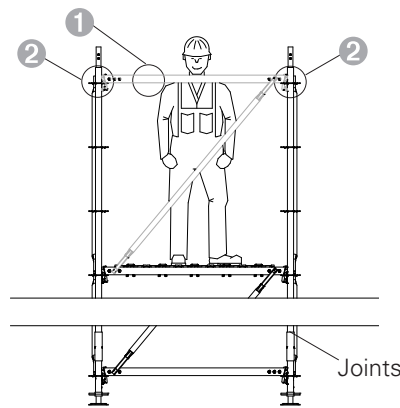


Fig. M.03

Attachment points

Standard ends approx. 2.0 m below the assembly level:
 each horizontal ledger in the assembly level ①,
 each rosette in the assembly level ②.

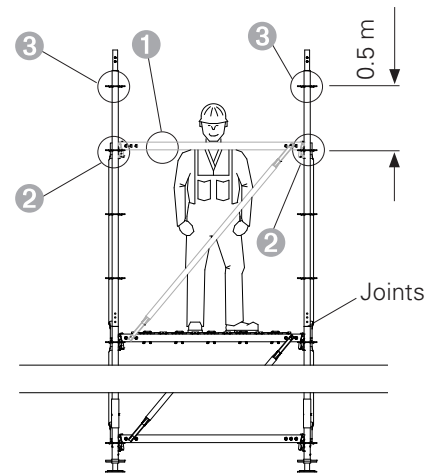


Fig. M.04

Attachment points

Standard ends approx. 1.5 m below the assembly level:
 each horizontal ledger in the assembly level ①,
 each rosette up to max. 0.5 m above the last assembly level ②, ③.

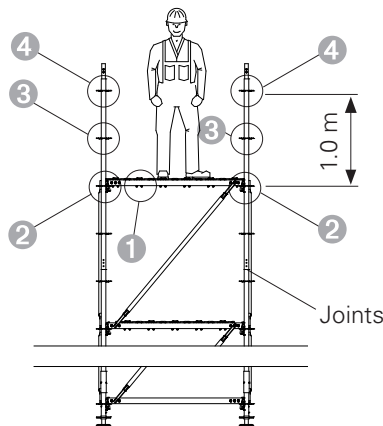


Fig. M.05

Attachment points

Standard ends approx. 1.0 m below the assembly level:
 each horizontal ledger in the assembly level ①,
 each rosette up to max. 1.0 m above the last assembly level ② ③ ④.

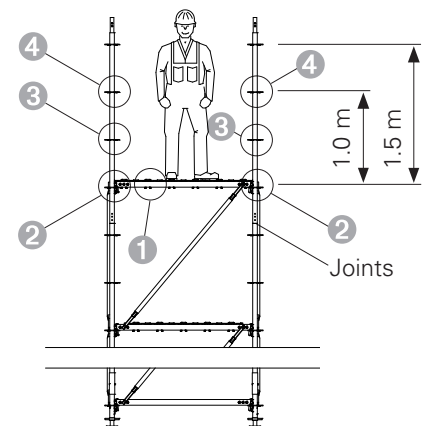


Fig. M.06

Attachment points

Standard ends approx. 0.5 m below the assembly level:
 each horizontal ledger in the assembly level ①,
 each rosette up to max. 1.0 m above the last assembly level ② ③ ④.

General

- Store and transport components in such a way that no unintentional change in their position is possible. Detach lifting accessories and lifting gear from the lowered components only if they are in a stable position and no unintentional change is possible.
- Do not drop the components.
- Only ever use approved and inspected means of transportation from PERI incl. lashing, lifting gear and slings.
- Only attach the means of transport to the intended attachment points using suitable lifting gear and slings.

During the relocation procedure

- ensure that components are picked up and set down in such a way that unintentional falling over, falling apart, sliding, falling down or rolling is avoided.
- no one is allowed to remain under the suspended load.
- always guide pre-assembled scaffolding bays, scaffolding units or scaffolding sections with ropes when moving them by crane.
- The access areas on the construction site must be free of obstacles and tripping hazards and must also be slip-resistant.
- For transportation, the substrate must have sufficient load-bearing capacity.
- Use original PERI storage and transport systems, e.g. crate pallets, pallets or stacking devices.

Component overview

Pos. no.	Component name	Article no.
1	Base Spindle UJB	100411
2	Base Standard UVB 25	133499
3	Horizontal Ledger UH-2 300	132022
4	Horizontal Ledger UH-2 250	132025
5	Horizontal Ledger UH-2 200	132016
6	Horizontal Ledger UH-2 150	132010
7	Horizontal Ledger UH-2 100	132004
8	Horizontal Ledger UH-2 75	132213
9	Horizontal Ledger UH-2 25	131995
10	Standard UVR-2 100	132224
11	Standard UVR-2 150	132229
12	Standard UVR-2 200	132234
13	Standard UVR-2 300	132239
14	Top Standard UVH-2 100	132194
15	Ledger Brace UBL-2 300/200	132833
16	Ledger Brace UBL-2 150/200	132785
17	Stair Guardrail UAG	100742
18	Stair Guardrail UAH-2	133543
19	Steel Deck UDG-2 25 x 300	132515
20	Steel Deck UDG-2 25 x 150	132505
21	Steel Deck UDG-2 25 x 75	132488

Pos. no.	Component name	Article no.
23	Console Bracket ECM 75	136918
24	Ledger Bracket UHA Half	110793
25	Flex Stair UAS-2 75 x 300/200	134561
26	Flex Stair UAS-2 75 x 250/200	134562
27	Flex Stair UAS-2 75 x 150/100T	134557
28	Flex Stair UAS-2 75 x 150/100S	134558
29	Flex Stair UAS-2 75 x 150/50T	134563
30	Wall Tie UWT 220	102954
31	Wall Tie UWT 45	100088
32	Scaffolding Tubes 48.3 x 3.2mm	201416
33	Double Coupler Pressed Steel	201411
34	Swivel Coupler Pressed Steel	201412
35	Spindle Locking UJS	100863
36	Locking Pin Ø48-57 mm	111053
37	UH Spigot-2	130681
38	Toeboard Steel UPY 300	110211
39	Toeboard Steel UPY 250	110208
40	Toeboard Steel UPY 200	110176
41	Toeboard Steel UPY 150	110160
42	Toeboard Steel UPY 100	110073
43	Toeboard Steel UPY 75	110514

General



- For basic information on the assembly of PERI UP, see the assembly instructions for PERI UP Scaffolding Kit core components
- 2 people are required to carry out the assembly of the stair elements.

Flex Stair with staircase units in the same direction

With anchoring and access to the building.

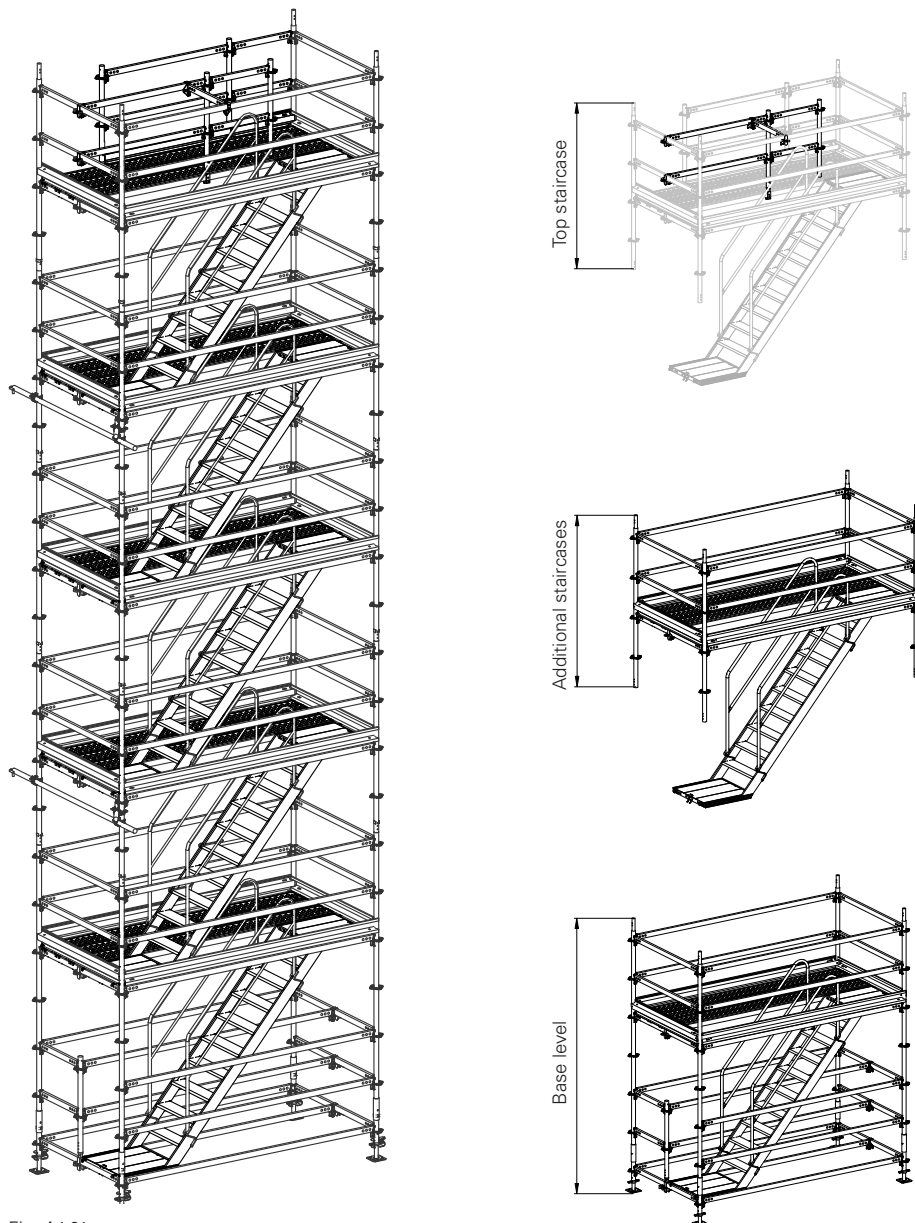


Fig. A1.01

General

The assembly and dismantling sequences describe a short-lift system of work in compliance with NASC SG4: Preventing Falls in Scaffolding Operations.

The PERI UP Flex Stair 75 system can be assembled in bay lengths of 250 cm or 300 cm

The following sections show the assembly process for a bay length of 300 cm.

The figures apply accordingly to the bay length of 250 cm.

Modifications for bay length 250 cm

Replace or reduce the following components:

Horizontal Ledger UH-2 300 **(3)**
→ Horizontal Ledger UH-2 250

Horizontal Ledger UH-2 200 **(5)**
→ Horizontal Ledger UH-2 150

Flex Stair UAS-2 75 x 300/200 **(25)**
→ Flex Stair UAS-2 75 x 250/200

Steel Deck UDG-2 25 x 300 **(19)**
→ Steel Deck UDG-2 25 x 250

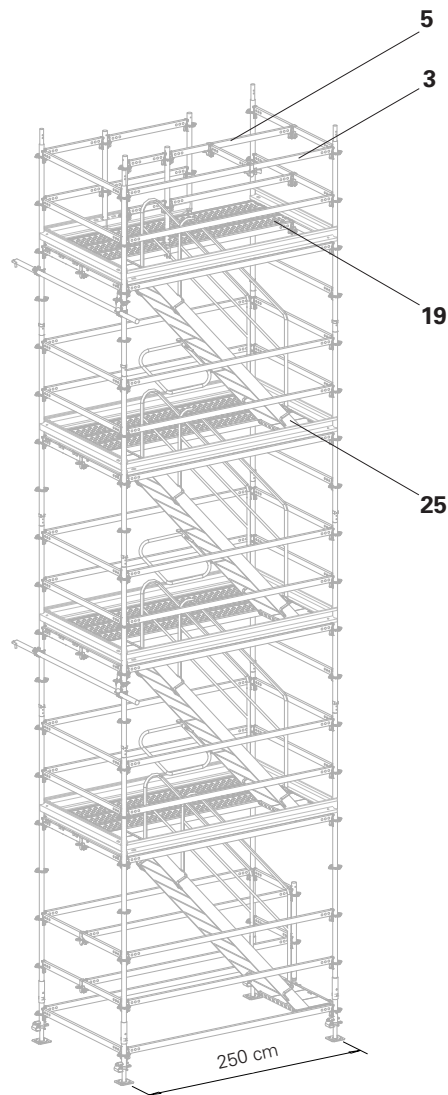


Fig. A2.01

Base level

Components

- 1** Base Spindle UJB
- 2** Base Standard UVB 25
- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 19** Steel Deck UDG-2 25 x 300

Assembly

1. Assemble frame.
Distance to building ≤ 30 cm.
(Fig. A3.01)
2. Horizontally align frame by adjusting the Base Spindles UJB (**1**). Spindle extension:
– for assembly heights up to 36 m:
 $L_{sp} \leq 30$ cm,
– for assembly heights over 36 m:
 $L_{sp} \leq 20$ cm. (Fig. A3.01a)
3. Secure wedges on all ledgers using a 500 g hammer. (Fig. A3.02)
4. Fit temporary Steel Decks UDG-2 (**19**) in the base level as an installation aid. (Fig. A3.03 + Fig. A3.03a)

Do not secure Ledger wedges at this stage.



- All ledgers must be at a 90° angle to each other. (Fig. A3.01a)
- For crane relocation purposes, spindle out the Base Spindle UJB by at least 17 cm. This is the only way to ensure a tension-proof connection between the Base Standard UVB and the Standard UVR-2 with locking pins



Install base standards and standards with holes lined up in the same direction. This procedure allows the tubes to be joined with locking pins for crane use at any time.



All lift locks (**25.1+ 19.1**) must drop beneath the horizontal ledgers. If they do not, lift the component slightly and let it drop into position or operate the lift lock manually.

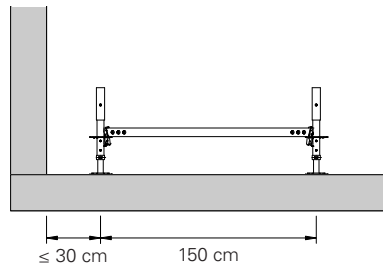


Fig. A3.01

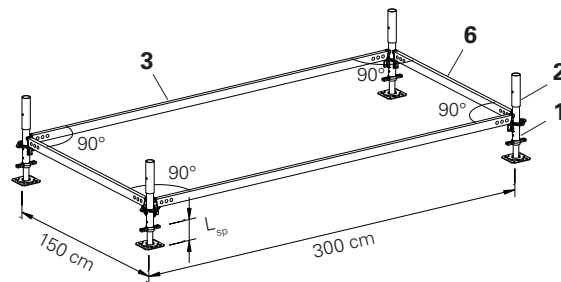


Fig. A3.01a

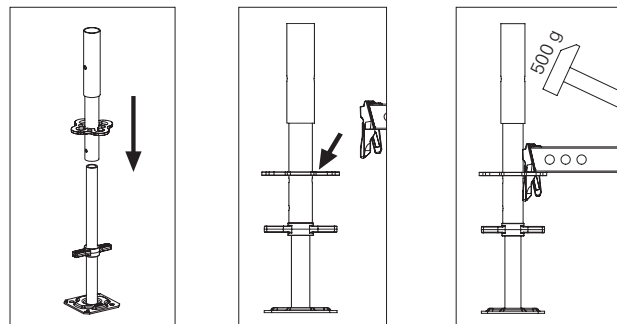


Fig. A3.02

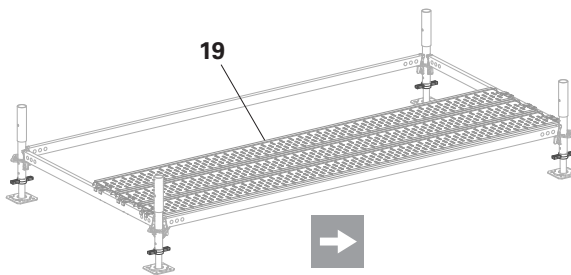


Fig. A3.03



- The decks used at the base are an aid to erection only, they may be removed later.

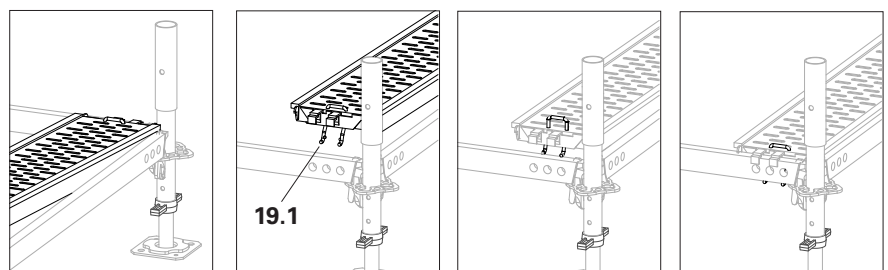


Fig. A3.03a

Standards and ledgers

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 13** Standard UVR-2 300
- 24** Ledger Bracket UHA Half
- 35** Spindle Locking UJS
- 37** UH Spigot-2

PERI recommend using Standard UVR-2 300 (**13**) at the base level.

Other combinations of standards (e.g. UVR-2 200 inside with UVR-2 300 outside) are structurally acceptable, but the customer must ensure safe method of erection & striking.

Assembly

1. Insert Standards UVR-2 (**13**).
2. Attach Horizontal Ledgers UH-2 150 (**6**).
3. Attach Horizontal Ledgers UH-2 300 (**3a**).
4. Attach Horizontal Ledgers UH-2 300 (**3b**) along with Ledger Bracket UHA Half (**24**).
5. Attach the UH Spigot-2 (**37**) to the Ledger UH-2 150 below. (Fig. A3.04)
6. If movement by crane is envisaged, fit Spindle Locking UJS (**35**). (Fig. A3.04a)

Do not secure wedges at base level at this stage.

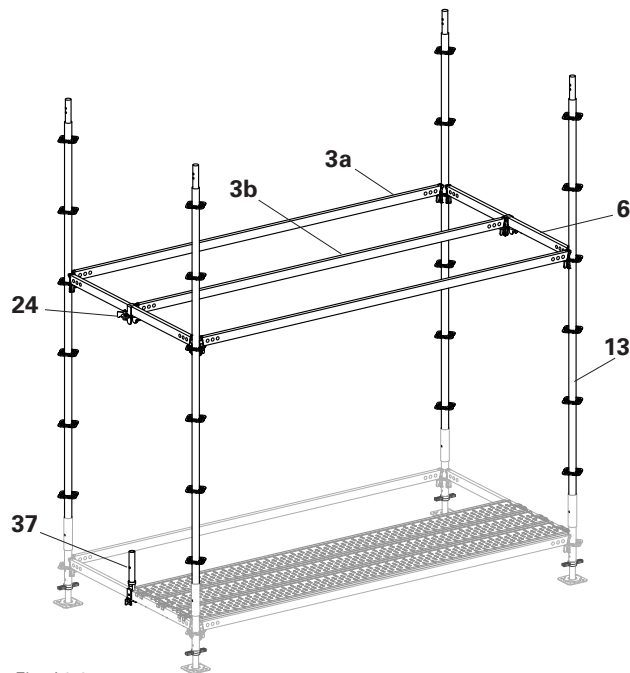


Fig. A3.04

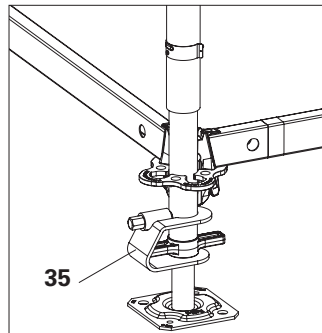


Fig. A3.04a

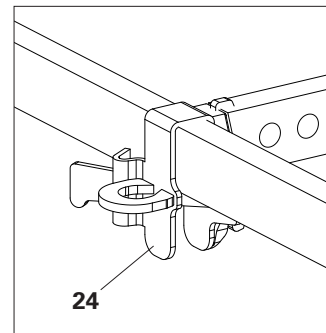


Fig. A3.04b

Flex Stair and guardrail

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 8 Horizontal Ledger UH-2 75
- 14 Top Standard UVH-2 100
- 17 Stair Guardrail UAG
- 24 Ledger Bracket UHA Half
- 25 Flex Stair UAS-2 75 x 300/200
- 37 UH Spigot-2

Assembly

1. Attach the Flex Stair UAS-2 (25) to the upper horizontal ledger (6a) first, then to the lower horizontal ledger (6b). (Fig. A3.05 + Fig. A3.05a)
2. Fit 2 x Stair Guardrails UAG (17). (Fig. A3.05 + Fig. A3.05b)

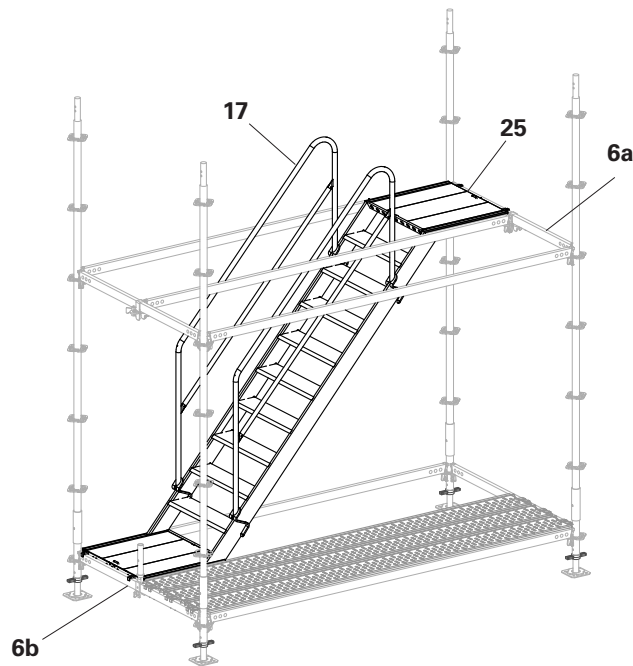


Fig. A3.05



All lift locks (25.1+ 19.1) must drop beneath the horizontal ledgers. If they do not, lift the component slightly and let it drop into position or operate the lift lock manually.



- If the scaffolding bays are larger, then the installation width must be limited to the dimensions of the stairs in question. For the staircase units in the same direction, limit the installation width to 75 cm to prevent lateral shifting. The UH Spigot-2, for example, would be suitable for this purpose.
- Alternatively, leave steel decks in the base level as an additional standing surface.

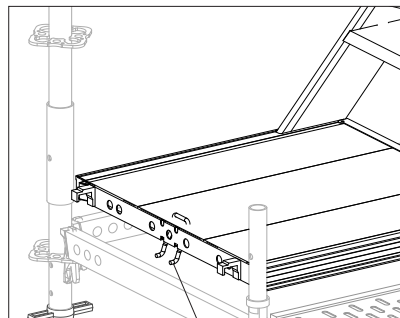


Fig. A3.05a

25.1

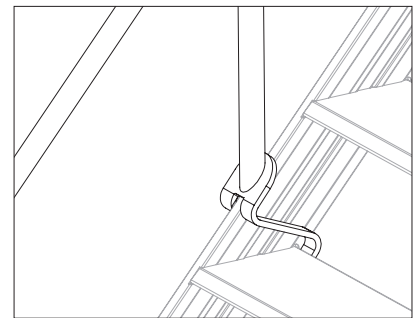


Fig. A3.05b

Assembly

1. Attach the Horizontal Ledgers UH-2 300 (3) and UH-2 150 (6).
2. Insert Top Standard UVH-2 100 (14) into the UH Spigot-2 (37).
3. Attach the internal Horizontal Ledger UH-2 (8) with Ledger Bracket UHA Half (24) to the Rosett of the Top Standard UVH-2 100 (14).
4. Attach Horizontal Ledgers UH-2 75 (8) between the Vertical Standard and Top Standard UVH-2 100 (14). (Fig. A3.06)

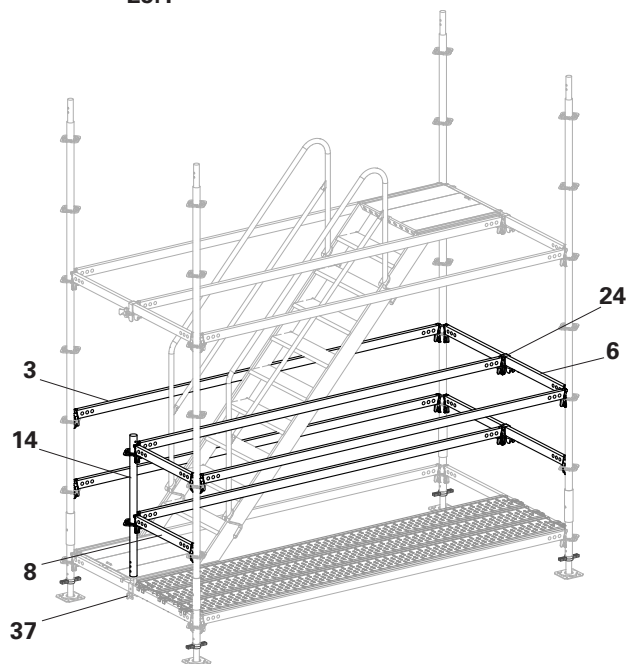


Fig. A3.06

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 12** Standard UVR-2 200
- 19** Steel Deck UDG-2 25 x 300
- 24** Ledger Bracket UHA Half

Assembly

1. Raise temporary Steel Decks UDG-2 (**19**) to the position shown.
2. From this platform, attach the external Horizontal Ledgers UH-2 300 (**3a**) and Horizontal Ledgers UH-2 150 (**6**) to the Vertical Standards.
3. Attach the temporary internal Horizontal Ledger UH-2 300 (**3b**), connected to the Horizontal Ledgers UH-2 150 (**6**) with Ledger Brackets UHA Half (**24**).
4. Tighten all wedges. (Fig. A3.07)

First lift completed.

All additional levels, except for the top level repeat the following steps.

PERI recommend using Standard UVR-2 200 (**12**) for the additional levels.

Other combinations of standards (e.g. UVR-2 200 inside with UVR-2 300 outside) are structurally acceptable, but the customer must ensure safe method of erection & striking.

Assembly

1. Raise Steel Decks UDG-2 (**19**) to the position shown.
2. Insert Standard UVR-2 200 (**12**) into lower standards.
3. Attach the external Horizontal Ledgers UH-2 300 (**3a**) and Horizontal Ledgers UH-2 150 (**6**) to the Vertical Standards.
4. Attach the internal Horizontal Ledger UH-2 300 (**3b**), connected to the Horizontal Ledgers UH-2 150 (**6**) with Ledger Brackets UHA Half (**24**). (Fig. A3.08)

If relocation by crane is envisaged, connect all verticals with locking pins D48/ D57 (**36**) so that they are tension-proof. (Fig. A3.08a)

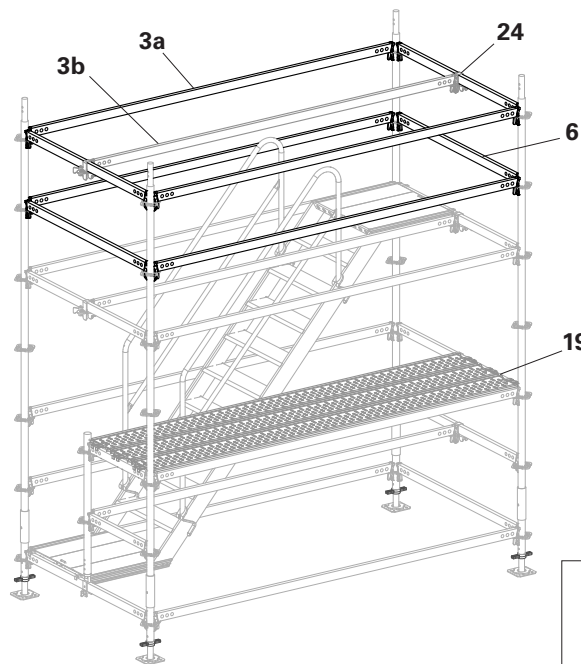


Fig. A3.07

Assembly aid

- 3b** Horizontal Ledger UH-2 300

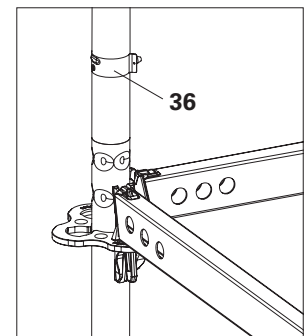


Fig. A3.08a

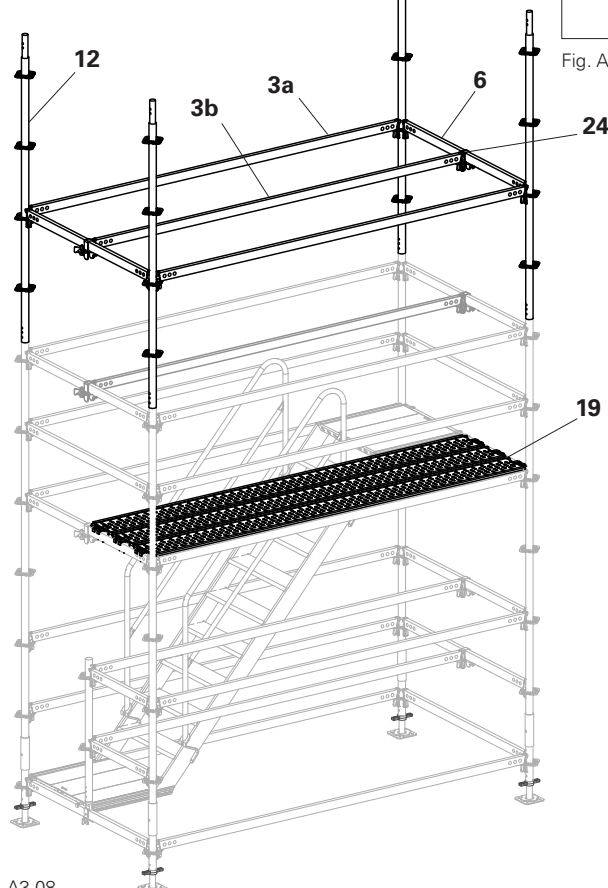


Fig. A3.08

Flex Stair and guardrail

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 17 Stair Guardrail UAG
- 18 Stair Guardrail UAH-2
- 19 Steel Deck UDG-2 25 x 300
- 24 Ledger Bracket UHA Half
- 25 Flex Stair UAS-2 75 x 300/200
- 38 Toeboard Steel UPY 300
- 41 Toeboard Steel UPY 150

Assembly

1. Attach the Flex Stair UAS-2 (25) to the upper horizontal ledger (6a) first, then to the lower horizontal ledger (6b).
2. Fit 2 x Stair Guardrails UAG (17).
3. From the back of the stair, fit Stair Guardrail UAH-2 (18) with upper suspension (18.1) onto the 5th step from the top. Swing out the locking pin (18.2) and pull it down between the stair tower and the stair guardrail. (Fig. A4.01) & (Fig. A4.01a)

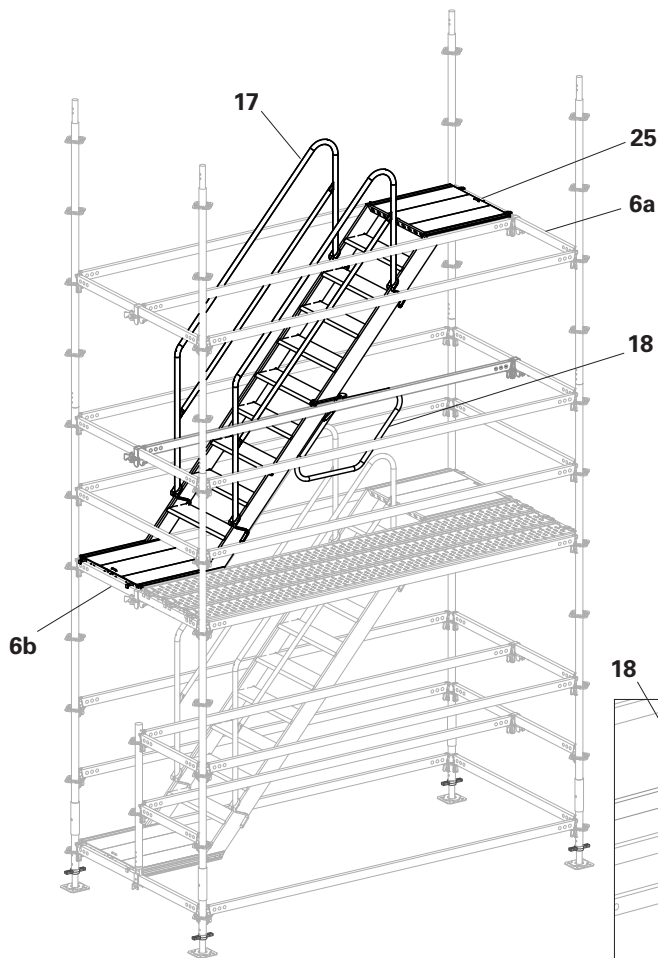


Fig. A4.01

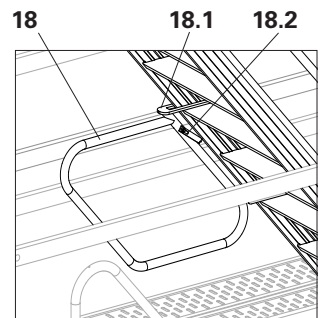


Fig. A4.01a



Securing hooks must be flush with the Deck after fitting.

Assembly

1. Fit Toeboard Steel UPY 300 (38) and Toeboard Steel UPY 150 (41) on the completed platform.
2. Fit temporary Steel Decks UDG-2 (19) in the position shown.
3. Attach the external Horizontal Ledgers UH-2 300 (3a) and Horizontal Ledgers UH-2 150 (6) to the Vertical Standards.
4. Attach the internal Horizontal Ledger UH-2 300 (3b), connected to the Horizontal Ledgers UH-2 150 (6) with Ledger Brackets UHA Half (24).

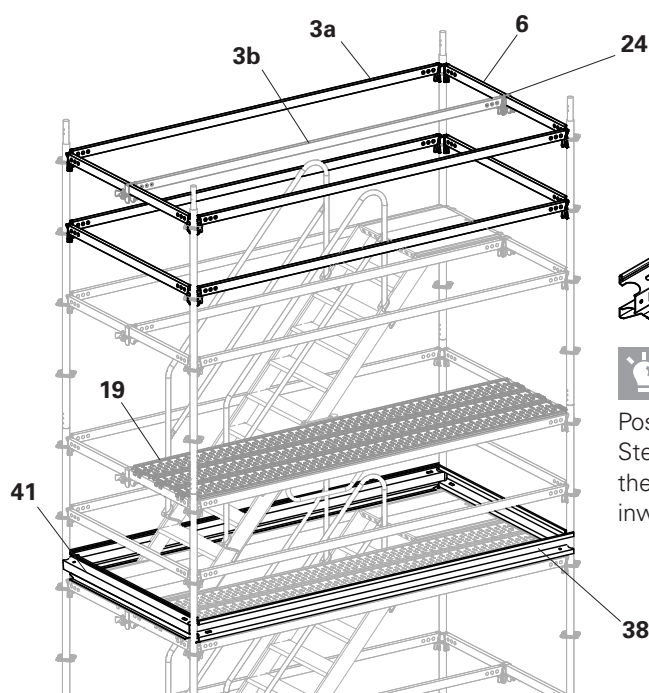
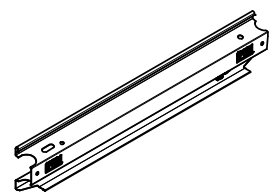


Fig. A4.02



Position the Toeboard Steel UPY 300 (38) with the PERI logo facing inwards.

Additional lift completed.

Repeat steps as required according to tower height.

Flex Stair and guardrail

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 12** Standard UVR-2 200
- 17** Stair Guardrail UAG
- 18** Stair Guardrail UAH-2
- 19** Steel Deck UDG-2 25 x 300
- 24** Ledger Bracket UHA Half
- 25** Flex Stair UAS-2 75 x 300/200

Assembly

1. Raise Steel Decks UDG-2 (**19**) to the position shown.
2. Insert Standard UVR-2 200 (**12**) into lower standards.
3. Attach the external Horizontal Ledgers UH-2 300 (**3a**) and Horizontal Ledgers UH-2 150 (**6**) to the Vertical Standards.
4. Attach the internal Horizontal Ledger UH-2 300 (**3b**), connected to the Horizontal Ledgers UH-2 150 (**6**) with Ledger Brackets UHA Half (**24**). (Fig. A5.01)

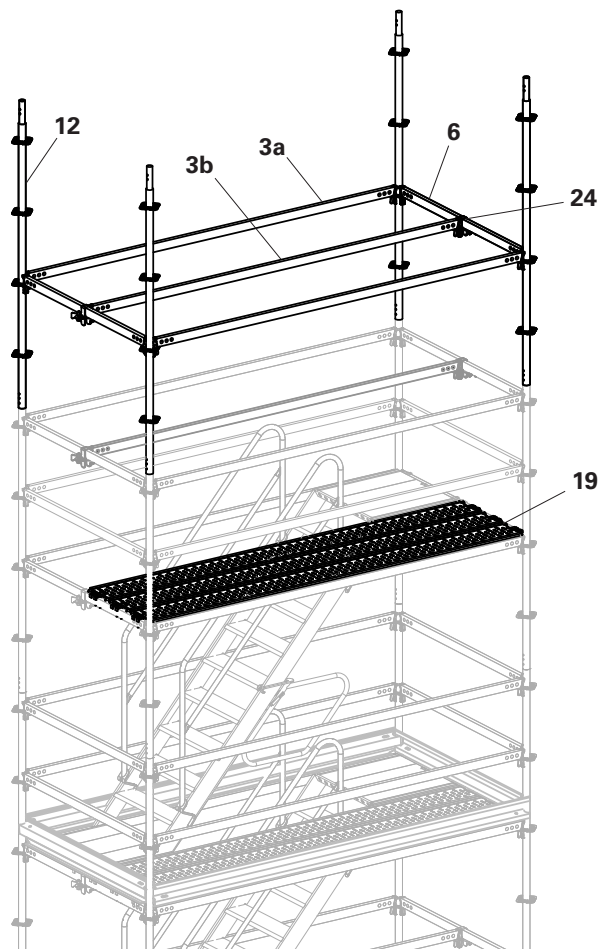


Fig. A5.01

Assembly

1. Attach the Flex Stair UAS-2 (**25**) to the upper horizontal ledger (**6a**) first, then to the lower horizontal ledger (**6b**).
2. Fit 2 x Stair Guardrails UAG (**17**).
3. From the back of the stair, fit Stair Guardrail UAH-2 (**18**) with upper suspension (**18.1**) onto the 5th step from the top. Swing out the locking pin (**18.2**) and pull it down between the stair tower and the stair guardrail. (Fig. A5.02)



Securing hooks must be flush with the Deck after fitting.

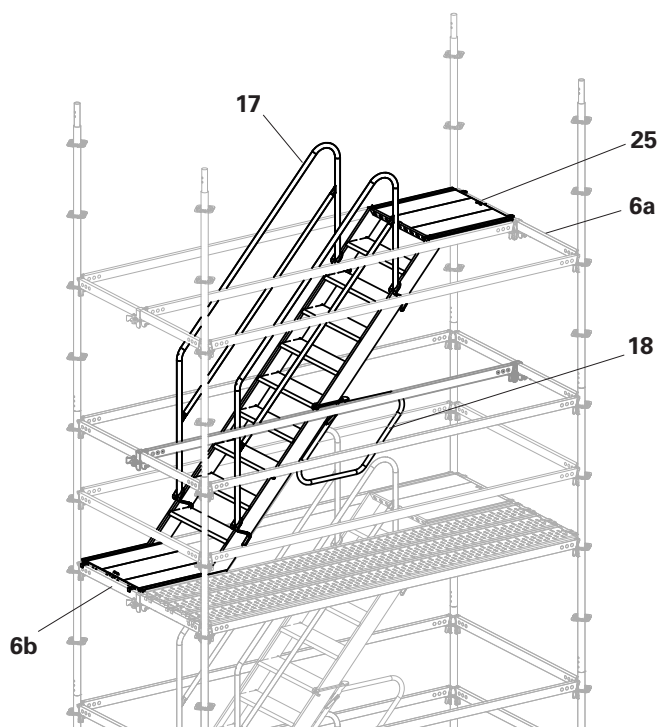


Fig. A5.02

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 8 Horizontal Ledger UH-2 75
- 10 Standard UVR-2 100
- 14 Top Standard UVR-2 100
- 19 Steel Deck UDG-2 25 x 300
- 24 Ledger Bracket UHA Half
- 37 UH Spigot-2
- 38 Toeboard Steel UPY 300
- 41 Toeboard Steel UPY 150

Assembly

1. Fit Toeboard Steel UPY 300 (38) and Toeboard Steel UPY 150 (41) on the completed platform.
2. Place UH Spigot-2 (37a) on Horizontal Ledger UH-2 300.
3. Insert Standards UVR-2 100 (10) into UH Spigot-2 (37a) and connect with Horizontal Ledger UH-2 75 (8a) and Horizontal Ledger UH-2 150 (6a).
4. Attach the external Horizontal Ledgers UH-2 300 (3) and Horizontal Ledgers UH-2 150 (6b) to the Vertical Standards.
5. Attach the internal Horizontal Ledger UH-2 150 (6c) and UH-2 75 (8b), connected to the Horizontal Ledger UH-2 150 (6b) with Ledger Bracket UHA Half (24a), Top Standard UVR-2 100 (14) and UH Spigot-2 (37b).
6. Attach Horizontal Ledger UH-2 75 (8c) between the external Horizontal Ledger UH-2 300 (3) and internal Horizontal Ledger UH-2 150 (6c) with Ledger Bracket UHA Half (24b). (Fig. A5.03)

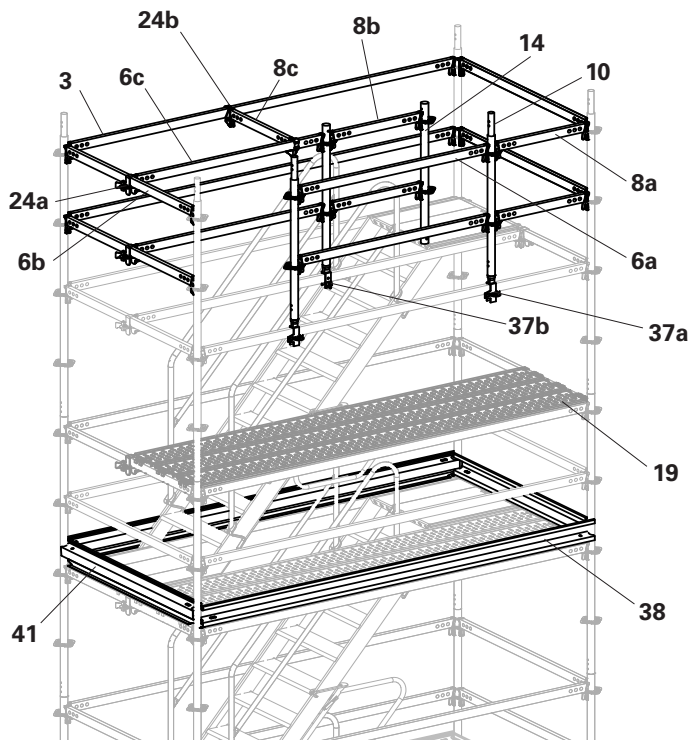


Fig. A5.03

Assembly

1. Raise Steel Decks UDG-2 (19) to the position shown. (Fig. A5.04)

Top lift completed.

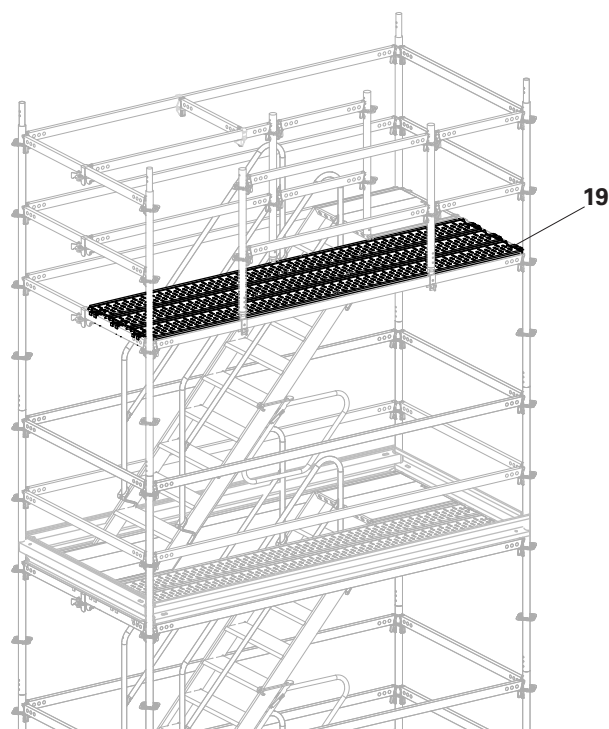


Fig. A5.04

Anchoring



- Ties do not transfer vertical loads!
- Anchorings should be installed progressively with the erection of the scaffolding.
- Fix with ring bolts or equivalent connection.
- The load-bearing capacity of the fixing material between the wall ties and the anchoring base must be verified by the customer for the tie loads in Section "A13 Ties, tie forces" on page 48.
- The first tie position should be established at a height of 4.0 m. For the other tie positions, see the tie patterns in the tables (Tab. A13.01).
- Each tie position consists of a short tie and a triangulated tie.
- The anchoring can be fitted in a mirror-inverted manner.

Short tie

- 31** Wall Tie UWT 45
- 33** Double Coupler Pressed Steel

Assembly

1. Fix Wall Ties UWT 45 (**31**) or short length of Scaffold Tube to the wall, e.g. with ring bolts and wall inserts, or equivalent connection.
2. Fasten the Double Coupler (**33**) to the inner leg with Wall Tie UWT 45 (**31**). (Fig. A6.01)

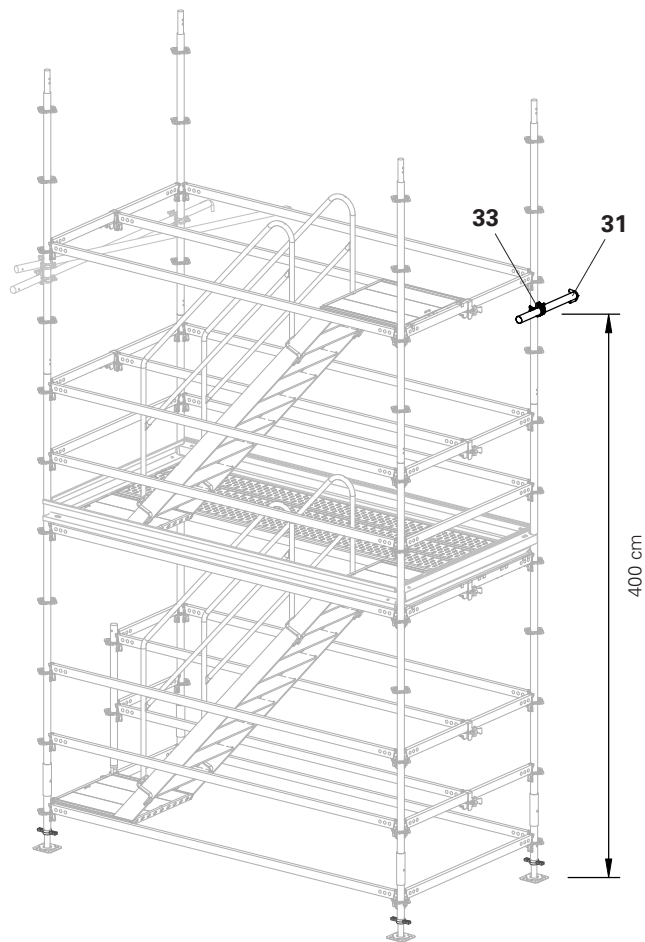


Fig. A6.01

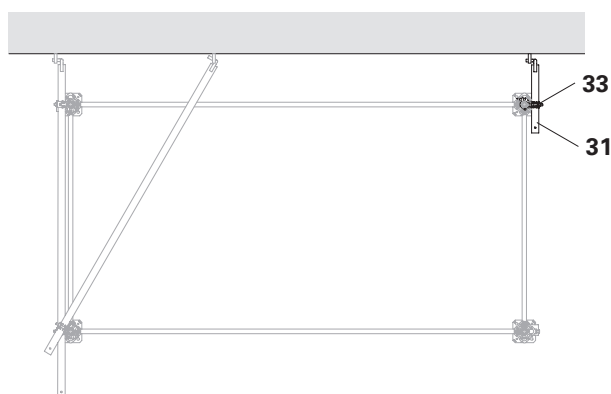


Fig. A6.01a

Triangulated tie

Components

- 30** Wall Tie UWT 220
- 33** Double Coupler Pressed Steel

Assembly

1. Fix the first Wall Tie UWT 220 or Scaffold Tube (**30**) to the inner and outer Standards UVR-2 with Double Coupler (**33**).
2. Fix the second Wall Tie UWT 220 or Scaffold Tube (**30a**) to the outer Standard UVR-2 with Double Coupler (**33**).
3. Fix Wall Ties to the wall, e.g. with ring bolts and wall inserts, or equivalent connection. (Fig. A6.02)



Fit the tie on the outside if possible. This reduces interference points in the traffic area.

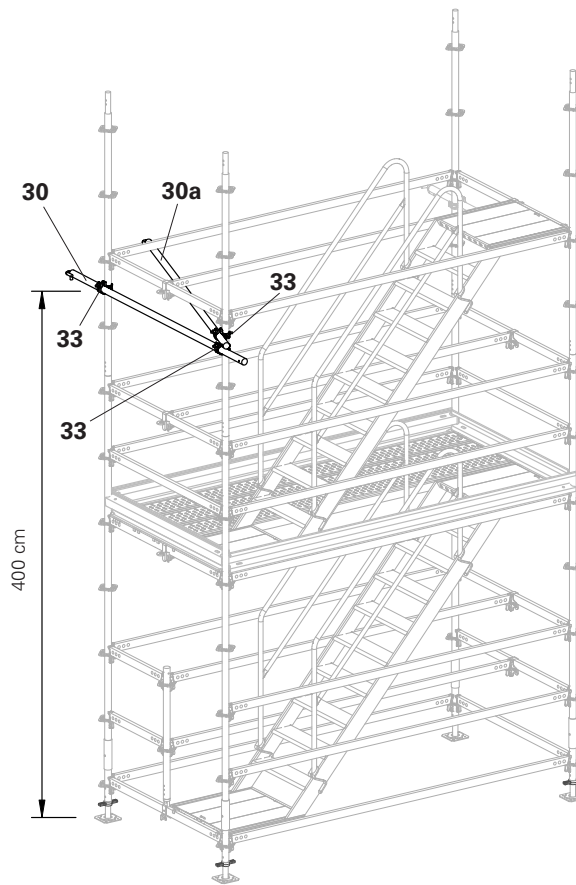


Fig. A6.02

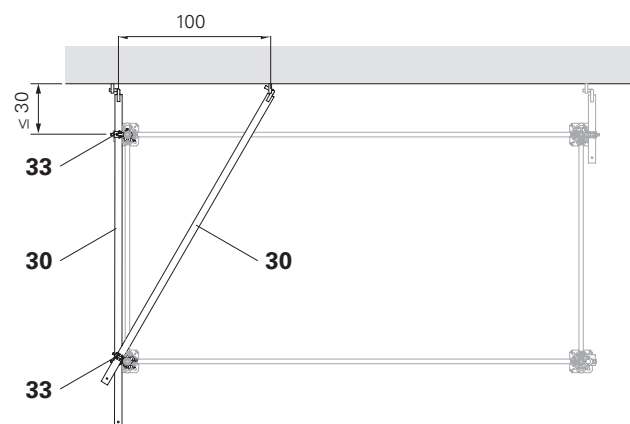


Fig. A6.02a

A7 Intermediate access points

Intermediate access points can be installed on every second floor. (Fig. A7.05)

Components

- 3** Horizontal Ledger UH-2 300
- 15** Ledger Brace UBL-2 300/200
alternatively:
- 32** Scaffolding tubes 48.3 x 3.2 mm
- 34** Swivel Coupler Pressed Steel
- 38** Toeboard Steel UPY 300

Measures on the wall side

- Remove both Horizontal Ledgers UH-2 300 (**3**).
- Remove Toeboard Steel UPY 300 (**38**).
- Fit Ledger Braces UBL-2 (**15**) onto the floors above and below.
- Fit additional ties, see Section "Tie positions – installation heights" on page 48.

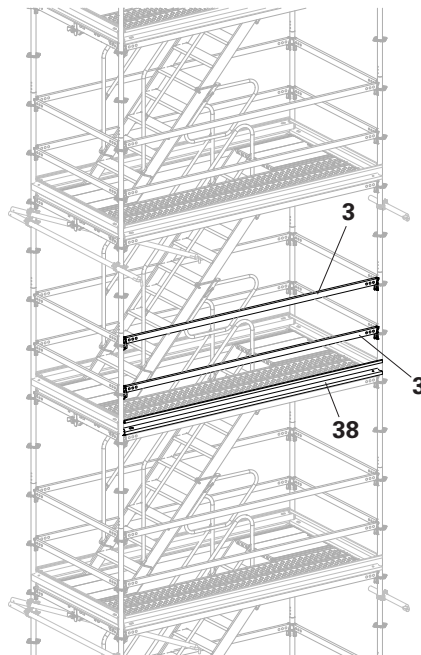


Fig. A7.01

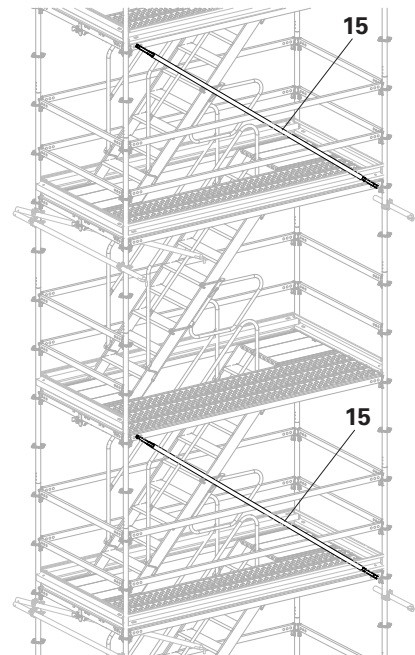


Fig. A7.02

Heights of 52 m and above

- Fit Ledger Braces UBL-2 in the lower levels in accordance with Section "Tie positions – installation heights" on page 48. (Fig. A7.06)
- If exit points are required at the lower levels, then exit via the sides.

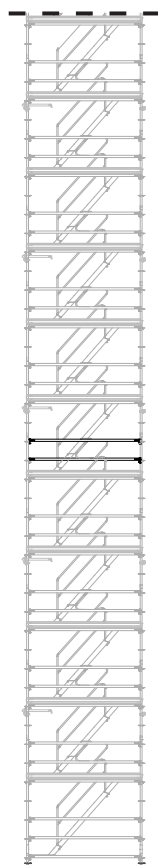


Fig. A7.03

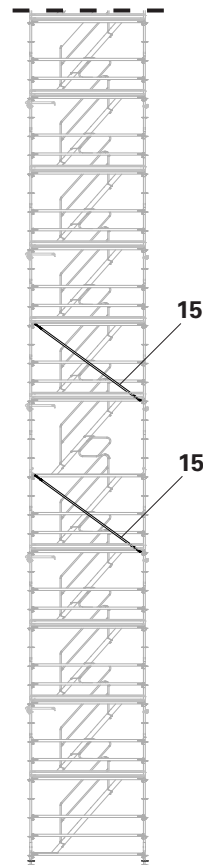


Fig. A7.04

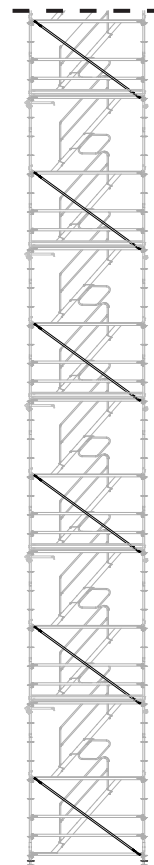


Fig. A7.05

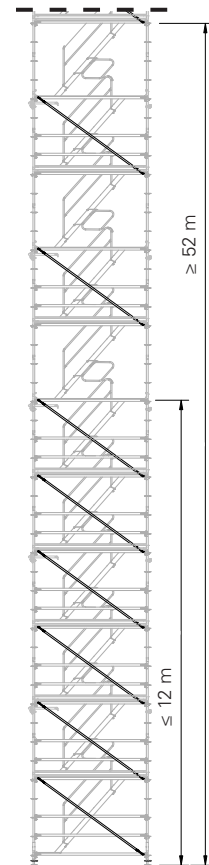


Fig. A7.06

Height adjustment

via end console bracket



- Max. height of the stair tower: 30 m.
- Permissible load on the console brackets: 2 kN/m².
- Exit point via end console brackets. Height adjustment possible with 4 versions:
 - UAS-2 75 x 150/100 S +1.0 m
 - UAS-2 75 x 150/100 T -1.0 m
 - UAS-2 75 x 150/50 S +0.5 m
 - UAS-2 75 x 150/50 T -0.5 m
- Depicted: Flex Stair with +1.0 m
- Tie spacing
 - 4 m up to height ≤ 12 m
 - 8 m for heights > 12 m
 - Anchoring must always be installed above an end access point, e.g. end access point at a height of 28 m with a total height of 30 m.
- Ledger Braces UBL-2
 - none up to height ≤ 12 m
 - every 8 m for heights > 12 m.

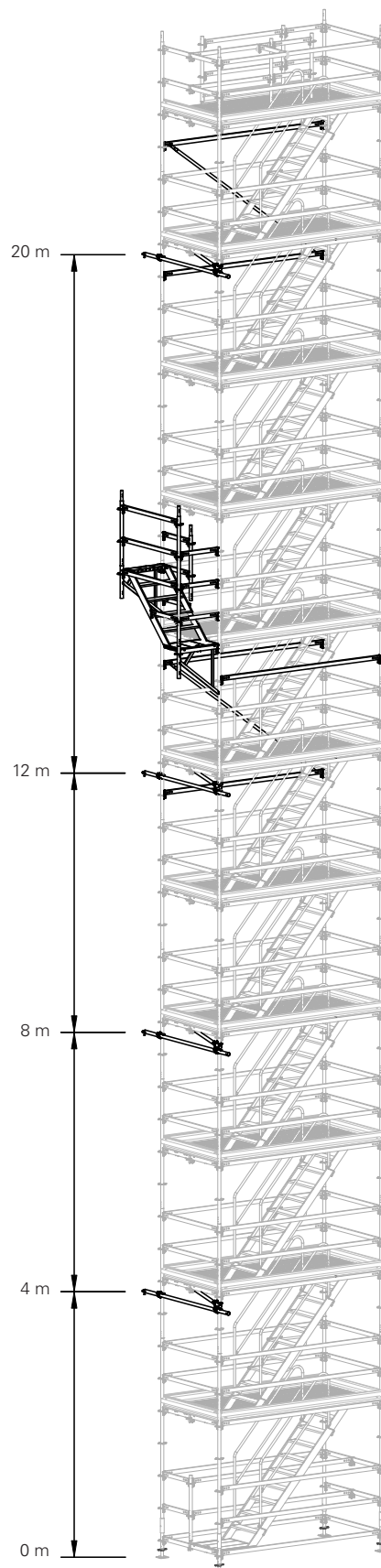


Fig. A8.01

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 8** Horizontal Ledger UH-2 75
- 10** Standard UVR-2 100
- 11** Standard UVR-2 150
- 12** Standard UVR-2 200
- 23** Console Bracket ECM 75
- 28** Flex Stair UAS-2 75 x 150/100S
- 29** Flex Stair UAS-2 75 x 150/50T



Leave the lateral protection (**6a**) in place until after the end exit point has been fully assembled.

Exit point with height adjustment +100 cm:

Assembly

From a secured position:

1. Fit Console Brackets ECM (**23**) – 2 x.
2. Fit Standards UVR-2 (**12+10**).
3. Add Horizontal Ledger UH-2 300 (**3**) 50 cm beneath the suspension of the console bracket, if not available. (Fig. A8.02)
4. Attach the flex stair (**28**). (Fig. A8.03)



Both lift locks (**28.1**) must fall under the horizontal ledgers. If they do not, lift the component slightly and let it drop into position or operate the lift lock manually.

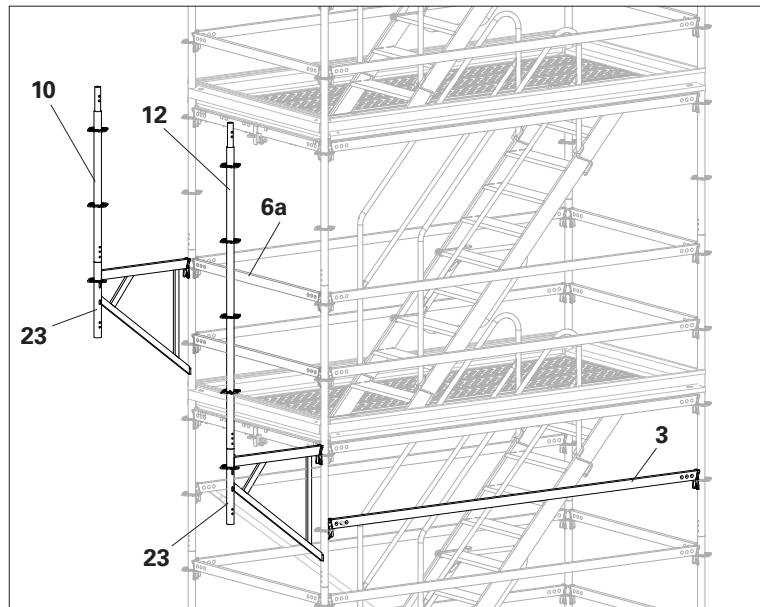


Fig. A8.02

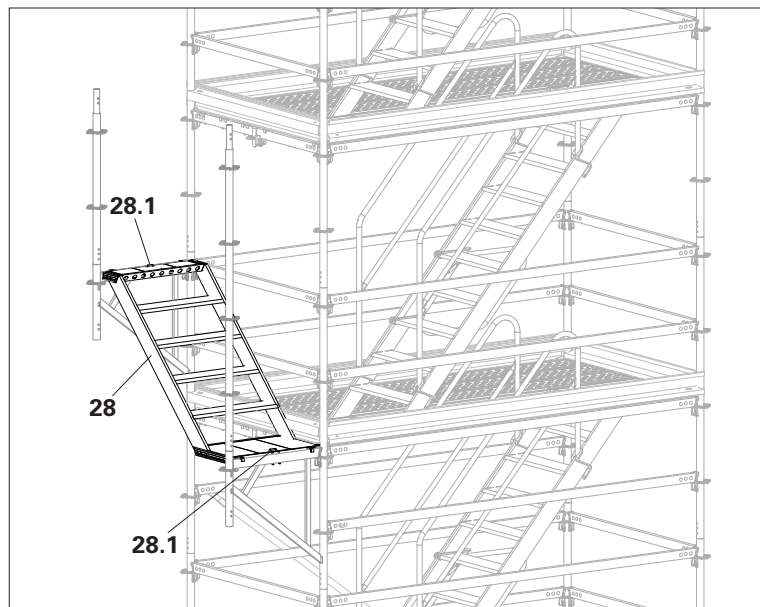


Fig. A8.03

5. Fit Horizontal Ledger UH-2 150 **(6)** 1 x + UH-2 75 **(8a)** 4 x as lateral protection.
6. Remove Horizontal Ledger UH-2 150 from the base scaffold and fit at the exit point as lateral protection **(6a)**.
7. Fit Horizontal Ledger UH-2 75 **(8b)** 3 x + Standard UVR-2 100 **(10)** 1 x.
8. Remove Toeboard Steel UPY 150 for access to the Stair. (Fig. A8.04)

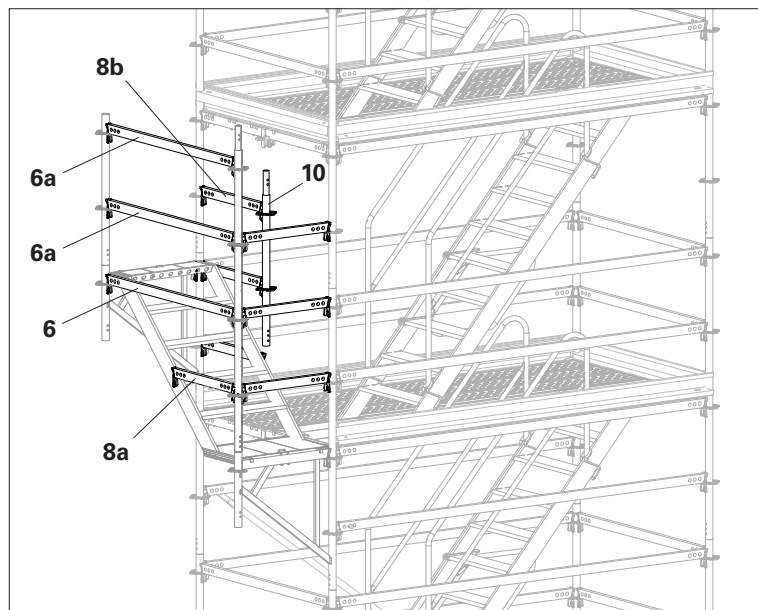


Fig. A8.04

Exit point with height adjustment -50 cm:

Assembly:

The above components can be swapped out for the following:

1. Swap Standard UVR-2 200 **(12)** for Standard UVR-2 150 **(11)**.
2. Swap Flex Stair UAS-2 75 x 150/100 **(28)** for Flex Stair UAS-2 75 x 150/50 **(29)**. (Fig. A8.05)

Mirror image of structure

The mirror-image structure is permissible and built analogously.

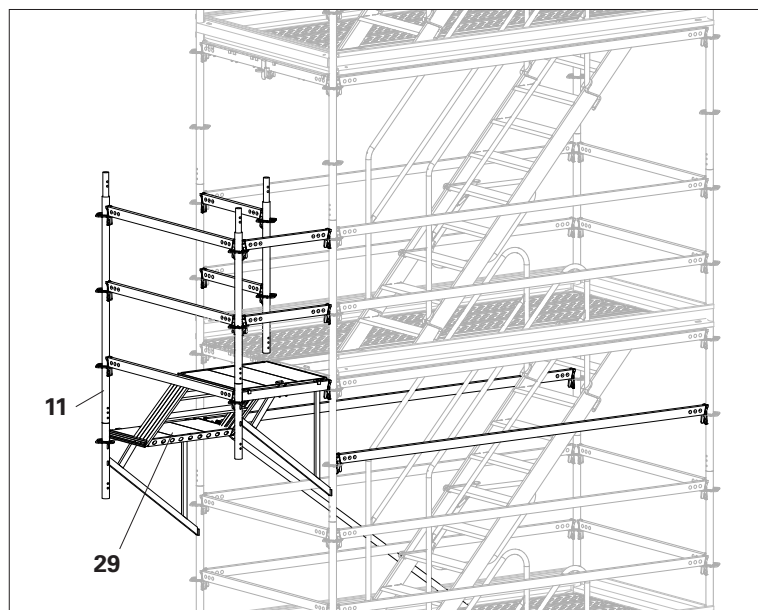


Fig. A8.05

Components

- 3** Horizontal Ledger UH-2 300
- 15** Ledger Brace UBL-2 300/200

Fitting the bracing

1. Fit Horizontal Ledger UH-2 300 (**3**) if required.
2. Install ledger braces (**15**) on the inner side immediately above the next highest anchoring point. Add horizontal ledgers as required.
3. Install ledger braces (**15a**) on the inner side immediately above all anchoring points positioned below. Add horizontal ledgers as required. (Fig. A8.06)

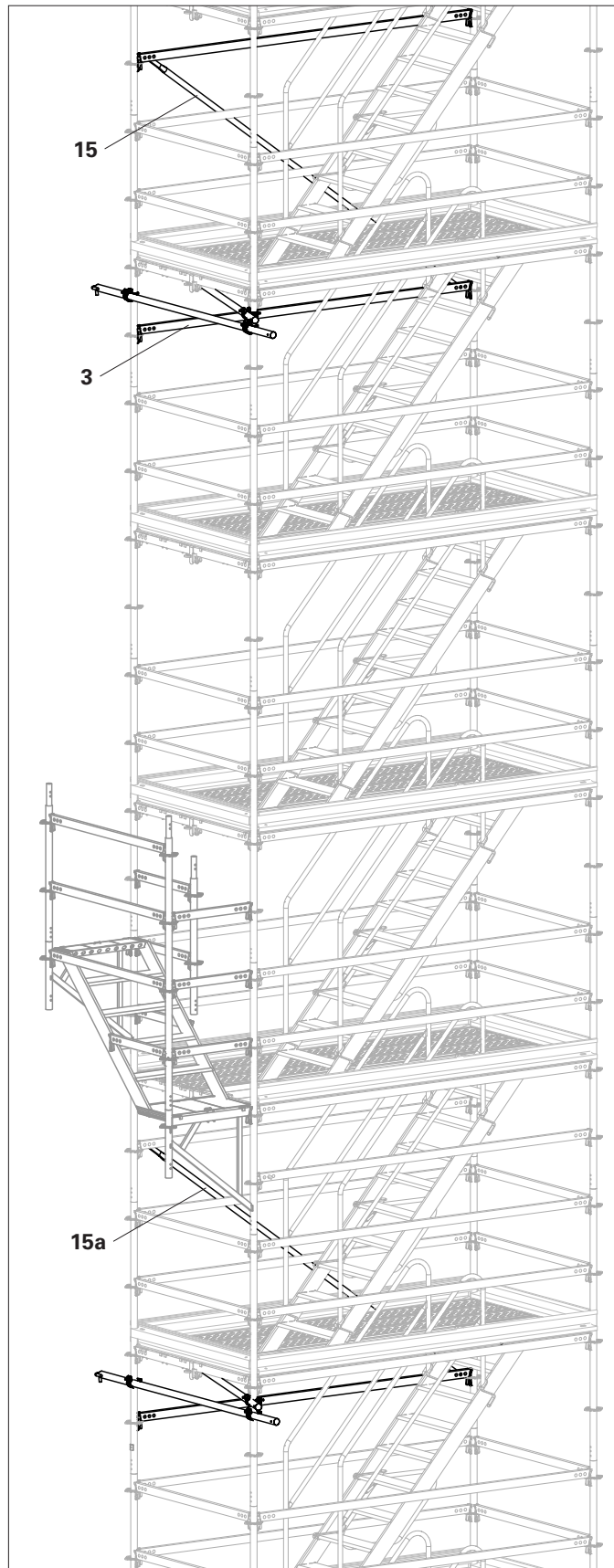


Fig. A8.06

Extended lateral protection

Depending on project specific requirements, further horizontal ledgers may be required as lateral protection.

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150

Assembly

Install additional horizontal ledgers progressively with the assembly of the stair tower.

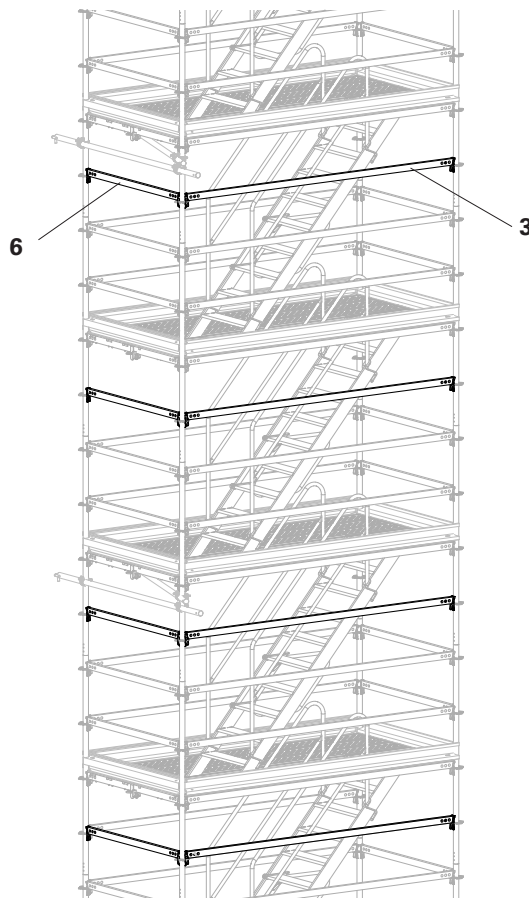


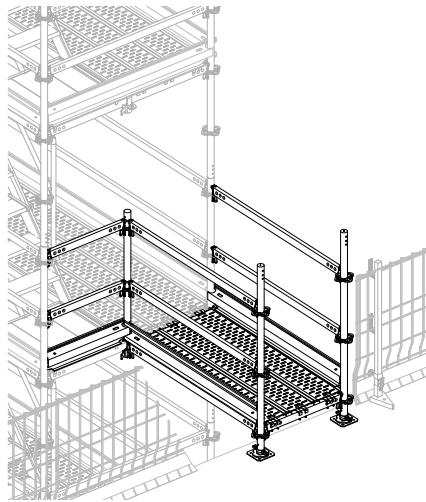
Fig. A8.07

A9 Link platforms

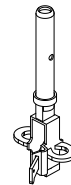
Access from 150cm ends

Standard 150cm Link platforms

Access to and from the 150cm end of the Stair Tower is provided by the addition of a 150cm link bay.

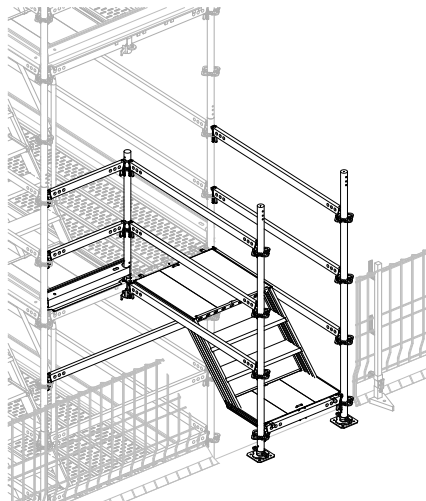


Platform link without height adjustment

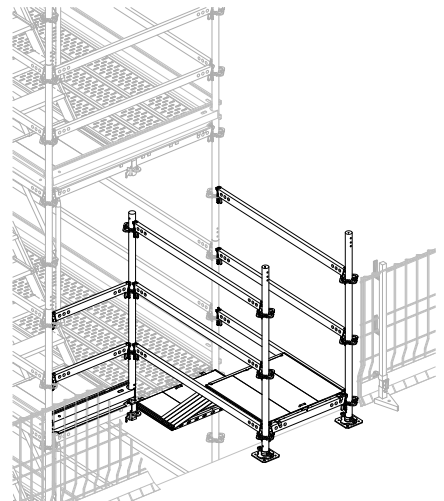


Ledger-to-Ledger Coupler UHA-2 Half with Spigot

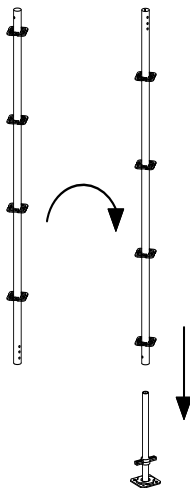
Height adjustment is incorporated within the link bay by the use of aluminium staircase units +/- 50cm or +/- 100cm.



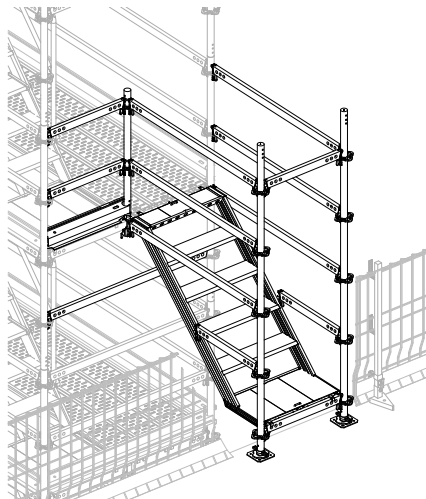
Platform link with adjustment - 50cm



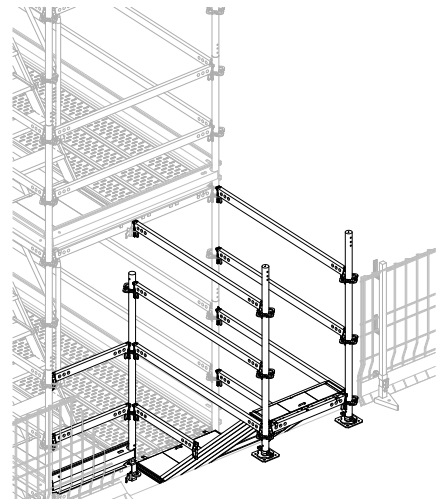
Platform link with adjustment + 50cm



Use inverted UVH-2 Standards for increased stability at landing leg positions.



Platform link with adjustment - 100cm

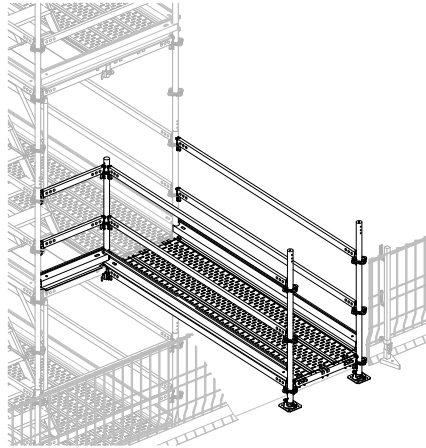


Platform link with adjustment + 100cm

A9 Link platforms

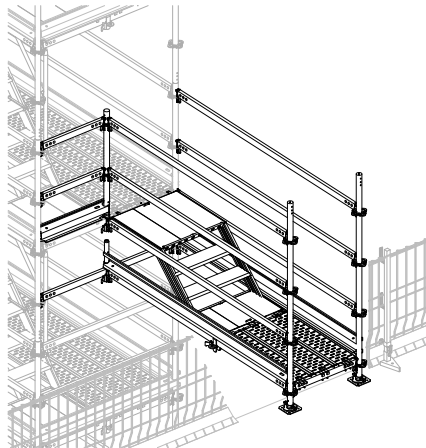
Standard 200cm - 300cm Link platforms

Access to and from the 150cm end of the Stair Tower can also be provided by the addition of a link bay 200cm, 250cm or 300cm.

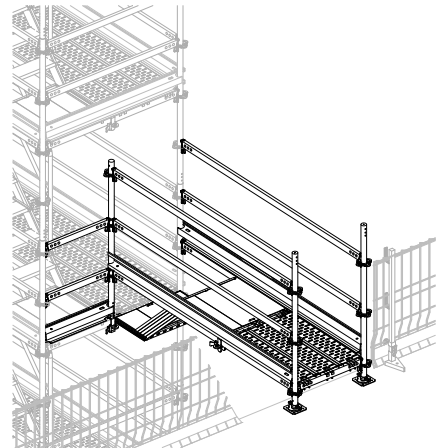


Platform link without height adjustment

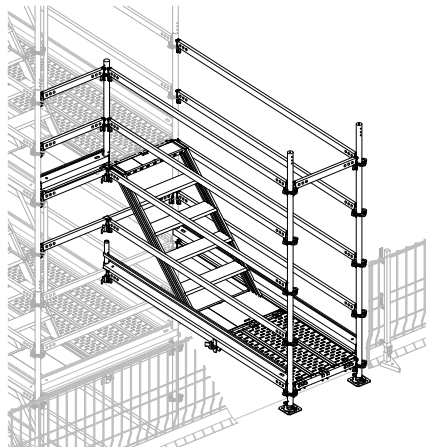
Height adjustment is incorporated within the link bay by the use of aluminium staircase units +/- 50cm or +/- 100cm. Staircase units and Steel Decks UDG-2 50cm, 100cm or 150cm are supported by intermediate Ledger UH-2 75 fixed with 2 x Ledger Bracket UHA Half.



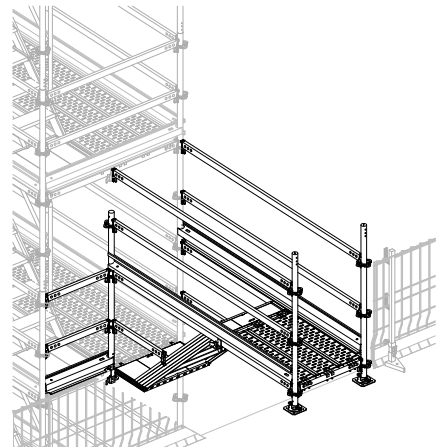
Platform link with adjustment - 50cm



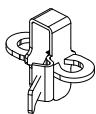
Platform link with adjustment + 50cm



Platform link with adjustment - 100cm



Platform link with adjustment + 100cm



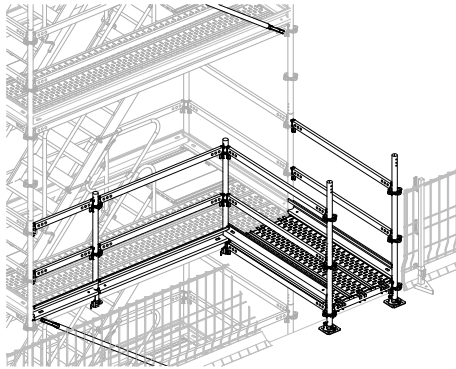
Ledger UH-2 75 fixed with 2 x Ledger Bracket UHA Half

Access from 250cm / 300cm sides

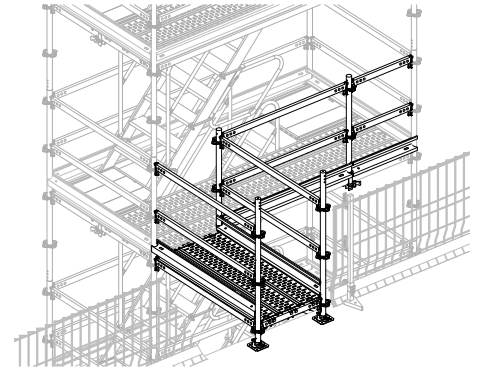
Standard 150cm Link platforms

Access to and from the 250cm / 300cm long sides of the Stair Tower is provided by the addition of a 150cm link bay.

Link platforms can be connected to the side of the Stair Tower, on either the left or right side, at the foot or the top of the tower staircase unit.



Platform link without height adjustment

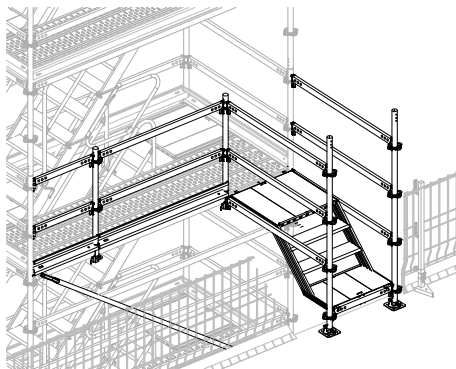


Platform link without height adjustment

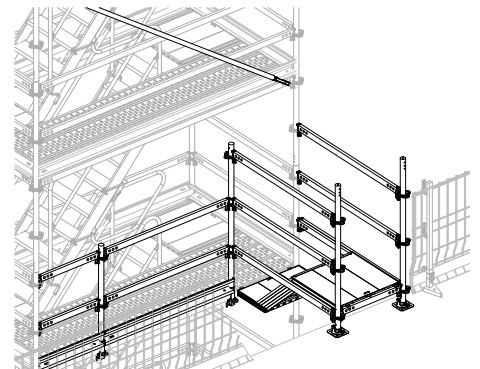
Height adjustment is incorporated within the link bay by the use of aluminium staircase units +/- 50cm or +/- 100cm.

Standard 200cm - 300cm Link platforms

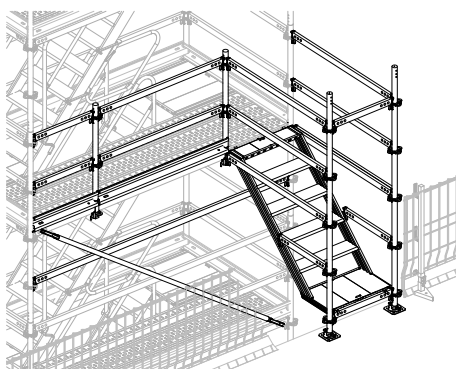
Access to and from the 250cm / 300cm sides of the Stair Tower can also be provided by the addition of a link bay 200cm, 250cm or 300cm in the same way as for 150cm end access.



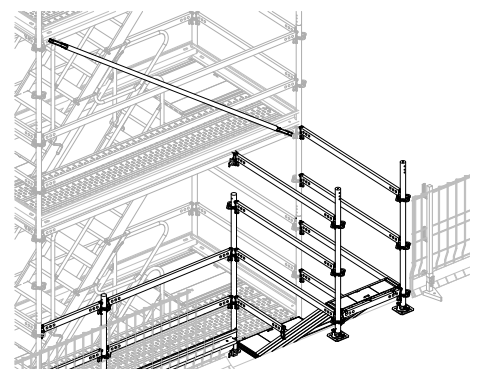
Platform link with adjustment - 50cm



Platform link with adjustment + 50cm



Platform link with adjustment - 100cm



Platform link with adjustment + 100cm

Dismantling

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 8 Horizontal Ledger UH-2 75
- 10 Standard UVR-2 100
- 12 Standard UVR-2 200
- 13 Standard UVR-2 300
- 14 Top Standard UVR-2 100
- 17 Stair Guardrail UAG
- 18 Stair Guardrail UAH-2
- 19 Steel Deck UDG-2 25 x 300
- 21 Steel Deck UDG-2 25 x 75
- 24 Ledger Bracket UHA Half
- 25 Flex Stair UAS-2 75 x 300/200
- 37 UH Spigot-2
- 38 Toeboard Steel UPY 300
- 41 Toeboard Steel UPY 150

Dismantling top lift

1. Attach the temporary internal Horizontal Ledger UH-2 300 (3a), connected to the Horizontal Ledgers UH-2 150 (6a) with Ledger Brackets UHA Half (24a).
2. Re-position Steel Decks UDG-2 (19) in the position shown.
3. Remove the Top Standards UVR-2 100 (14), Ledger UH-2 150 (6b), Ledgers UH-2 75 (8a), Ledger Brackets UHA Half (24b) and UH Spigot-2 (37a).
4. Remove the external Horizontal Ledgers UH-2 300 (3b), Ledgers UH-2 150 (6c) Ledger UH-2 75 (8b), Standard UVR-2 100 (10) and UH Spigot-2 (37b).
5. Remove temporary Horizontal Ledger UH-2 300 (3a) and Steel Decks UDG-2 (19).
6. Remove Toeboard Steel UPY 300 (38) & UPY 150 (41). (Fig. A10.01)
7. Remove Staircase UAS-2 (25), UAG (17) and UAH-2 (18).
8. Remove Horizontal Ledgers UH-2 300 (3c), UH-2 150 (6d), Ledger Brackets UHA Half (24c).
9. Finally, remove Standards UVR-2 200 (12). (Fig. A10.02)

Top lift removed.

Suggested sequence

- Dismantle from top to bottom, i.e. in the reverse order as shown in the assembly procedure.
- Remove the anchorings progressively along with the Flex Stair from top to bottom.
- In the event of work being interrupted, the top level should not extend more than 2.0 m beyond the highest tie positions.



The scaffolding contractor can also undertake other measures on the basis of their own risk assessment.

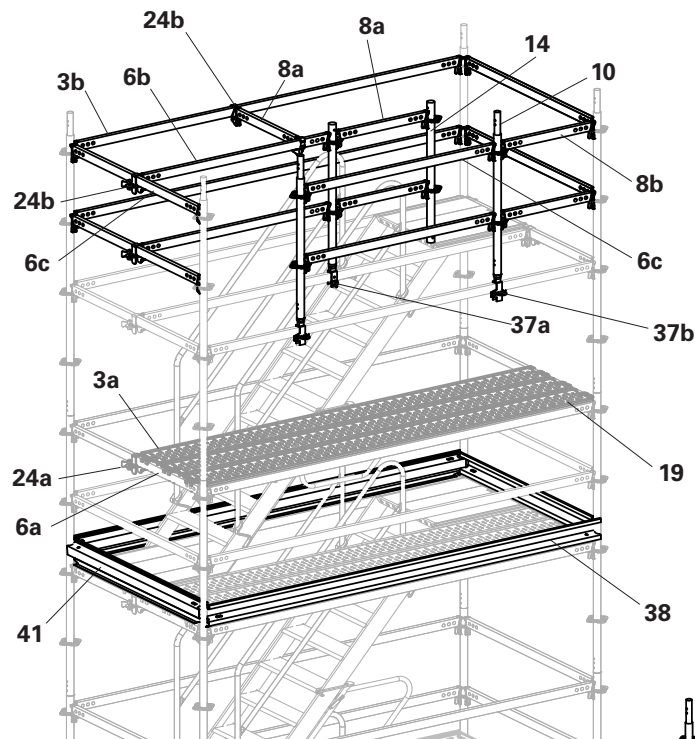


Fig. A10.01

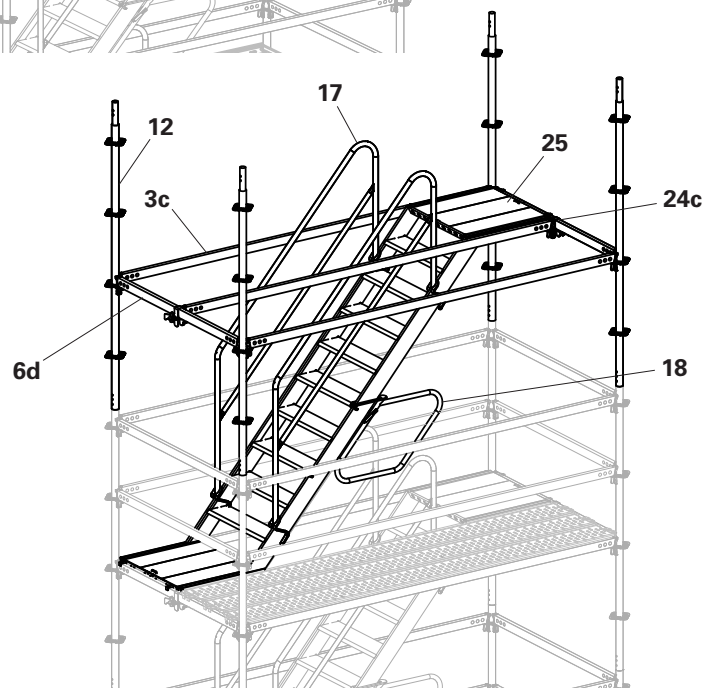


Fig. A10.02

Dismantling intermediate lift

All intermediate levels repeat the following steps.

1. Attach the internal Horizontal Ledger UH-2 300 (3a), connected to the Horizontal Ledgers UH-2 150 (6a) with Ledger Brackets UHA Half (24a).
2. Re-position Steel Decks UDG-2 (19) in the position shown.
3. Remove the internal and external Horizontal Ledgers UH-2 300 (3b/3c), Ledgers UH-2 150 (6b) and Ledger Brackets UHA Half (24b).
4. Remove Staircase UAS-2 (37), Stair Guardrails UAH (18) and UAG (17).
5. Remove Toeboard Steel UPY 300 (38) & UPY 150 (41).
6. Remove temporary Horizontal Ledger UH-2 300 (3a) and Steel Decks UDG-2 (19). (Fig. A10.03)

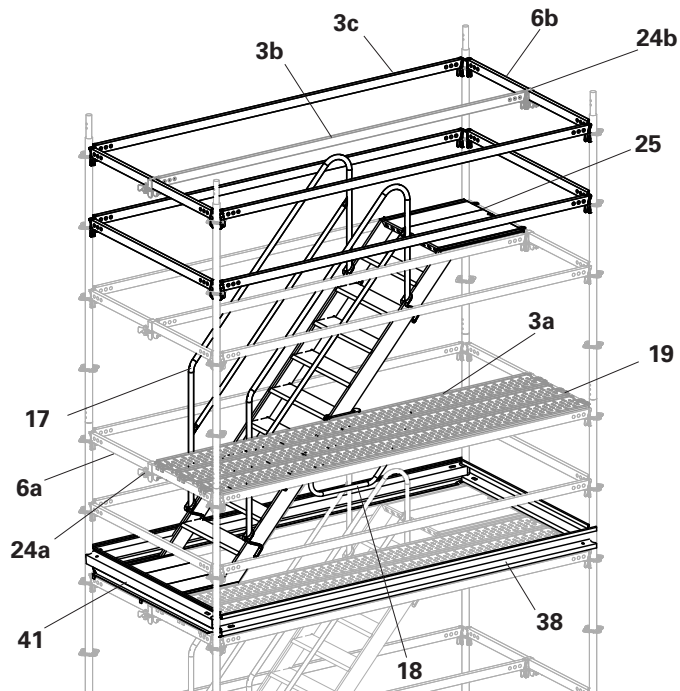


Fig. A10.03

7. Remove Horizontal Ledgers UH-2 300 (3d), UH-2 150 (6c) and Ledger Brackets UHA Half (24c).
8. Finally, remove Standard UVR-2 200 (12). (Fig. A10.04)

Intermediate lift removed.

Repeat steps as required according to tower height.

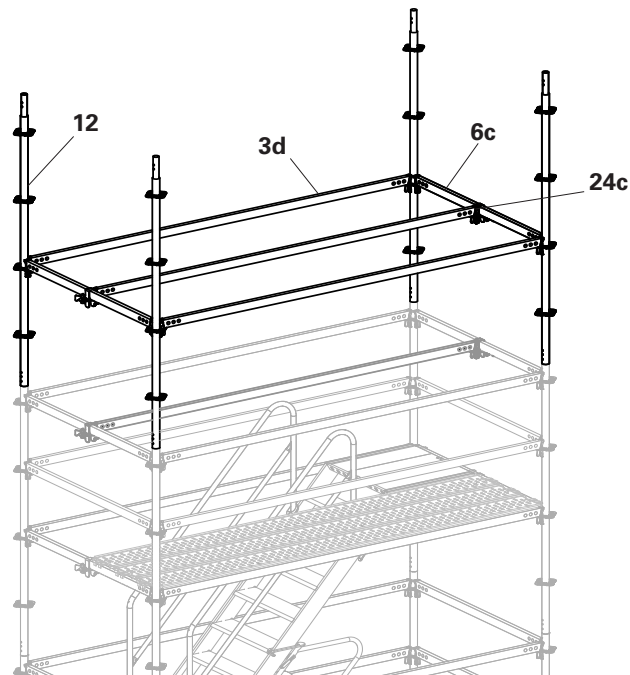


Fig. A10.04

Dismantling base lift

1. Re-position Steel Decks UDG-2 (19) in the position shown.
2. Remove the Horizontal Ledgers UH-2 300 (3a/3b), Ledgers UH-2 150 (6a), Ledger UH-2 75 (8), Ledger Brackets UHA Half (24a) and Top Standard UVH-2 100 (14). (Fig. A10.05)

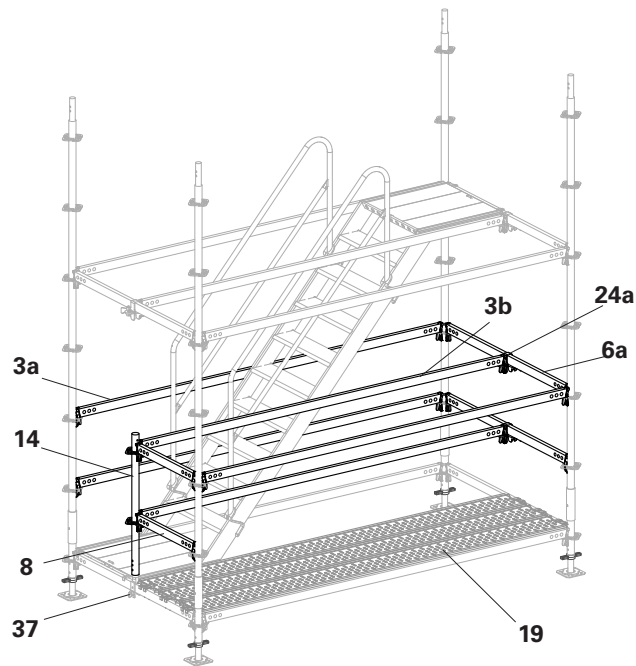


Fig. A10.05

3. Remove Staircase UAS-2 (25), Stair Guardrails UAG (17).
4. Remove the Horizontal Ledgers UH-2 300 (3c), Ledgers UH-2 150 (6b), Ledger Brackets UHA Half (24b) and Standard UVH-2 300 (13). (Fig. A10.06)

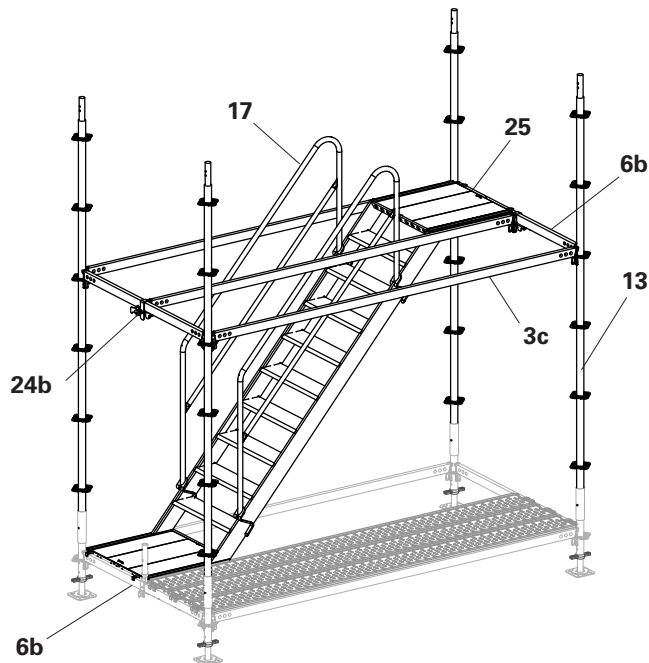


Fig. A10.06

5. From the ground, remove the final base components. (Fig. A10.07)

Dismantling completed.

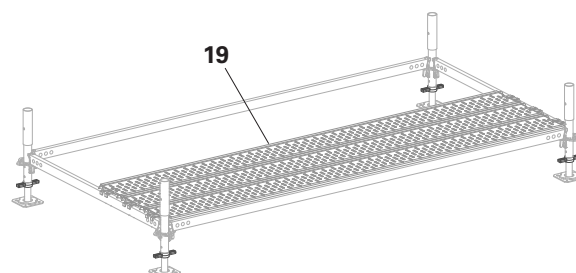


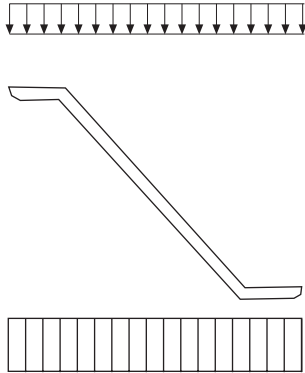
Fig. A10.07

Loads on Flex Stair UAS-2 and Steel Decks UDG-2

The permitted load for the flights of stairs is $p = 2.0 \text{ kN/m}^2$ (on landing platforms and steps).

Flight of stairs UAS-2 75x250/200
or UAS-2 75x300/200

$p = 2.0 \text{ kN/m}^2$



Loads on stair tower

A stair tower consists of several flights of stairs, which are arranged above one another like a tower.

The permissible load of the stair tower is $p = 2.0 \text{ kN/m}^2$ for a maximum length of 20 linear metres.

For stairs with a bay length of 3.0 m, approx. 3 levels are loaded (corresponds to a height of 6 m); for a bay length of 2.50 m, approx. 4 levels (corresponds to a height of 8 m).

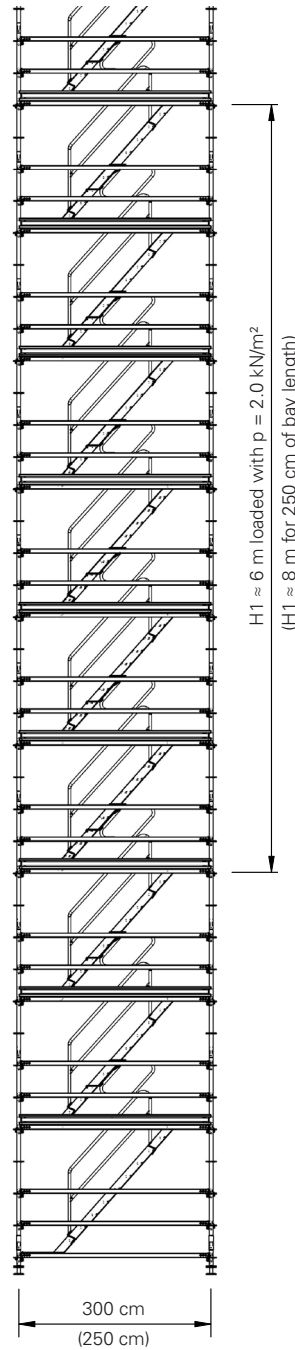


Fig. A11.01

A12 Reaction forces

Reaction forces of verticals

The reaction forces for the stair towers with in-line staircase units are given in Table A12.01 and are dependant on the height of the tower, bay length and applied live load.

Maximum leg loads allow for the total live load with a 75/25 distribution on plan.

The live load assumption for the stair tower leg loads indicated is 2kN/m² for 20 linear metres. The equivalent number of persons indicated is based on an allowance of 100kg per person, allowing for person self weight plus small tools in accordance with BS 5975.

PERI recommend that the user displays clear signage indicating the permissible limits for personnel numbers thus:

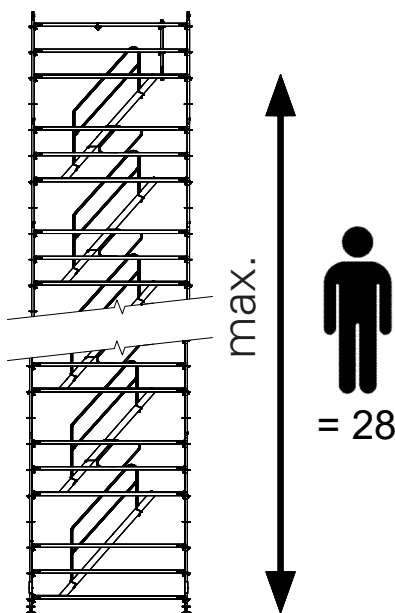


Fig. A12.01a

Tower height [m]	Foundation for individual verticals.				Flex Stair with staircase units in the same direction
	Bay Length = 2.5m		Bay Length = 3.0m		
	Max Leg Load [kN]	Equivalent No. of persons	Max Leg Load [kN]	Equivalent No. of persons	
2.3	3.6	7	4.2	8	
4.3	6.8	14	8.0	17	
6.3	8.6	18	11.8	26	
8.3	10.5	21	13.4	28	
10.3	12.4	25	14.0	28	
12.3	14.2	28	14.6	28	
14.3	14.7	28	15.2	28	
16.3	15.3	28	15.8	28	
18.3	15.8	28	16.4	28	
20.3	16.3	28	17.0	28	
22.3	16.8	28	17.6	28	
24.3	17.4	28	18.2	28	
26.3	17.9	28	18.8	28	
28.3	18.4	28	19.4	28	
30.3	19.0	28	20.0	28	
32.3	19.5	28	20.6	28	
34.3	20.0	28	21.2	28	
36.3	20.5	28	21.8	28	
38.3	21.1	28	22.4	28	
40.3	21.6	28	23.0	28	
42.3	22.1	28	23.6	28	
44.3	22.7	28	24.2	28	
46.3	23.2	28	24.8	28	
48.3	23.7	28	25.4	28	
50.3	24.2	28	26.0	28	
52.3	24.8	28	26.7	28	
54.3	25.4	28	27.3	28	
56.3	25.9	28	27.9	28	
58.3	26.5	28	28.5	28	
60.3	27.0	28	29.1	28	
62.3	27.6	28	29.3*	27	- (19m)
64.3	28.2	28	29.2*	25	- (17.5m)
66.3	28.7	28	29.4*	24	- (17m)

Table A12.01 * Max leg load based on reduced length of live load indicated

Tie positions – installation heights

		Flex Stair with staircase units in the same direction																					
Structure height [m]	Number of ties	Tie installation height [m]																					
		2 – 6	1																				
8 – 14	2																						
16 – 22	3																						
24 – 30	5																						
		8 m tie spacing	4																				
			4		–	12																	
			4		–	12	20																
				4	8	12	20	28															
Tie forces [kN]	A A_{II} A_{\perp} B B_{II} B_{\perp} C		6.8	3.4	3.5	7.4	8.0	8.4															
			1.9	1.0	1.0	2.1	2.2	2.4															
			6.5	3.2	3.4	7.1	7.6	8.1															
			7.4	3.7	3.9	8.1	8.7	9.2															
			3.6	1.8	1.9	3.9	4.2	4.5															
			6.5	3.2	3.4	7.1	7.6	8.1															
			2.9	1.5	1.5	3.2	3.4	3.6															
									6 m tie spacing														
32 – 36	7	4 m tie spacing	4	8	12	16	22	28	34														
38 – 40	8		4	8	12	16	20	26	32	38													
42 – 44	9		4	8	12	16	20	24	30	36	42												
46 – 48	10		4	8	12	16	20	24	28	34	40	46											
50 – 52	11		4	8	12	16	20	24	28	32	38	44	50										
54 – 56	12		4	8	12	16	20	24	28	32	36	42	48	54									
58 – 60	13		4	8	12	16	20	24	28	32	36	40	46	52	58								
62 – 64	14		4	8	12	16	20	24	28	32	36	40	44	50	56	62							
– 66	15		4	8	12	16	20	24	28	32	36	40	44	48	54	60	66						

Fig. A13.01

Ledger Braces UBL-2 are required on the inside and outside of the long sides.

Tension and compression-proof anchoring

Tie heights are measured without the length of the jack extension.

Height up to 30 m

Install the first tie at 4.0 m, then at spacings of 8.0 m. Intermediate ties may be necessary to an extent at 8.0 m.

Height from 32 m

Install the first tie at 4.0 m, then every 4.0 m in the lower area (marked in grey), and then every 6.0 m.

Height from 52 m

Ledger Braces UBL-2 (or scaffolding tubes 48.3 x 3.2 and swivel coupler) are required on the lower levels on the long sides inside and outside:

- Height of 52 – 56 m: levels 1 to 2
- Height of 58 – 60 m: levels 1 to 4
- Height of 62 – 66 m: levels 1 to 6

Top level

May be cantilevered to a maximum of 2.0 m!

Intermediate access on every 2nd floor

Install ties progressively every 4.0 m; braces are required on the lower levels as for towers more than 52 m high.

Example: Stair with a height of 32 – 36 m

- 32 m: last tie at 32 m
- 34 m: last tie at 34 m
- 36 m: last tie at 34 m

Tie forces

The tie forces have been calculated for an unclad stair tower in front of an open facade (60% openings). A wind load with the following dynamic pressures has been taken into account for the visible areas of the scaffold:

Load combination - service condition

Constant dynamic pressure:
 $q = 0.20 \text{ kN/m}^2$.

Load combination - max. wind load

Dynamic pressure changing with height:
 $q_1 = 0.60 \text{ kN/m}^2$ (at 0 m)
 $q_2 = 0.77 \text{ kN/m}^2$ (at 24 m) and
 $q_3 = 1.05 \text{ kN/m}^2$ (at 100 m)
 with service life factor 0.7.

With the assumed wind loads, this results in the following maximum tie forces for the various assembly heights and tie spacings (see also Tab. A13.01):

Maximum tie forces for 8 m spacing (Height $\leq 30 \text{ m}$)

Triangulated tie: max. A = 8.4 kN
 divided into: $A_{II} = 2.4 \text{ kN}$
 $A_{\perp} = 8.1 \text{ kN}$
 max. B = 9.2 kN
 divided into: $B_{II} = 4.5 \text{ kN}$
 $B_{\perp} = 8.1 \text{ kN}$
 Short wall tie: max. C = 3.6 kN

Maximum tie forces for 6 m spacing (Height $\leq 66 \text{ m}$)

Triangulated tie: max. A = 7.4 kN
 divided into: $A_{II} = 2.1 \text{ kN}$
 $A_{\perp} = 7.1 \text{ kN}$
 max. B = 8.2 kN
 divided into: $B_{II} = 4.0 \text{ kN}$
 $B_{\perp} = 7.1 \text{ kN}$
 Short wall tie: max. C = 3.2 kN

Maximum tie forces for 4 m spacing (Height $\leq 66 \text{ m}$)

Triangulated tie: max. A = 4.7 kN
 divided into: $A_{II} = 1.4 \text{ kN}$
 $A_{\perp} = 4.7 \text{ kN}$
 max. B = 5.4 kN
 divided into: $B_{II} = 2.6 \text{ kN}$
 $B_{\perp} = 4.7 \text{ kN}$
 Short wall tie: max. C = 2.1 kN

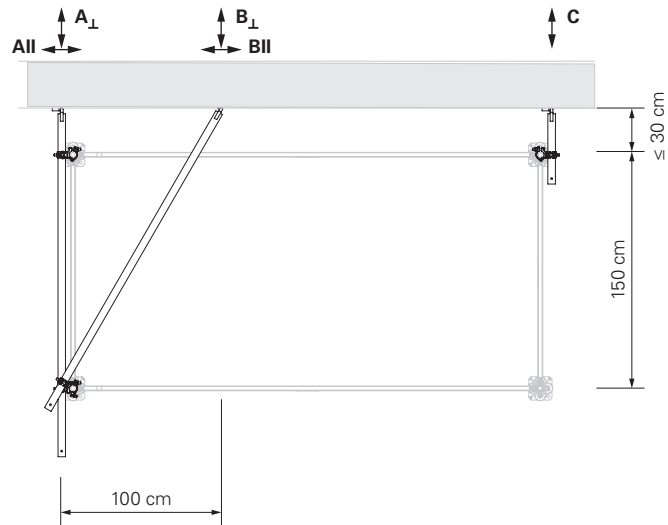


Fig. A13.02

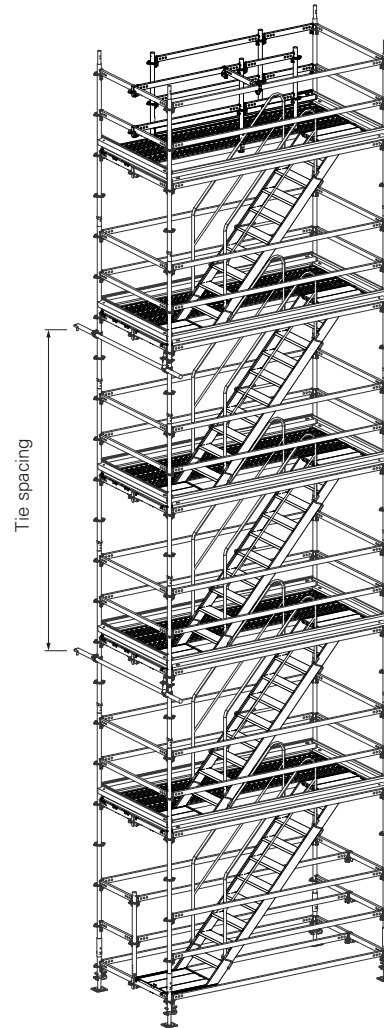


Fig. A13.03

General



- For basic information on the assembly of PERI UP, see the assembly instructions for PERI UP Scaffolding Kit core components.
- 2 people are required to carry out the assembly of the stair elements.

Flex Stair with staircase units in alternating directions

With anchoring and access to the building.

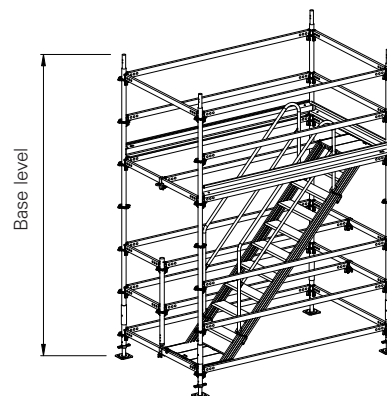
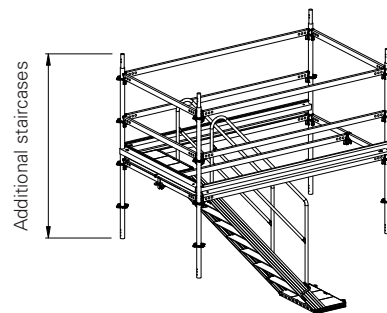
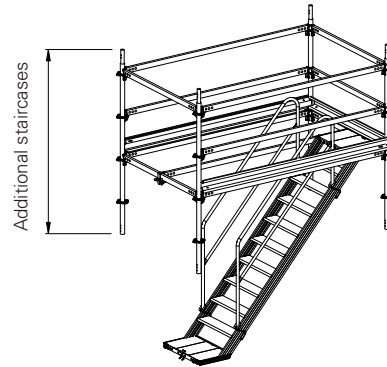
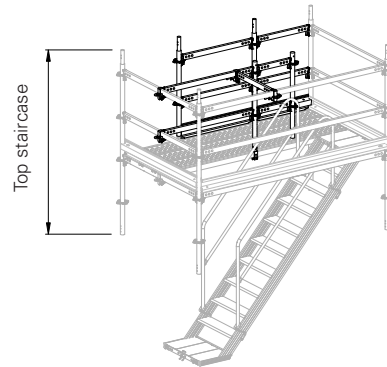
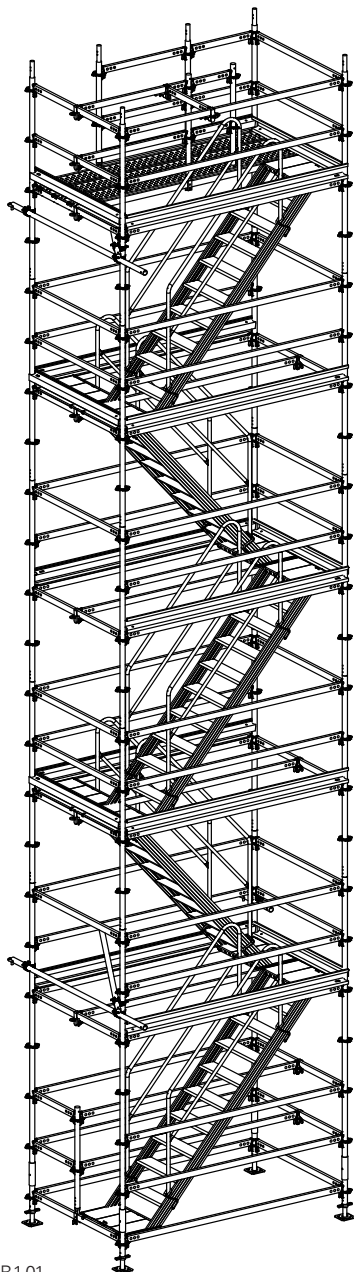


Fig. B1.01

General

The assembly and dismantling sequences describe a short-lift system of work in compliance with NASC SG4: Preventing Falls in Scaffolding Operations.

The PERI UP Flex Stair 75 system can be assembled in bay lengths of 250 cm or 300 cm

The following sections show the assembly process for a bay length of 300 cm.

The figures apply accordingly to the bay length of 250 cm.

Modifications for bay length 250 cm

Replace or reduce the following components:

Horizontal Ledger UH-2 300 **(3)**
→ Horizontal Ledger UH-2 250

Horizontal Ledger UH-2 150 **(6)**
→ Horizontal Ledger UH-2 100

Flex Stair UAS-2 75 x 300/200 **(25)**
→ Flex Stair UAS-2 75x250/200

Toeboard Steel UPY 300 **(38)**
→ Toeboard Steel UPY 250

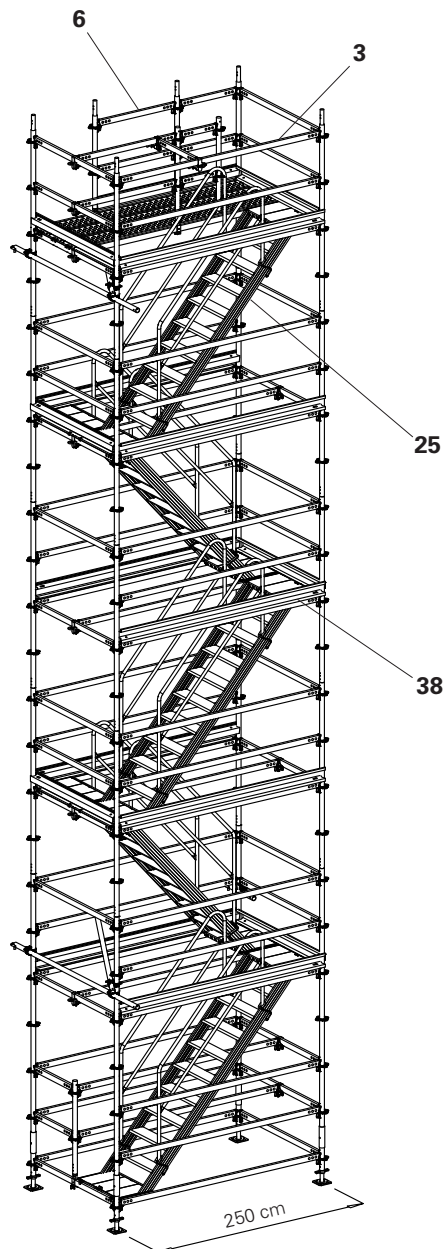


Fig. B2.01

Base level

Components

- 1** Base Spindle UJB
- 2** Base Standard UVB 25
- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 19** Steel Deck UDG-2 25 x 300

Assembly

1. Assemble frame.
Distance to building ≤ 30 cm.
(Fig. B3.01)
2. Horizontally align frame by adjusting the Base Spindles UJB (**1**). Spindle extension:
 - for assembly heights up to 36 m:
 $L_{sp} \leq 30$ cm,
 - for assembly heights over 36 m:
 $L_{sp} \leq 20$ cm. (Fig. B3.01a)
3. Secure wedges on all ledgers using a 500 g hammer. (Fig. B3.02)
4. Fit temporary Steel Decks UDG-2 (**19**) in the base level as an installation aid. (Fig. B3.03 + Fig. B3.03a)

Do not secure Ledger wedges at this stage.



- All ledgers must be at a 90° angle to each other. (Fig. B3.01a)
- For crane relocation purposes, spindle out the Base Spindle UJB by at least 17 cm. This is the only way to ensure a tension-proof connection between the Base Standard UVB and the Standard UVR-2 with locking pins



Install base standards and standards with holes lined up in the same direction. This procedure allows the tubes to be joined with locking pins for crane use at any time.



All lift locks (**19.1**) must drop beneath the horizontal ledgers. If they do not, lift the component slightly and let it drop into position or operate the lift lock manually.

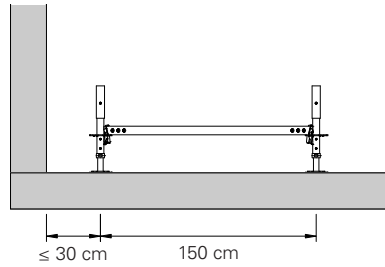


Fig. B3.01

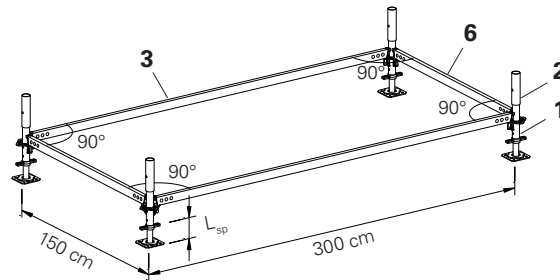


Fig. B3.01a

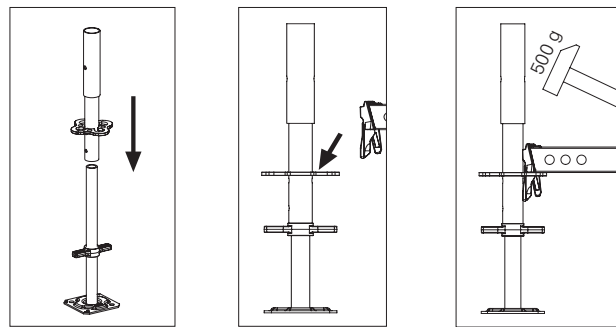


Fig. B3.02

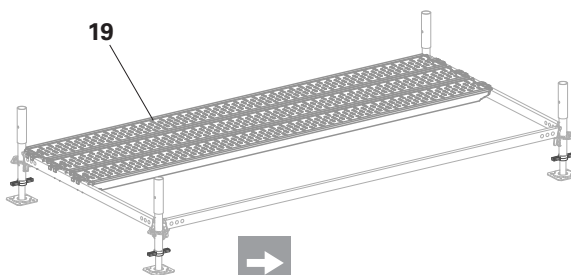


Fig. B3.03



- The decks used at the base are an aid to erection only, they may be removed later.

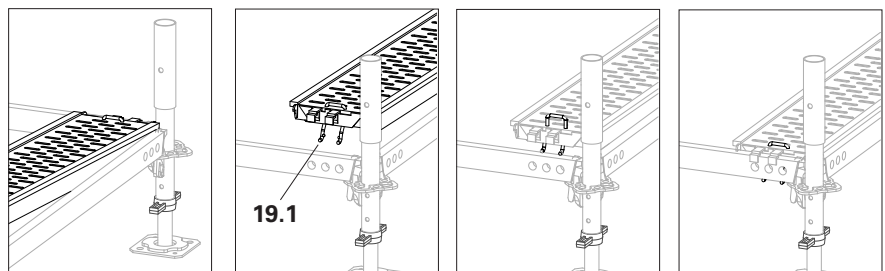


Fig. B3.03a

Standards and ledgers

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 13** Standard UVR-2 300
- 24** Ledger Bracket UHA Half
- 35** Spindle Locking UJS
- 37** UH Spigot-2

PERI recommend using Standard UVR-2 300 (**13**) at the base level.

Other combinations of standards (e.g. UVR-2 200 inside with UVR-2 300 outside) are structurally acceptable, but the customer must ensure safe method of erection & striking.

Assembly

1. Insert Standards UVR-2 (**13**).
2. Attach Horizontal Ledgers UH-2 150 (**6**).
3. Attach Horizontal Ledgers UH-2 300 (**3a**).
4. Attach Horizontal Ledgers UH-2 300 (**3b**) along with Ledger Bracket UHA Half (**24**).
5. Attach the UH Spigot-2 (**37**) to the Ledger UH-2 150 below. (Fig. B3.04)
6. If movement by crane is envisaged, fit Spindle Locking UJS (**35**). (Fig. B3.04a)

Do not secure wedges at base level at this stage.

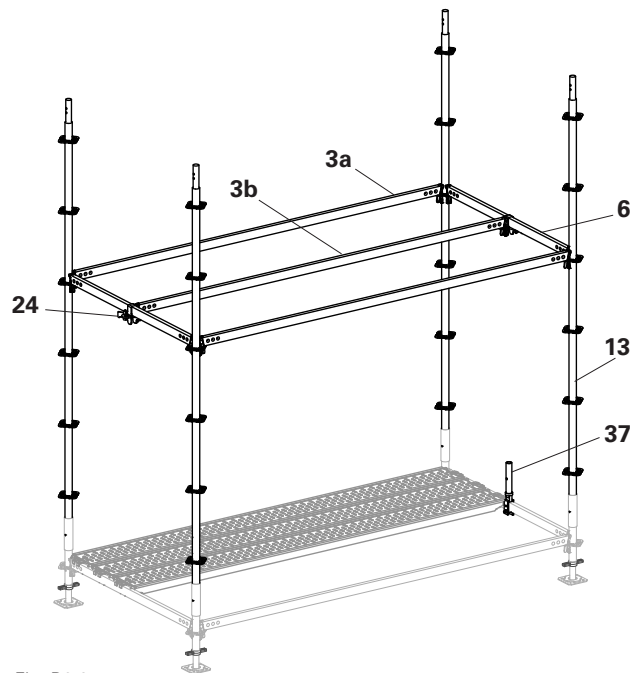


Fig. B3.04

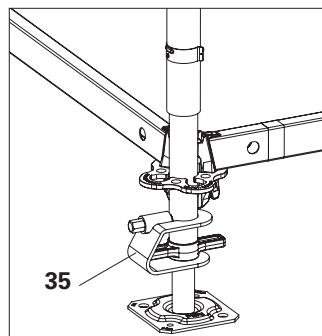


Fig. B3.04a

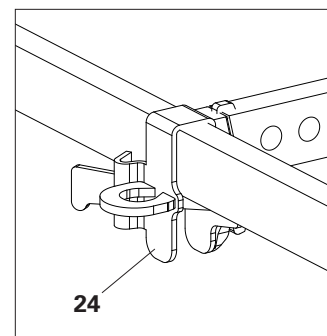


Fig. B3.04b

Flex Stair and guardrail

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 8 Horizontal Ledger UH-2 75
- 14 Top Standard UVH-2 100
- 17 Stair Guardrail UAG
- 24 Ledger Bracket UHA Half
- 37 UH Spigot-2
- 25 Flex Stair UAS-2 75 x 300/200

Assembly

1. Attach the Flex Stair UAS-2 (25) to the upper horizontal ledger (6a) first, then to the lower horizontal ledger (6b). (Fig. B3.05 + Fig. B3.05a)
2. Fit 2 x Stair Guardrails UAG (17). (Fig. B3.05 + Fig. B3.05b)

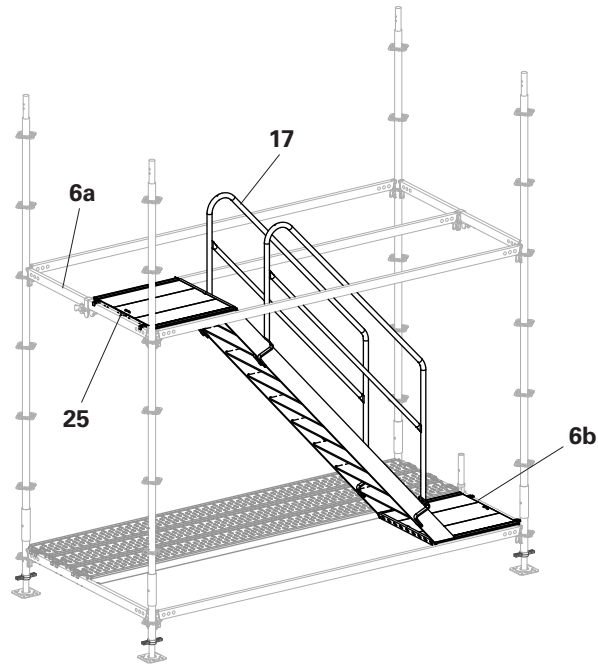


Fig. B3.05



All lift locks (25.1+ 19.1) must drop beneath the horizontal ledgers. If they do not, lift the component slightly and let it drop into position or operate the lift lock manually.



- If the scaffolding bays are larger, then the installation width must be limited to the dimensions of the stairs in question. For the staircase units in the same direction, limit the installation width to 75 cm to prevent lateral shifting. The UH Spigot-2, for example, would be suitable for this purpose.
- Alternatively, leave steel decks in the base level as an additional standing surface.

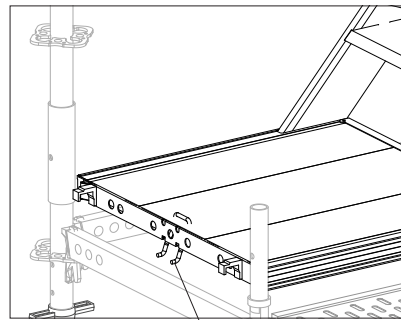


Fig. B3.05a

25.1

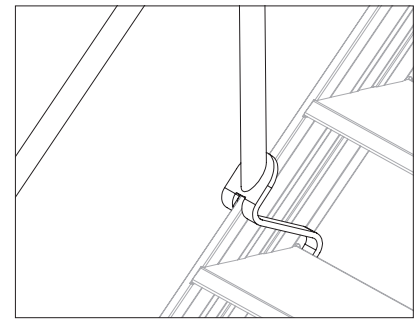


Fig. B3.05b

Assembly

1. Attach the Horizontal Ledgers UH-2 300 (3) and UH-2 150 (6).
2. Insert Top Standard UVH-2 100 (14) into the UH Spigot-2 (37).
3. Attach the internal Horizontal Ledger UH-2 (8) with Ledger Bracket UHA Half (24) to the Rosett of the Top Standard UVH-2 100 (14).
4. Attach Horizontal Ledgers UH-2 75 (8) between the Vertical Standard and Top Standard UVH-2 100 (14). (Fig. B3.06)

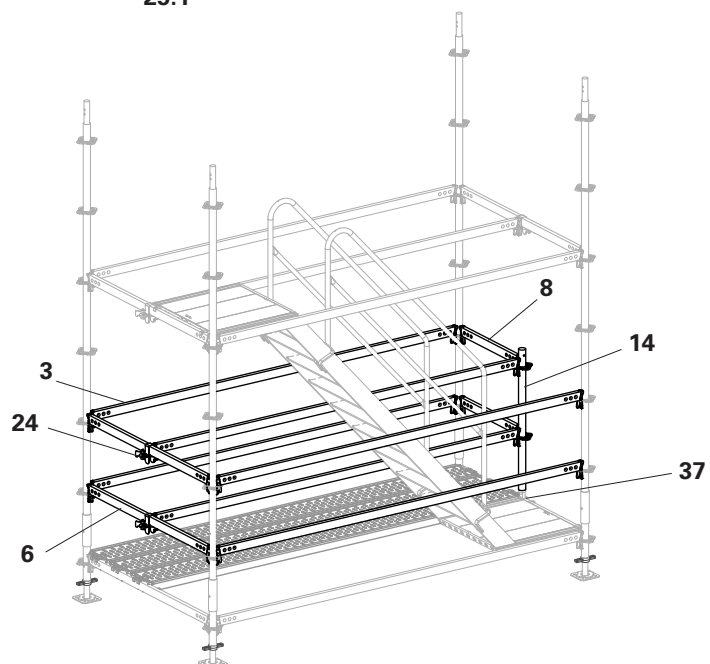


Fig. B3.06

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 8** Horizontal Ledger UH-2 75
- 12** Standard UVR-2 200
- 19** Steel Deck UDG-2 25 x 300
- 21** Steel Deck UDG-2 25 x 75
- 24** Ledger Bracket UHA Half

Assembly

1. Raise temporary Steel Decks UDG-2 25 x 300 (**19**) to the position shown.
2. From this platform, attach the external Horizontal Ledgers UH-2 300 (**3a**) and Horizontal Ledgers UH-2 150 (**6**) to the Vertical Standards.
3. Attach the temporary internal Horizontal Ledger UH-2 300 (**3b**), connected to the Horizontal Ledgers UH-2 150 (**6**) with Ledger Brackets UHA Half (**24**).
4. Then attach the temporary internal Horizontal Ledger UH-2 75 (**8**) to the external and internal Horizontal Ledgers UH-2 300 (**3a**) & (**3b**) with Ledger Brackets UHA Half (**24**).
5. Tighten all wedges. (Fig. B3.07)
6. Fit temporary Steel Decks UDG-2 25 x 75 (**21**). (Fig. B3.08)

First lift completed.

All additional levels, except for the top level repeat the following steps.

PERI recommend using Standard UVR-2 200 (**12**) for the additional levels.

Other combinations of standards (e.g. UVR-2 200 inside with UVR-2 300 outside) are structurally acceptable, but the customer must ensure safe method of erection & striking.

Assembly

1. Insert Standard UVR-2 200 (**12**) into lower standards.
2. Attach the external Horizontal Ledgers UH-2 300 (**3a**) and Horizontal Ledgers UH-2 150 (**6**) to the Vertical Standards.
3. Attach the internal Horizontal Ledger UH-2 300 (**3b**), connected to the Horizontal Ledgers UH-2 150 (**6**) with Ledger Brackets UHA Half (**24**). (Fig. B3.09)

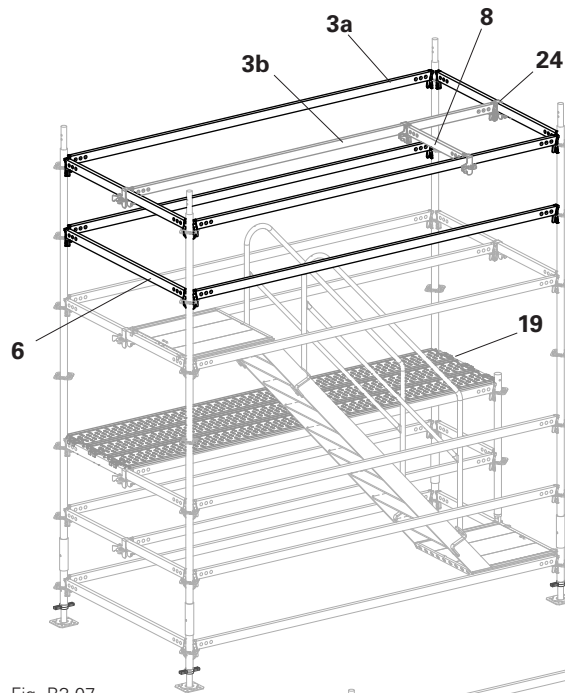


Fig. B3.07

Assembly aids

- 3b** Horizontal Ledger UH-2 300
- 8** Horizontal Ledger UH-2 75
- 24** Ledger Bracket UHA Half

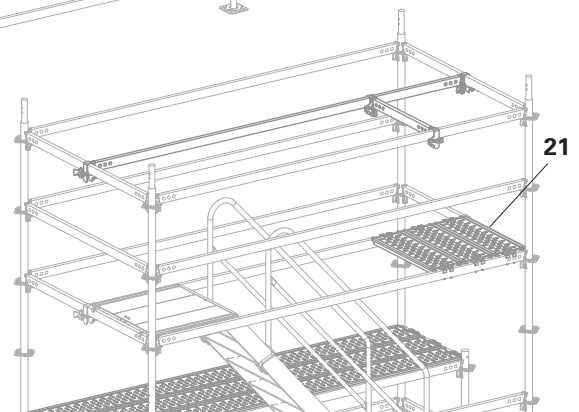


Fig. B3.08

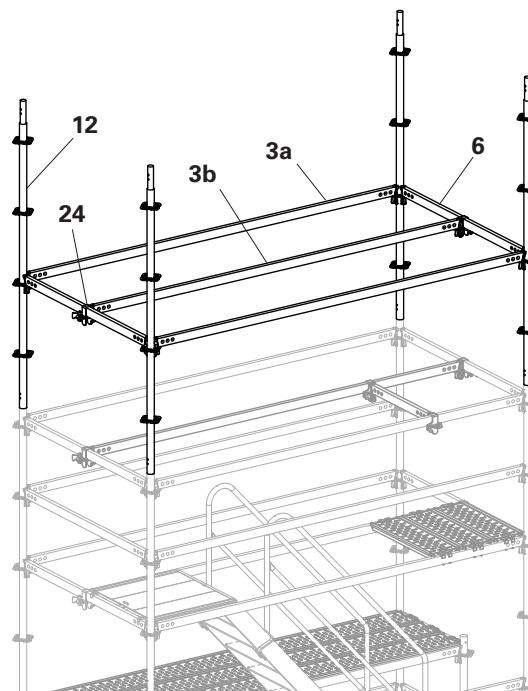


Fig. B3.09

If relocation by crane is envisaged, connect all verticals with locking pins D48/D57 (**36**) so that they are tension-proof. (Fig. B3.09a)

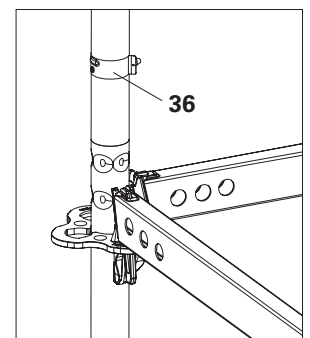


Fig. B3.09a

Flex Stair and guardrail

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 8 Horizontal Ledger UH-2 75
- 17 Stair Guardrail UAG
- 19 Steel Deck UDG-2 25 x 300
- 24 Ledger Bracket UHA Half
- 25 Flex Stair UAS-2 75 x 300/200
- 38 Toeboard Steel UPY 300
- 41 Toeboard Steel UPY 150

Assembly

1. Attach the Flex Stair UAS-2 (25) to the upper horizontal ledger (6a) first, then to the lower horizontal ledger (6b).
2. Fit 2 x Stair Guardrails UAG (17).

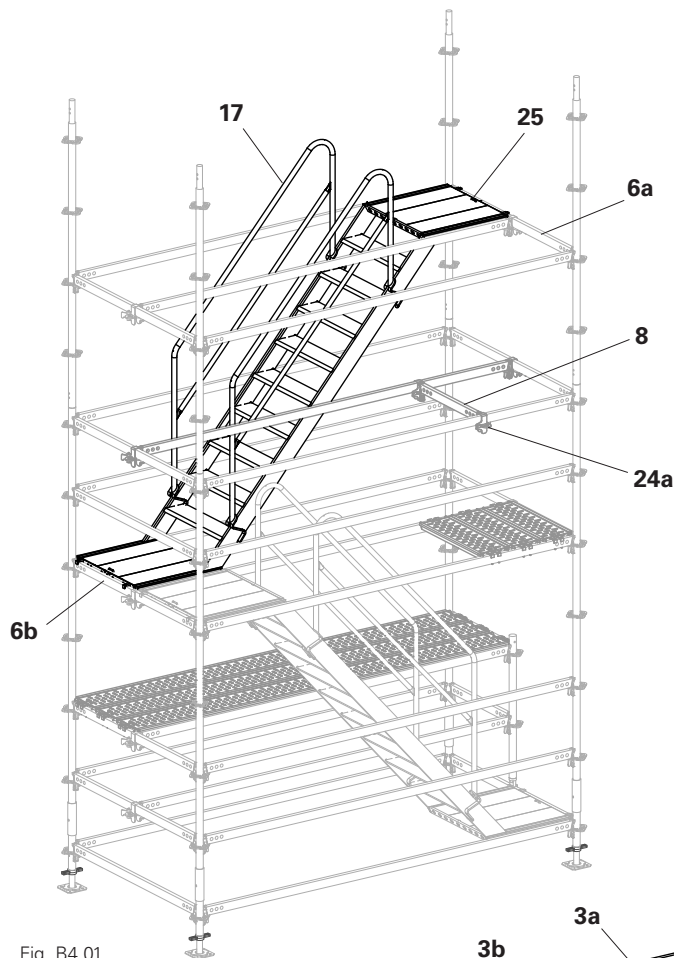


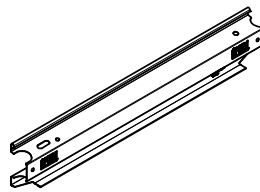
Fig. B4.01



Securing hooks must be flush with the Deck after fitting.

Assembly

1. Reposition Steel Decks UDG-2 25 x 75 (21) to the position shown.
2. Fit Toeboard Steel UPY 300 (38) and Toeboard Steel UPY 150 (41) on the completed platform.
3. Remove temporary UH-2 75 (8) with Ledger Brackets UHA Half (24a) as referenced in B4.01.
4. Raise temporary Steel Decks UDG-2 (19) to the position shown.
5. Attach the external Horizontal Ledgers UH-2 300 (3a) and Horizontal Ledgers UH-2 150 (6) to the Vertical Standards.
6. Attach the internal Horizontal Ledger UH-2 300 (3b), connected to the Horizontal Ledgers UH-2 150 (6) with Ledger Brackets UHA Half (24b).



Position the Toeboard Steel UPY 300 (38) with the PERI logo facing inwards.

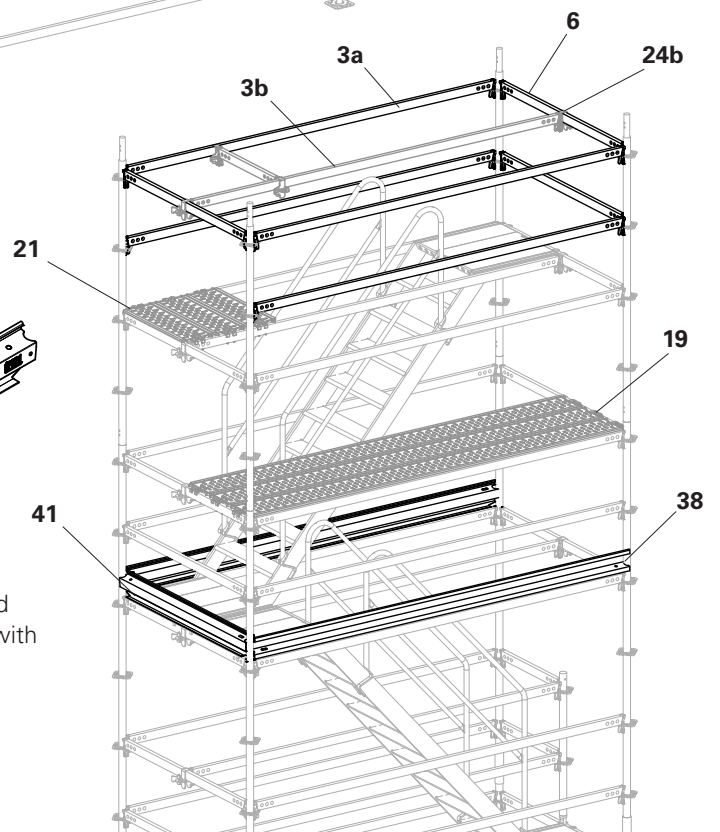


Fig. B4.02

Additional lift completed.

Repeat steps as required according to tower height.

Flex Stair and guardrail

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 12 Standard UVR-2 200
- 17 Stair Guardrail UAG
- 21 Steel Deck UDG-2 25 x 75
- 24 Ledger Bracket UHA Half
- 25 Flex Stair UAS-2 75 x 300/200

Assembly

1. Insert Standard UVR-2 200 (12) into lower standards.
2. Attach the external Horizontal Ledgers UH-2 300 (3a) and Horizontal Ledgers UH-2 150 (6) to the Vertical Standards.
3. Attach the internal Horizontal Ledger UH-2 300 (3b), connected to the Horizontal Ledgers UH-2 150 (6) with Ledger Brackets UHA Half (24).
(Fig. B5.01)

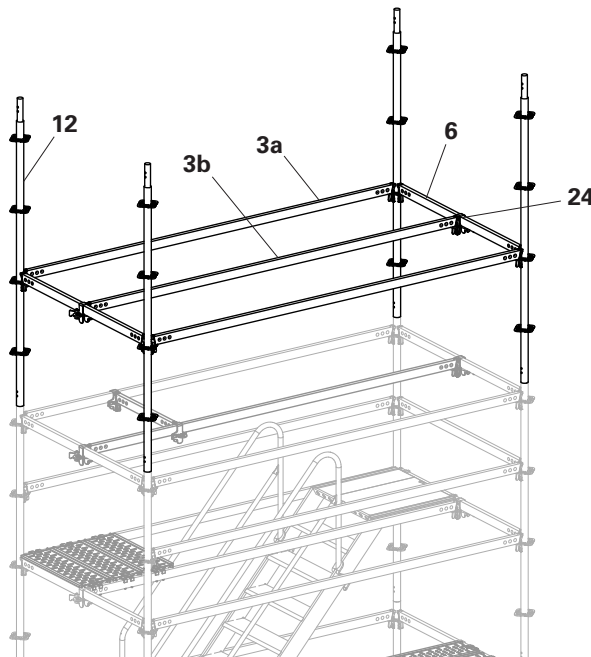


Fig. B5.01

4. Attach the Flex Stair UAS-2 (25) to the upper horizontal ledger (6a) first, then to the lower horizontal ledger (6b).
5. Fit 2 x Stair Guardrails UAG (17).
(Fig. B5.02)



Securing hooks must be flush with the Deck after fitting.

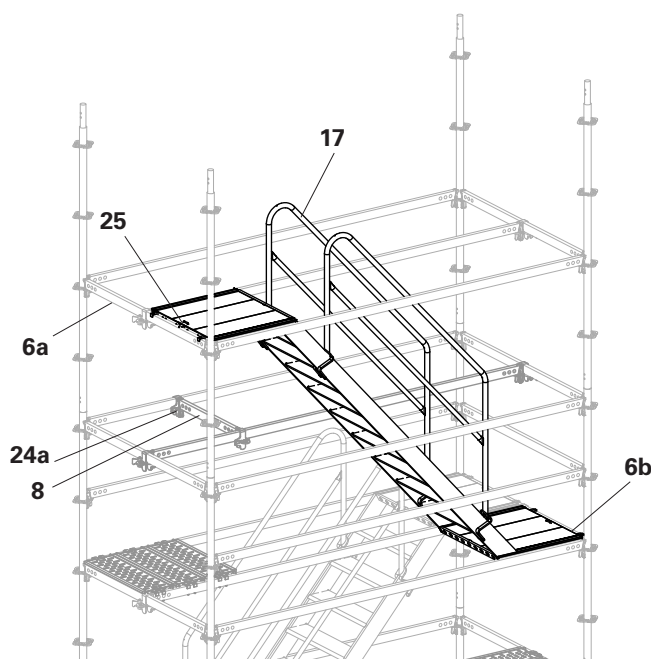


Fig. B5.02

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 8** Horizontal Ledger UH-2 75
- 10** Standard UVR-2 100
- 14** Top Standard UVR-2 100
- 19** Steel Deck UDG-2 25 x 300
- 24** Ledger Bracket UHA Half
- 37** UH Spigot-2
- 38** Toeboard Steel UPY 300
- 41** Toeboard Steel UPY 150

Assembly

1. Remove temporary UH-2 75 (**8**) with Ledger Brackets UHA Half (**24a**) as referenced in B5.02.
2. Raise Steel Decks UDG-2 (**19**) to the position shown. (Fig. B5.03)

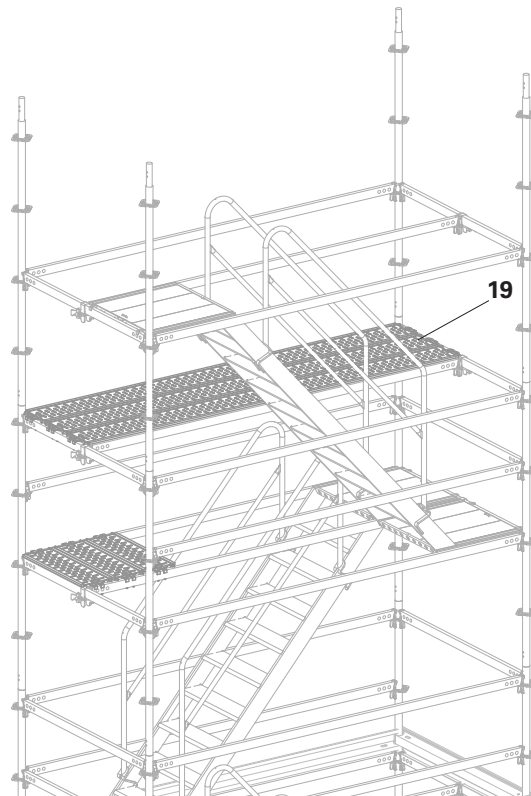


Fig. B5.03

3. Remove Steel Decks UDG-2 25 x 75 (**21**).
4. Fit Toeboard Steel UPY 300 (**38**) and Toeboard Steel UPY 150 (**41**) on the completed platform.
5. Place UH Spigot-2 (**37a**) on Horizontal Ledger UH-2 300.
6. Insert Standards UVR-2 100 (**10**) into UH Spigot-2 (**37a**) and connect with Horizontal Ledger UH-2 75 (**8a**) and Horizontal Ledger UH-2 150 (**6a**).
7. Attach the external Horizontal Ledgers UH-2 300 (**3**) and Horizontal Ledgers UH-2 150 (**6b**) to the Vertical Standards.
8. Attach the internal Horizontal Ledger UH-2 150 (**6c**) and UH-2 75 (**8b**), connected to the Horizontal Ledger UH-2 150 (**6b**) with Ledger Bracket UHA Half (**24b**), Top Standard UVR-2 100 (**14**) and UH Spigot-2 (**37b**).
9. Attach Horizontal Ledger UH-2 75 (**8c**) between the external Horizontal Ledger UH-2 300 (**3**) and internal Horizontal Ledger UH-2 150 (**6c**) with Ledger Bracket UHA Half (**24c**). (Fig. B5.04)

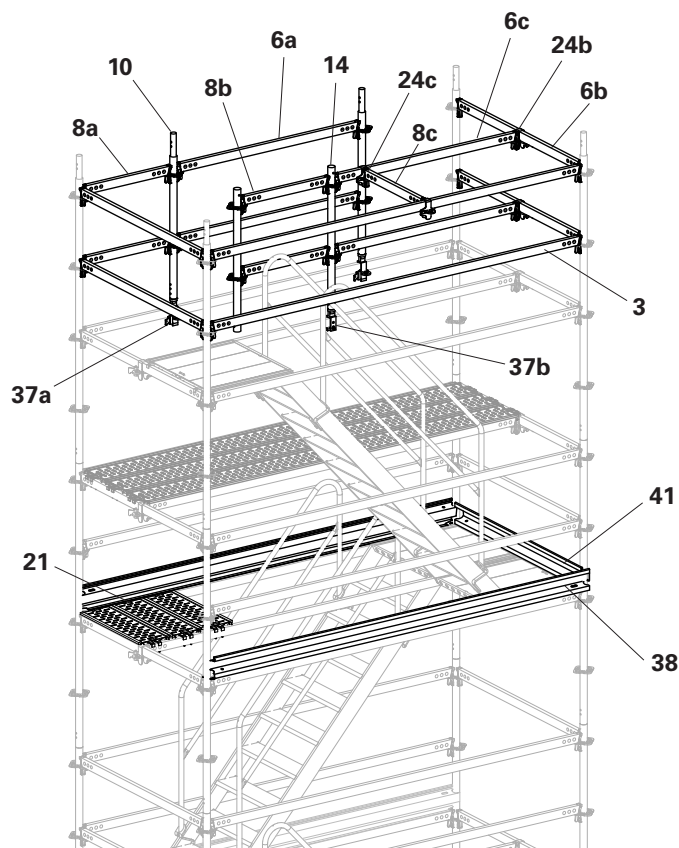


Fig. B5.04

Components

- 21** Steel Deck UDG-2 25 x 75
- 38** Toeboard Steel UPY 300
- 41** Toeboard Steel UPY 150
- 43** Toeboard Steel UPY 75

Assembly

1. Raise Steel Decks UDG-2 (**19**) to the position shown.
2. Fit Toeboard Steel UPY 300 (**38**), Toeboard Steel UPY 150 (**41**) and Toeboard Steel UPY 75 (**43**) on the completed platform. (Fig. B5.05)

Top lift completed.

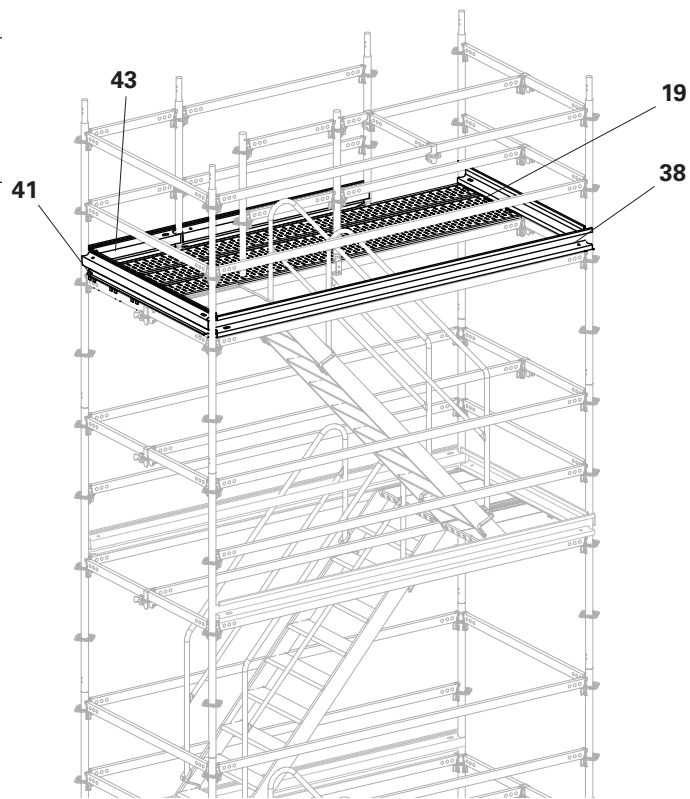


Fig. B5.05

3. PERI recommend placing the temporary Steel Decks UDG 25 x 75 (**21**) at the base lift during use of the Stair Tower. (Fig. B5.06)

Decks are re-used during dismantling.

Tower completed.

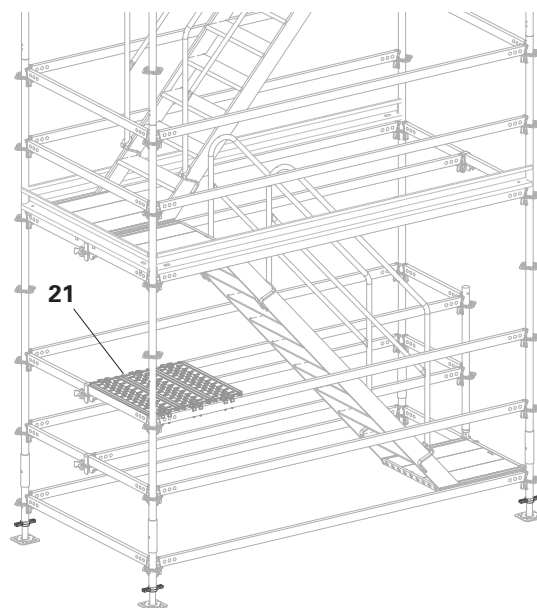


Fig. B5.06

Anchoring

Components

- 30** Wall Tie UWT 220 or Scaffold Tube
- 31** Wall Tie UWT 45
- 33** Double Coupler Pressed Steel

Assembly

1. Fix the first Wall Tie UWT 220 or Scaffold Tube (**30**) to the inner and outer Standards UVR-2 with Double Couplers (**33**).
2. Fix the second Wall Tie UWT 220 or Scaffold Tube (**30a**) to the outer Standard UVR-2 with Double Coupler (**33**).
3. Fix Wall Ties to the wall, e.g. with ring bolts and wall inserts, or equivalent connection. (Fig. B6.01)
4. Fix Wall Ties UWT 45 (**31**) or short length of Scaffold Tube to the wall, e.g. with ring bolts and wall inserts, or equivalent connection.
5. Fasten the Double Coupler (**33**) to the inner leg with Wall Tie UWT 45 (**31**). (Fig. B6.01a)

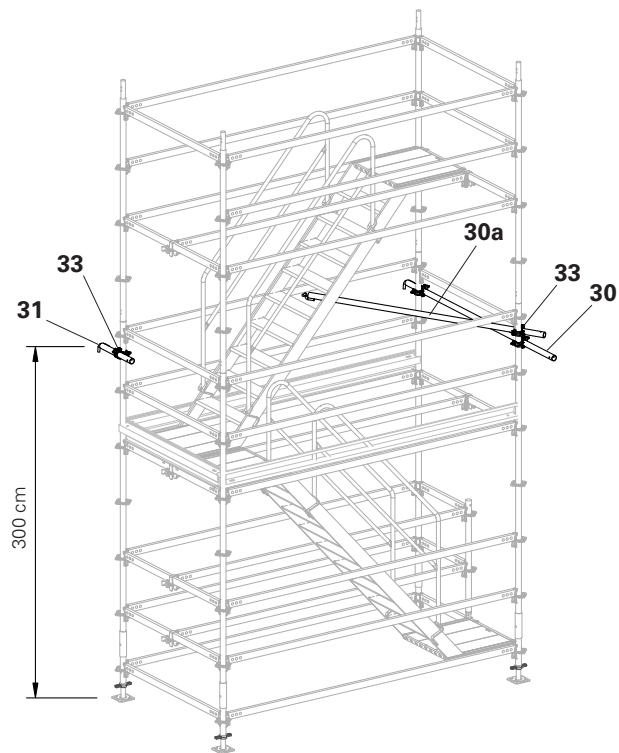


Fig. B6.01



- Ties do not transfer vertical loads!
- Anchorings should be installed progressively with the erection of the scaffolding.
- Fix with ring bolts or equivalent connection.
- The load-bearing capacity of the fixing material between the wall ties and the anchoring base must be verified by the customer for the tie loads in Section "B13 Ties, tie forces" on page 81.
- The first tie position should be established at a height of 3.0 m. For the other tie positions, see the tie patterns in the tables (Tab. B13.01).
- Each tie position consists of a short tie and a triangulated tie.
- The anchoring can be fitted in a mirror-inverted manner.

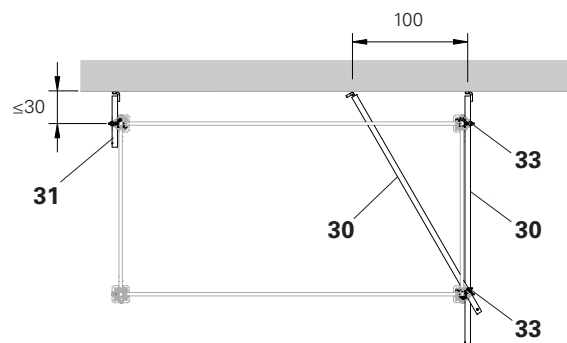


Fig. B6.01a



Fit the tie on the outside if possible. This reduces interference points in the traffic area.

B7 Intermediate access points

Intermediate access points can be installed on every second floor. (Fig. B7.05)

Components

- 3** Horizontal Ledger UH-2 300
- 15** Ledger Brace UBL-2 300/200
alternatively:
- 32** Scaffolding tubes 48.3 x 3.2 mm
- 34** Swivel Coupler Pressed Steel
- 38** Toeboard Steel UPY 300

Measures on the wall side

- Remove both Horizontal Ledgers UH-2 300 (**3**).
- Remove Toeboard Steel UPY 300 (**38**).
- Fit Ledger Braces UBL-2 (**15**) onto the floors above and below.
- Fit additional ties, see Section "Tie positions – installation heights" on page 77.

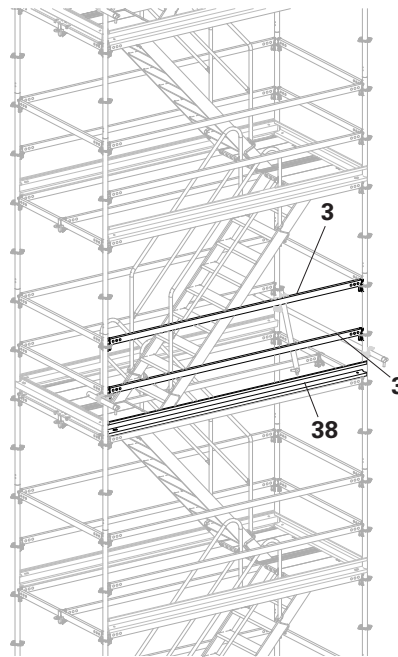


Fig. B7.01

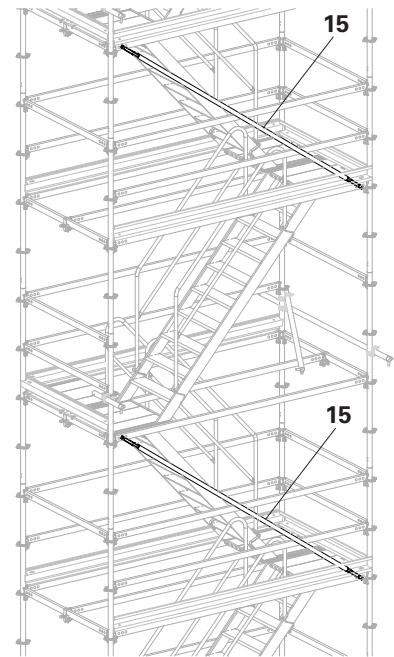


Fig. B7.02

Heights of 52 m and above

- Fit Ledger Braces UBL-2 in the lower levels in accordance with Section "Tie positions – installation heights" on page 77. (Fig. B7.06)
- If exit points are required at the lower levels, then exit via the sides.

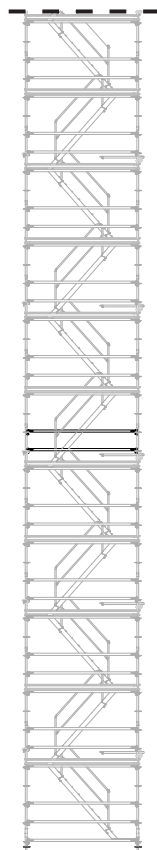


Fig. B7.03

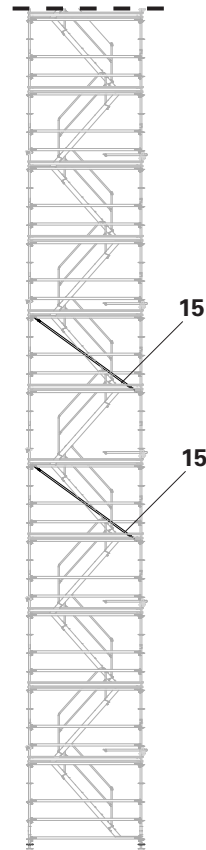


Fig. B7.04

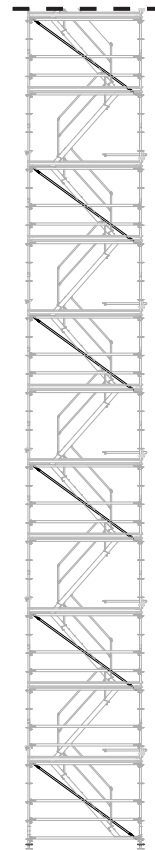


Fig. B7.05

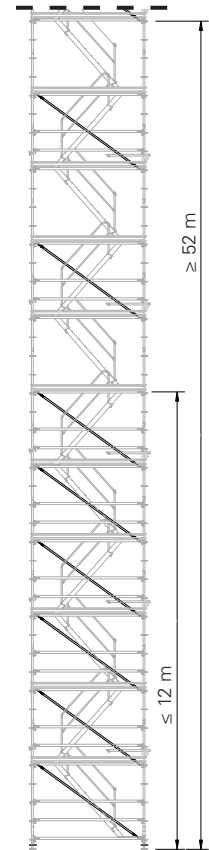


Fig. B7.06

Height adjustment through exit point via end console brackets



- Permissible load on the console bracket: 2 kN/m².
- Exit point via side console brackets. Height adjustment possible with 4 versions:
 - UAS-2 75 x 150/100 S +1.0 m
 - UAS-2 75 x 150/100 T -1.0 m
 - UAS-2 75 x 150/50 S +0.5 m
 - UAS-2 75 x 150/50 T -0.5 m
- Tie spacing: 8 m.
- Depicted: Flex Stair with + 1.0 m.
- Below the exit point, ledger braces must be fitted directly underneath each anchoring position. See Section "Bracing" on page 66.
- No ledger braces are required underneath the first anchoring point.
- An anchoring point must always be available above an end exit point and ledger braces must be fitted.
- $L_{sp} \leq 35$ cm.

Exit point in the tie area

If an exit point encroaches into the tie area:

- Move the tie position 4 m downwards.
- In addition, fit another anchoring position 2 m upwards in a mirror-inverted manner.

Exit point not in the tie area

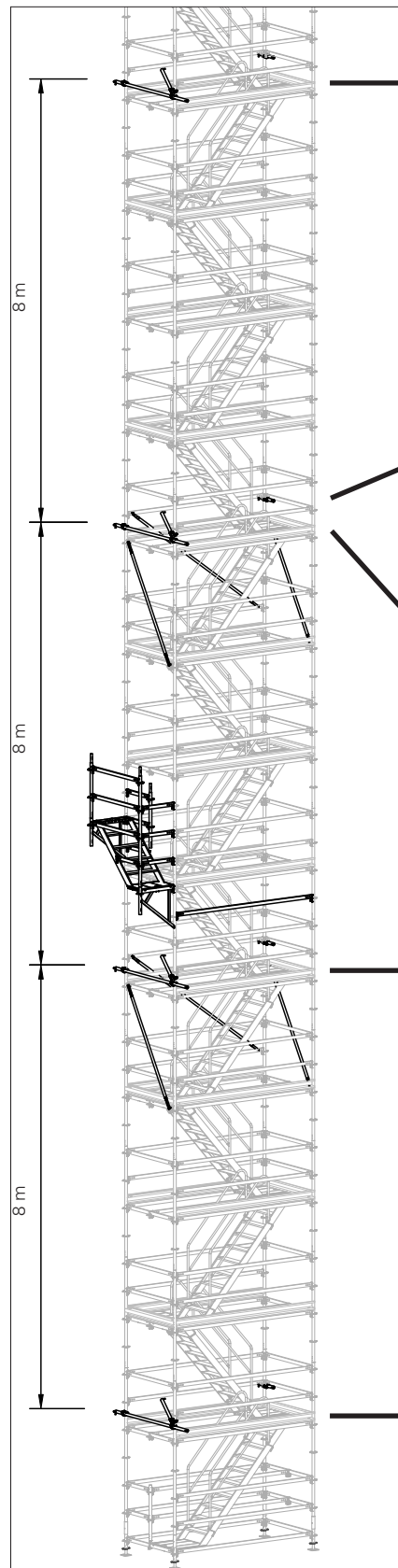


Fig. B8.01

Exit point in the tie area

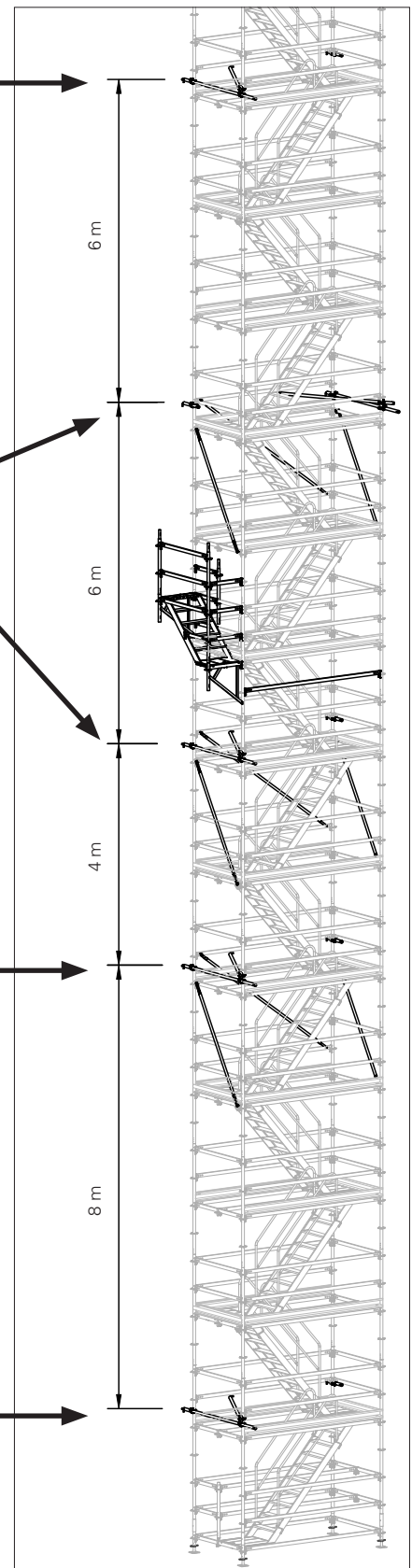


Fig. B8.02

Components

- | | |
|-----------|--------------------------------|
| 3 | Horizontal Ledger UH-2 300 |
| 6 | Horizontal Ledger UH-2 150 |
| 8 | Horizontal Ledger UH-2 75 |
| 10 | Standard UVR-2 100 |
| 11 | Standard UVR-2 150 |
| 12 | Standard UVR-2 200 |
| 23 | Console Bracket ECM 75 |
| 28 | Flex Stair UAS-2 75 x 150/100S |
| 29 | Flex Stair UAS-2 75 x 150/50T |



Leave the lateral protection (**6**) in place until after the side exit point has been fully assembled.

Exit point with height adjustment +100 cm:

Assembly

From a secured position:

1. Fit Console Brackets ECM (**23**) – 2 x.
2. Fit Standards UVR-2 (**12 + 10**).
3. Add Horizontal Ledger UH-2 300 (**3**) 50 cm beneath the suspension of the console bracket, if not available. (Fig. B8.03)
4. Attach the flex stair (**28**). (Fig. B8.04)

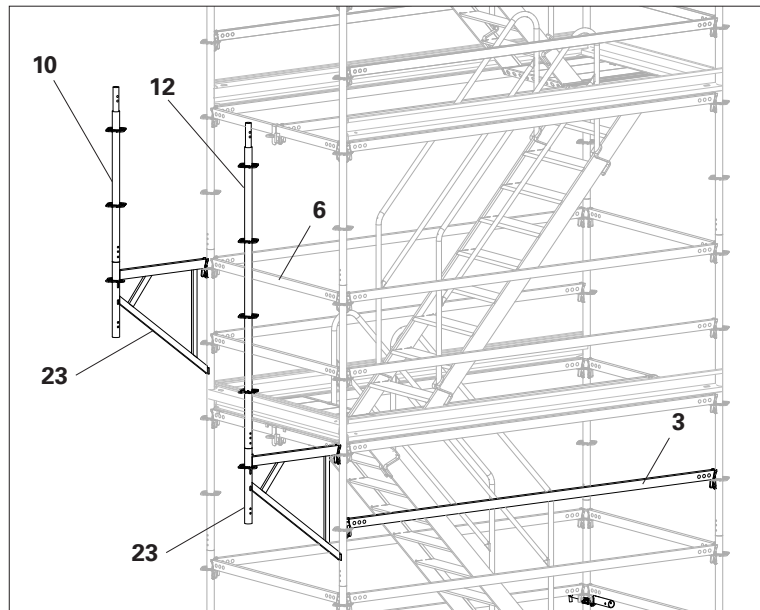


Fig. B8.03

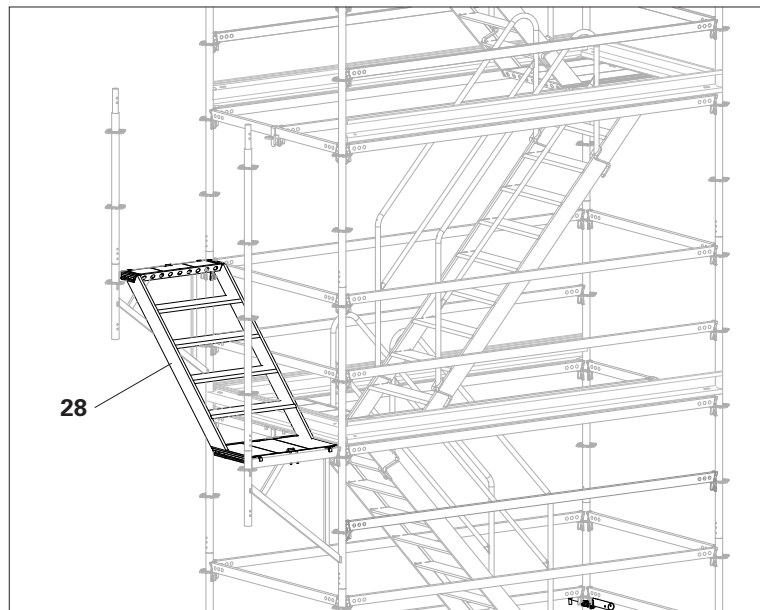


Fig. B8.04

5. Fit Horizontal Ledger UH-2 150 **(6)** 1x + UH-2 75 **(8a)** 4x as external lateral protection.
6. Fit Horizontal Ledger UH-2 75 **(8b)** 3x + Standard UVR-2 100 **(10)** 1x as internal lateral protection.
7. Remove Horizontal Ledger UH-2 150 from the base scaffold and fit it at the exit point as lateral protection **(6a)**. (Fig. B8.05)

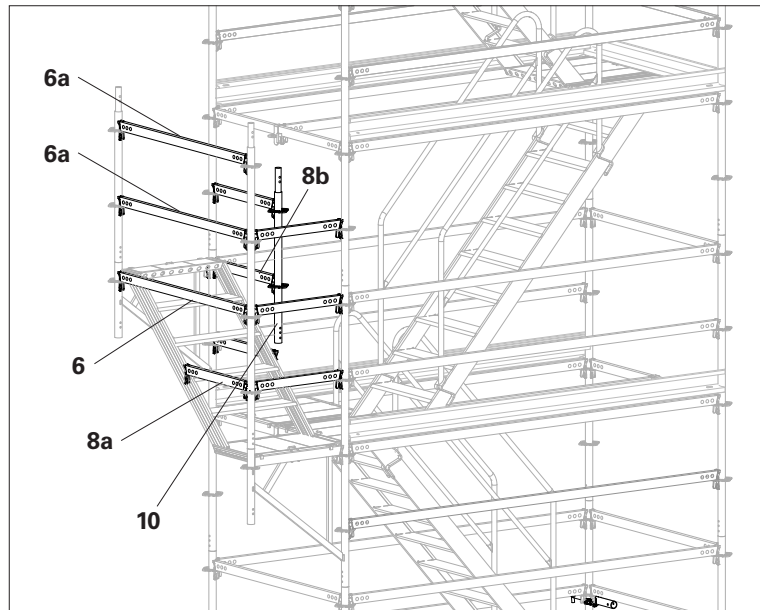


Fig. B8.05

Exit point with height adjustment -50 cm:

Assembly:

In addition to previous section, fit the following:

1. Instead of a Standard UVR-2 200, fit a Standard UVR-2 150 **(11)**.
2. Swap Flex Stair UAS-2 75 x 150/100S **(28)** for Flex Stair UAS-2 75 x 150/50S **(29)**. (Fig B8.06)

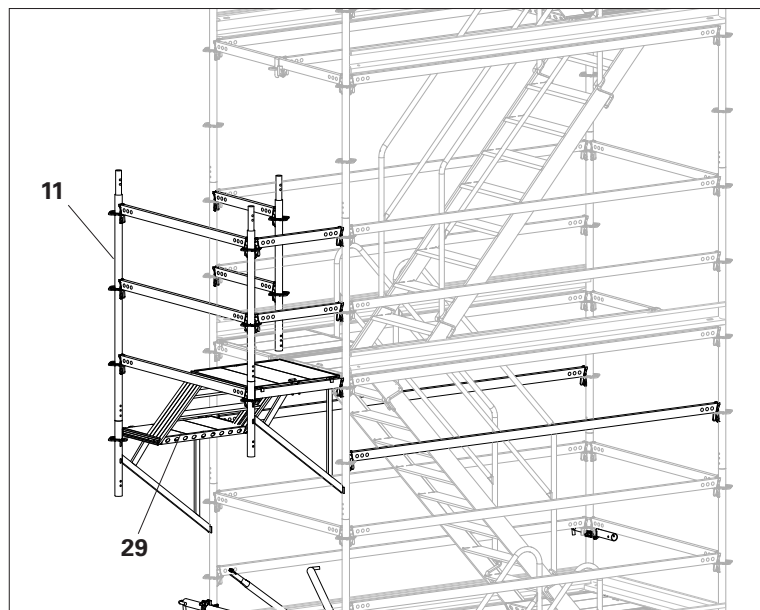


Fig. B8.06

Alternative positions

Exit points from Console Brackets may be assembled in the same way at either end of the tower.

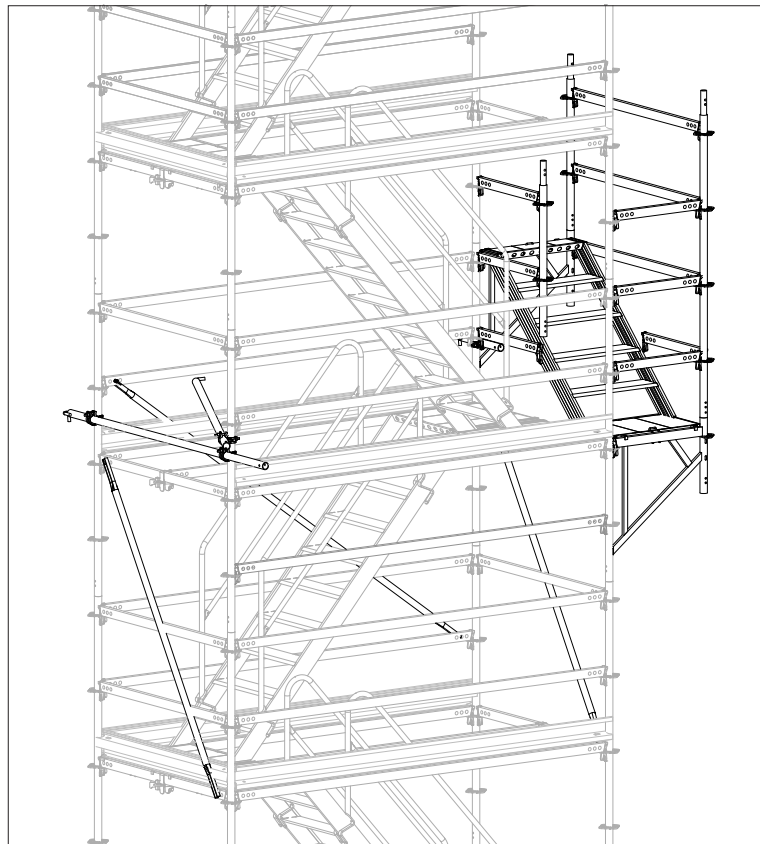


Fig. B8.07

Bracing

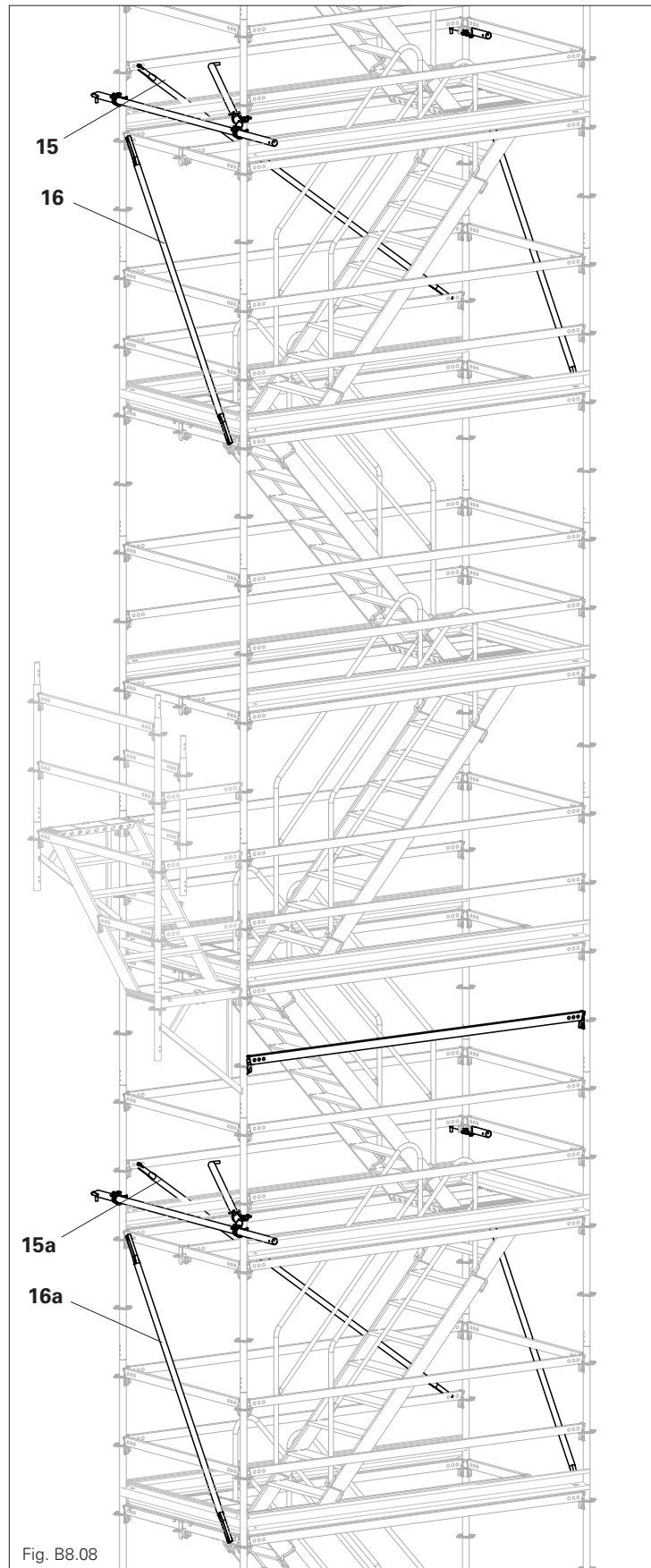
Exit point not in the tie area

Components

- | | |
|-----------|----------------------------|
| 15 | Ledger Brace UBL-2 300/200 |
| 16 | Ledger Brace UBL-2 150/200 |

Assembly

1. Directly below the next highest anchoring point:
fit 2 x ledger braces (**16**) and
1 x ledger brace (**15**).
2. Directly below each anchoring point
positioned below:
fit 2 x ledger braces (**16a**) and
1 x ledger brace (**15a**) on the inner
side. (Fig. B8.08)
→ No ledger braces are required un-
derneath the first anchoring point.



Bracing

Exit point in the tie area

Components

3	Horizontal Ledger UH-2 300
6	Horizontal Ledger UH-2 150
15	Ledger Brace UBL-2 300/200
16	Ledger Brace UBL-2 150/200

Moving the anchoring

When an exit point is required in an anchored position:

Move the intended anchoring 4 m downwards and fit another anchoring position 4 m above it.

Move the intended anchoring 4 m downwards and fit another anchoring position 4 m above it.

Example:

Exit point at height of 10 m, tower 28 m:

→ Tie positions before:

2.5 m, 10.5 m, 18.5 m, 26.5 m.

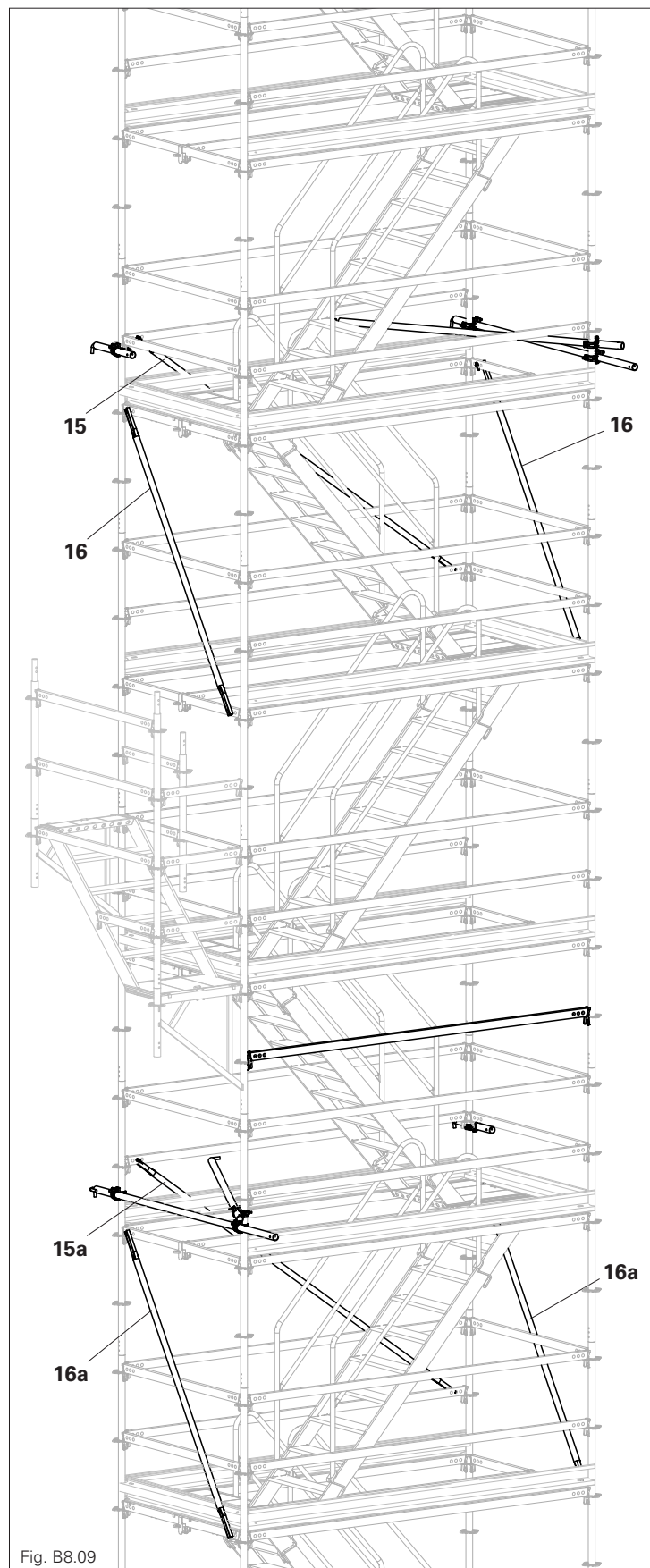
→ Tie positions after:

2.5 m, 6.5 m, 12.5 m, 18.5 m, 26.5 m.

Brace the tie positions at 6.5 m and 12.5 m without ledger braces.

Assembly

1. Add Horizontal Ledgers UH-2 300 (**3**) and Horizontal Ledgers UH-2 150 (**6**) as required.
2. Directly below the next highest anchoring point: fit 2 x ledger braces (**16**) and 1 x ledger brace (**15**).
3. Directly below all anchoring points positioned below: fit 2 x ledger braces (**16a**) and 1 x ledger brace (**15a**) on the inner side. (Fig. B8.09)
→ No ledger braces are required underneath the first anchoring point.



Shaft staircase

Deviating components

- 5 Horizontal Ledger UH-2 200
- 6 Horizontal Ledger UH-2 150
- 21 Steel Deck UDG-2 25 x 75
- 27 Flex Staircase UAS-2 75 x 150/100T
- 32 Scaffolding Tube 48.3 x 3.2 mm
- 33 Double Coupler Pressed Steel
- 40 Toeboard Steel UPY 200



- Variant shown: 150 x 200 cm.
- Distance between landing platform levels ≤ 100 cm.
- Permissible load: 2 kN/m².
- Horizontal equivalent load 0.3 kN per loadable scaffolding level. Wind loads in the shaft excluded. Wind loads in the shaft excluded.
- Distance between intermediate access points min. 2 m.
- Exit levels must be closed all around at landing platform height using horizontal ledgers.
- Support the exit level at landing platform height and the landing platform level 2 m above in a pressure-resistant manner all the way around.
- From the rules mentioned above, the following possibilities arise:
 - Exit point at 3, 5, 7, 9 m
 - Exit point at 2, 4, 6, 8 m
 - Exit point at 3, 6, 9, 12 m
- Bracing grid:
 - ≤ 6 m,
 - Always brace the uppermost level.
- Plan vertical joints in such a way that they can always be closed with horizontal ledgers all the way round.

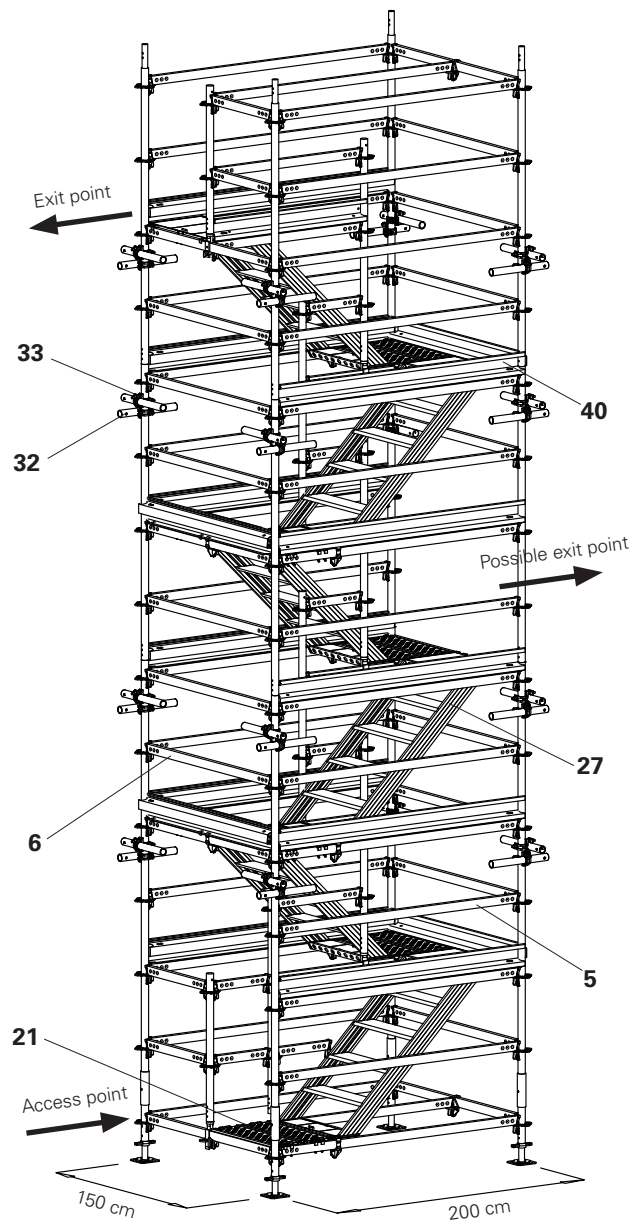


Fig. B8.10

Pressure-resistant support

Components

- 1** Base Spindle UJB
- 32** Scaffolding Tube 48.3 x 3.2 mm
- 33** Double Coupler Pressed Steel

Variant 1

1. Insert the base spindle (**1**) into the scaffolding tube (**32**).
2. Butt the scaffolding tube against a wall and bolt it to standards with double coupler (**33**).
3. Spindle the base spindle up against the other wall. (Fig. B8.11)

Variant 2

For each vertical, securely attach 2 short scaffold tubes to the scaffold using a double coupler (**33**) over the corner. Position the end so it butts against the wall. (Fig. B8.12)

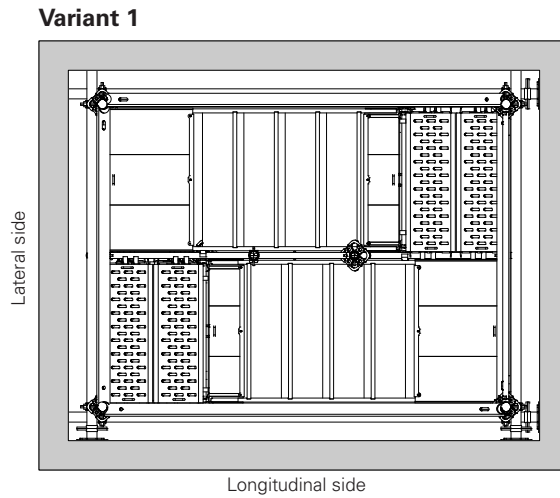


Fig. B8.11

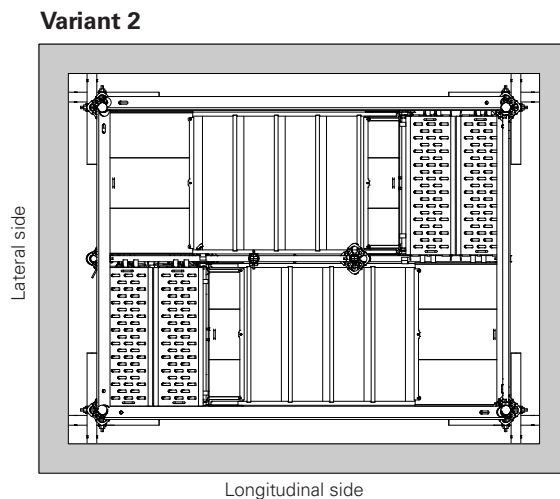
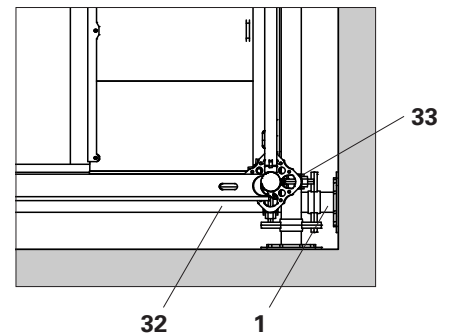
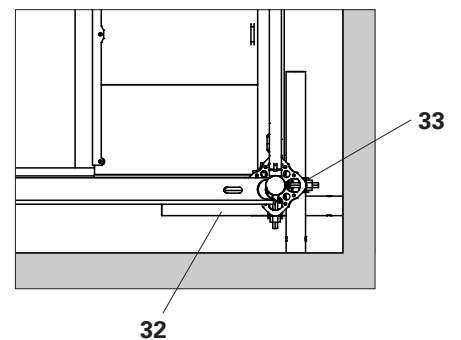


Fig. B8.12



Uneven heights

If possible, make height adjustments at the base of the stairs.

Components

- 3** Horizontal Ledger UH-2 300
- 6** Horizontal Ledger UH-2 150
- 8** Horizontal Ledger UH-2 75
- 12** Standard UVR-2 200
- 14** Top Standard UVH-2 100
- 20** Steel Deck UDG-2 25 x 150
- 24** Ledger Bracket UHA Half
- 27** Flex Stair UAS-2 75 x 150/100T
- 30** Wall Tie UWT 220
- 31** Wall Tie UWT 45
- 37** UH Spigot-2
- 38** Toeboard Steel UPY 300
- 41** Toeboard Steel UPY 150

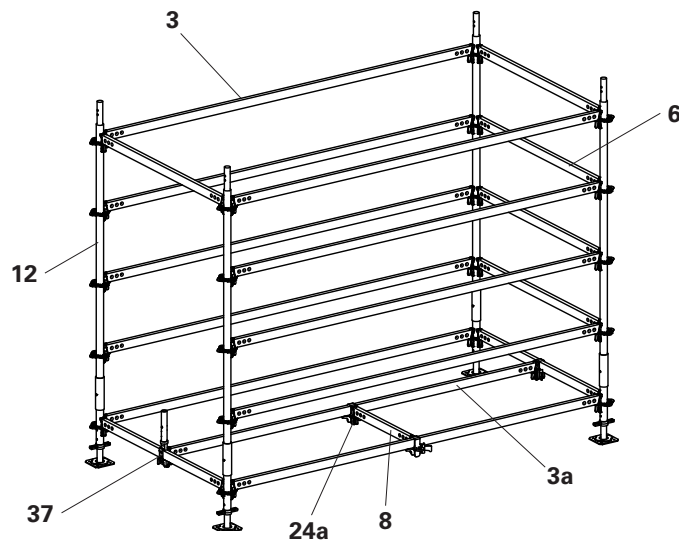


Fig. B8.13

Assembly

1. Fit the base frame, see Section "B3 Base level" on page 52.
2. Insert Standards UVR-2 (**12**). The length of the verticals depends on the Flex Stair used. (Flex Stair height + 1 m)
3. Fit additional Horizontal Ledgers UH-2 300 and 150 (**3, 6 + 8**) as lateral protection.
4. Fit Ledger Bracket UHA Half in the centre of the bay (**37**).
5. Fit additional Horizontal Ledgers UH-2 300 (**3a**).
6. Fit Ledger-to-Ledger Couplers (**24a**) and Horizontal Ledgers UH-2 75 (**8**) as a lower stair support.
7. Fit Flex Stair UAS-2 75 x 150/100T (**27**).
8. Fit steel deck (**20**) – 3 x in each case.
9. Fit the anchoring (**30 + 31**), see Section "Anchoring" on page 60.
10. Fit Toeboard Steel UPY 300 (**38**) and Toeboard Steel UPY 150 (**41**) on the completed platform.



- Reaction force
 - see Section B11.
 - use the next highest access height.
- Ties and tie forces
 - see Section B12.
 - Move tie installation height downwards by 1 m.

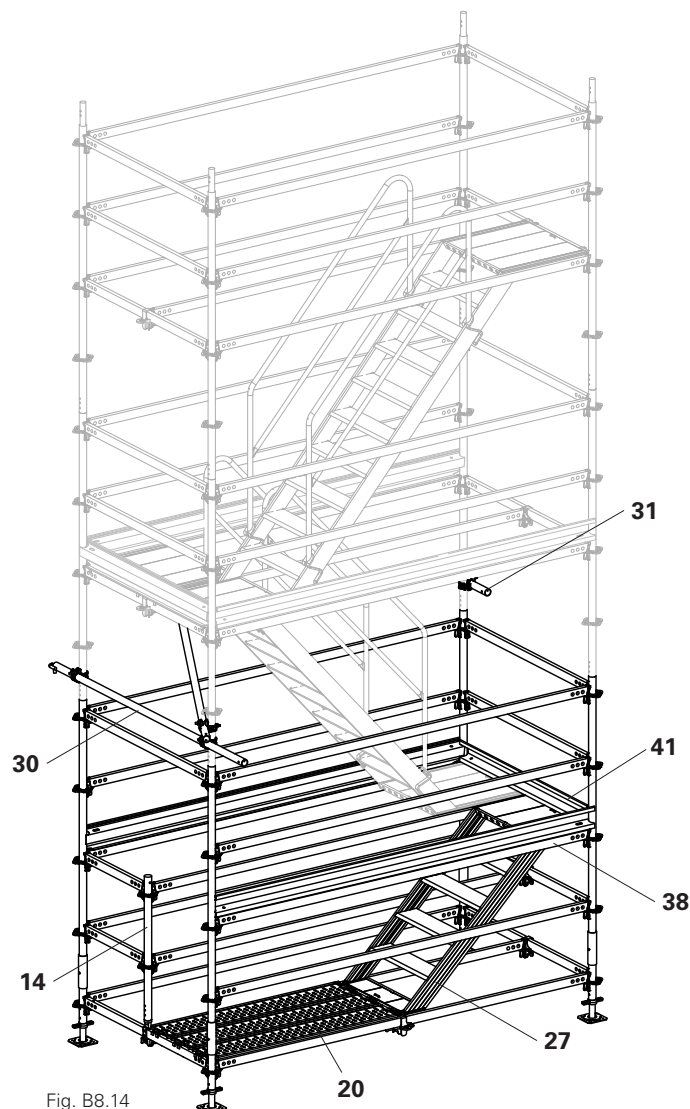


Fig. B8.14

Extended lateral protection

Depending on project specific requirements, further horizontal ledgers may be required as lateral protection.

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150

Assembly

Install additional horizontal ledgers progressively with the assembly of the stair tower.

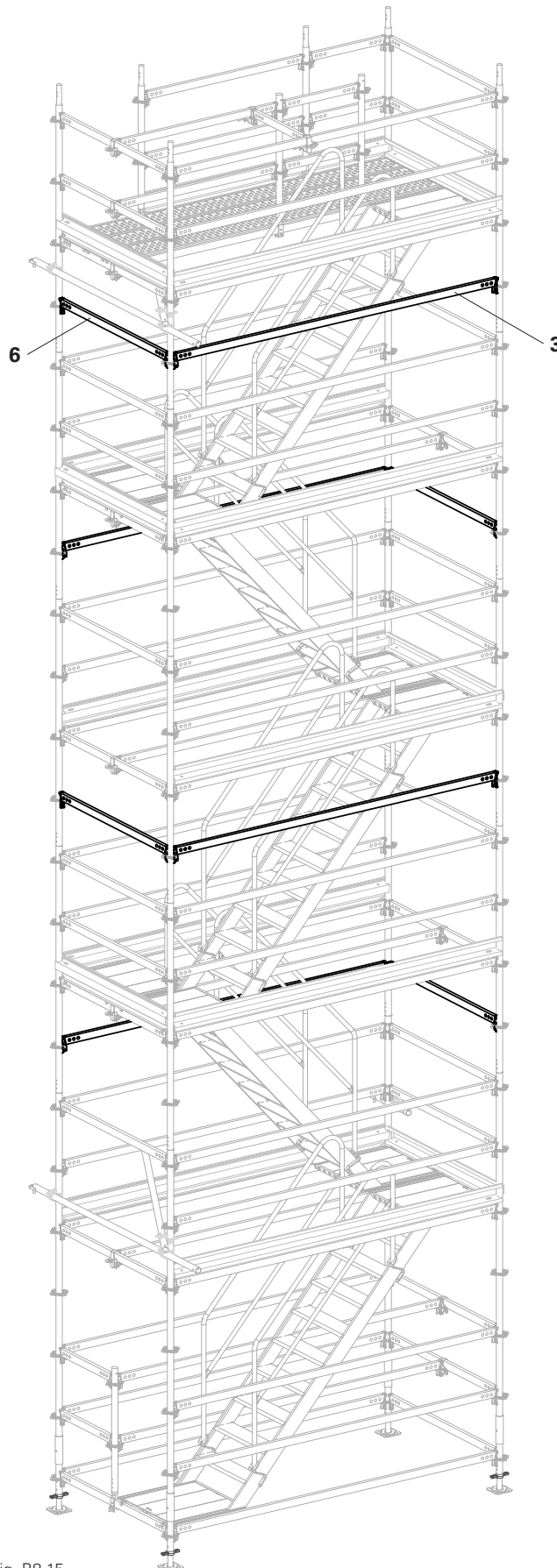


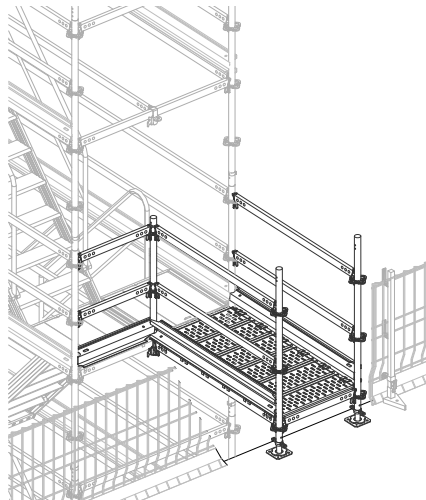
Fig. B8.15

Access from 150cm ends

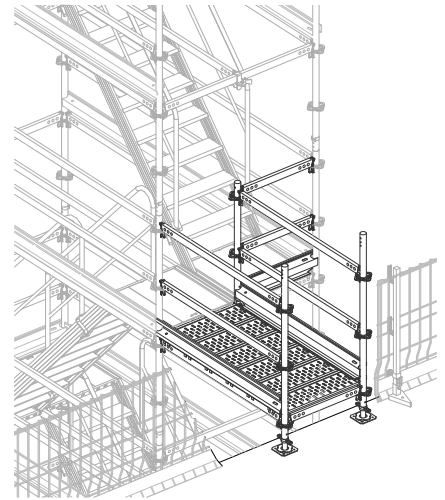
Standard 150cm Link platforms

Access to and from the 150cm end of the Stair Tower is provided by the addition of a 150cm link bay.

Link platforms can be connected to the end of the Stair Tower, on either the left or right side of the tower staircase unit.



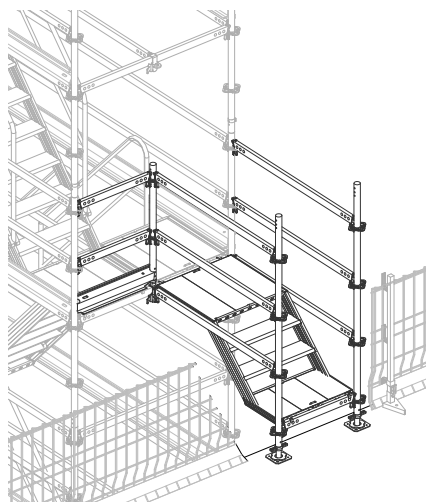
Platform link without height adjustment



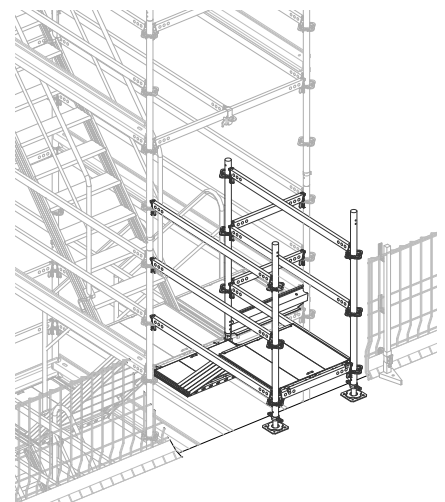
Platform link without height adjustment

Height adjustment is incorporated within the link bay by the use of aluminium staircase units +/- 50cm or +/- 100cm.

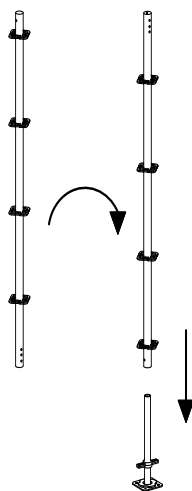
Link platforms +/- 50cm or +/- 100cm need to be located in a position where staircase does not continue to avoid risk of falling.



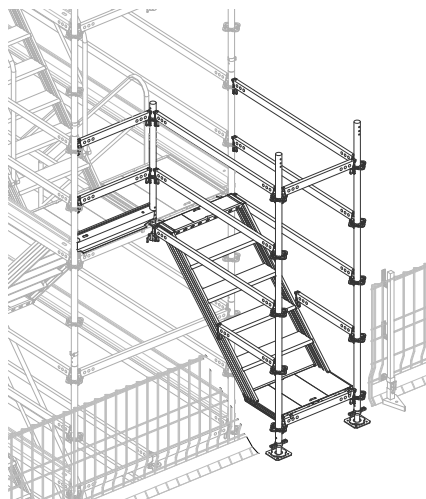
Platform link with adjustment - 50cm



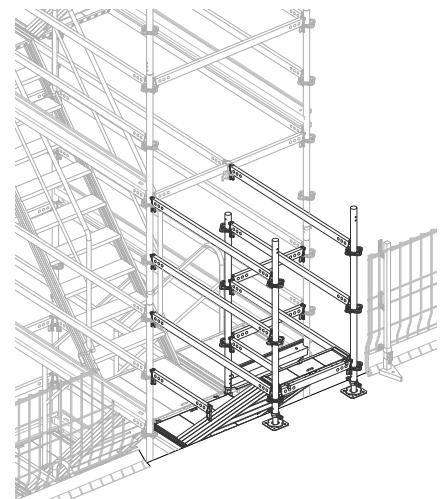
Platform link with adjustment + 50cm



Use inverted UVH-2 Standards for increased stability at landing leg positions.



Platform link with adjustment - 100cm



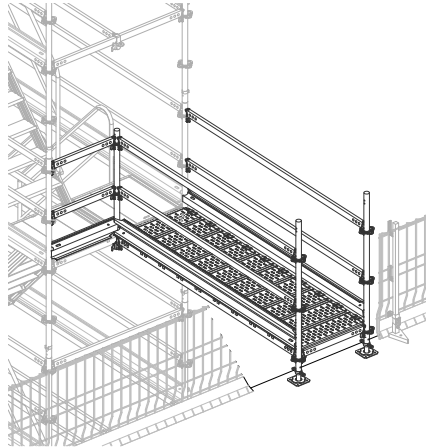
Platform link with adjustment + 100cm

B9 Link platforms

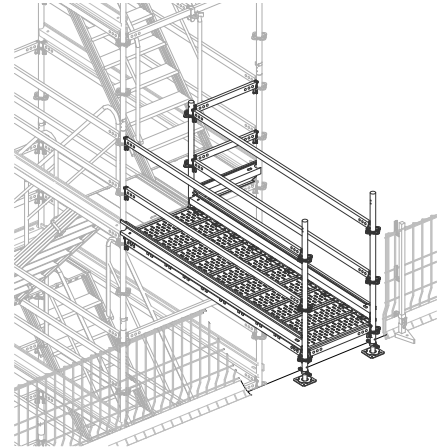
Standard 200cm - 300cm Link platforms

Access to and from the 150cm end of the Stair Tower can also be provided by the addition of a link bay 200cm, 250cm or 300cm.

Link platforms can be connected to the end of the Stair Tower, on either the left or right side of the tower staircase unit.



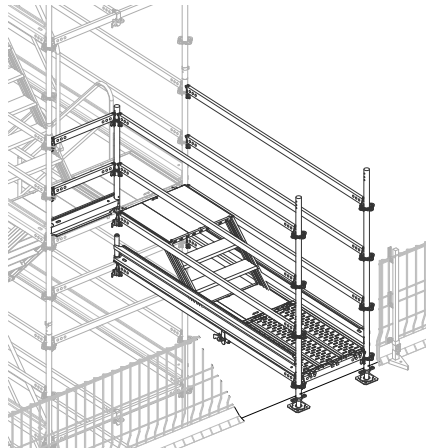
Platform link without height adjustment



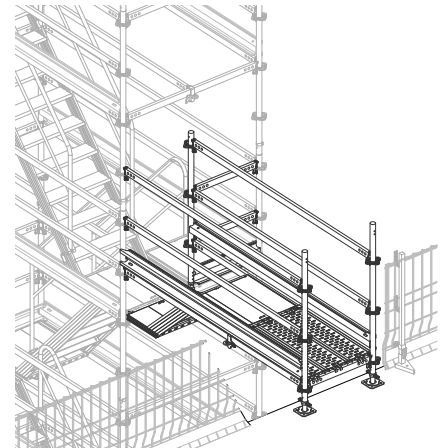
Platform link without height adjustment

Height adjustment is incorporated within the link bay by the use of aluminium staircase units +/- 50cm or +/- 100cm. Staircase units and Steel Decks UDG-2 50cm, 100cm or 150cm are supported by intermediate Ledger UH-2 75 fixed with 2 x Ledger Bracket UHA Half.

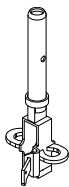
Link platforms +/- 50cm or +/- 100cm need to be located in a position where staircase does not continue to avoid risk of falling.



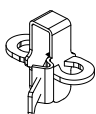
Platform link with adjustment - 50cm



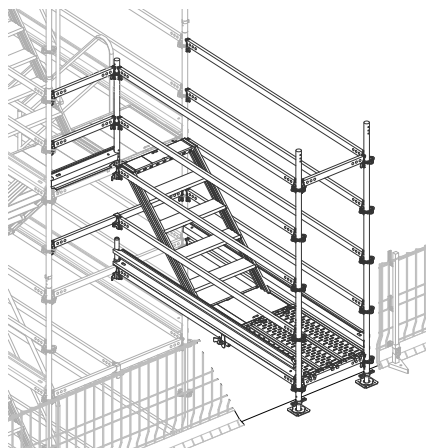
Platform link with adjustment + 50cm



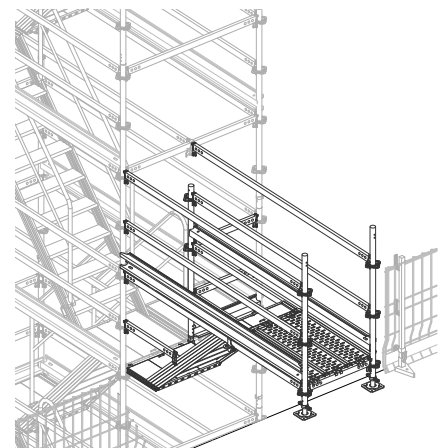
Ledger-to-Ledger Coupler UHA-2 Half with Spigot



Ledger UH-2 75 fixed with 2 x Ledger Bracket UHA Half



Platform link with adjustment - 100cm



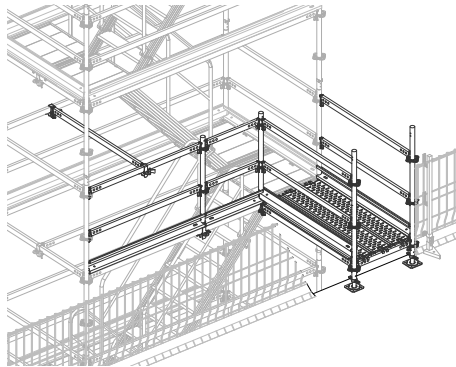
Platform link with adjustment + 100cm

Access from 250cm / 300cm sides

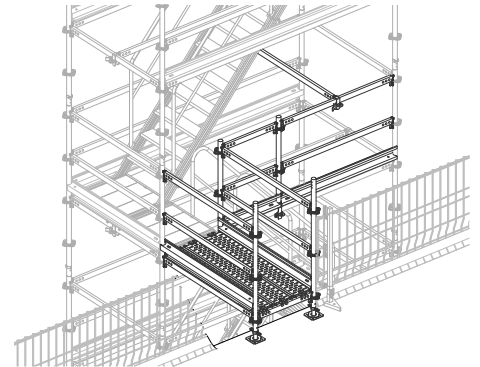
Standard 150cm Link platforms

Access to and from the 250cm / 300cm long sides of the Stair Tower is provided by the addition of a 150cm link bay.

Link platforms can be connected to the side of the Stair Tower, on either the left or right side, at the foot or the top of the tower staircase unit.



Platform link without height adjustment

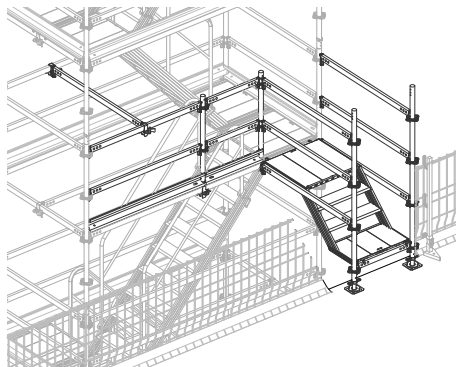


Platform link without height adjustment

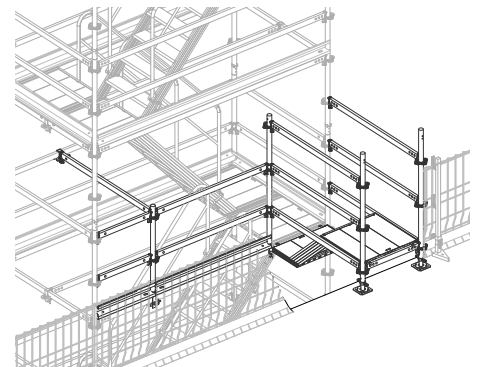
Height adjustment is incorporated within the link bay by the use of aluminium staircase units +/- 50cm or +/- 100cm.

Standard 200cm - 300cm Link platforms

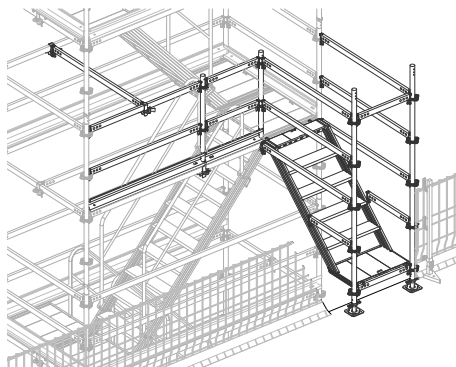
Access to and from the 250cm / 300cm sides of the Stair Tower can also be provided by the addition of a link bay 200cm, 250cm or 300cm in the same way as for 150cm end access.



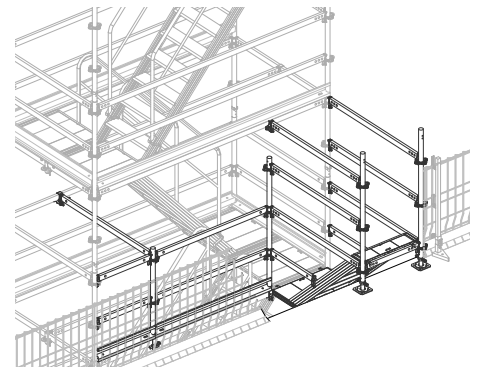
Platform link with adjustment - 50cm



Platform link with adjustment + 50cm



Platform link with adjustment - 100cm



Platform link with adjustment + 100cm

Dismantling

Components

- 3 Horizontal Ledger UH-2 300
- 6 Horizontal Ledger UH-2 150
- 8 Horizontal Ledger UH-2 75
- 10 Standard UVR-2 100
- 12 Standard UVR-2 200
- 13 Standard UVR-2 300
- 14 Top Standard UVR-2 100
- 17 Stair Guardrail UAG
- 19 Steel Deck UDG-2 25 x 300
- 21 Steel Deck UDG-2 25 x 75
- 24 Ledger Bracket UHA Half
- 25 Flex Stair UAS-2 75 x 300/200
- 37 UH Spigot-2
- 38 Toeboard Steel UPY 300
- 41 Toeboard Steel UPY 150

Dismantling top lift

1. Attach the temporary internal Horizontal Ledger UH-2 300 (3a), connected to the Horizontal Ledgers UH-2 150 (6a) with Ledger Brackets UHA Half (24a).
2. Re-position Steel Decks UDG-2 (19) in the position shown.
3. Remove the Top Standards UVR-2 100 (14), Ledger UH-2 75 (8a), Ledger UH-2 150 (6b), Ledger Brackets UHA Half (24b) and UH Spigot-2 (37a).
4. Remove the external Horizontal Ledgers UH-2 300 (3b), Ledgers UH-2 150 (6c), Ledger UH-2 75 (8b), Standard UVR-2 100 (10) and UH Spigot-2 (37b).
5. Remove temporary Horizontal Ledger UH-2 300 (3a) and relocate Steel Decks UDG-2 (19) to position shown in Fig. B10.02.
6. Remove Toeboard Steel UPY 300 (38) & UPY 150 (41). (Fig. B10.01)
7. Attach the temporary internal Horizontal Ledger UH-2 75 (8c), with Ledger Brackets UHA Half (24c).
8. Relocate temporary Steel Deck UDG-2 25 x 75 (21) to the position shown.
9. Remove Staircase UAS-2 (25) and UAG (17).
10. Remove Horizontal Ledgers UH-2 300 (3b), UH-2 150 (6d), Ledger Brackets UHA Half (24d).
11. Finally, remove Standards UVR-2 200 (12). (Fig. B10.02)

Top lift removed.

Suggested sequence

- Dismantle from top to bottom, i.e. in the reverse order as shown in the assembly procedure.
- Remove the anchorings progressively along with the Flex Stair from top to bottom.
- In the event of work being interrupted, the top level should not extend more than 3.5 m beyond the highest tie positions.



The scaffolding contractor can also undertake other measures on the basis of their own risk assessment.

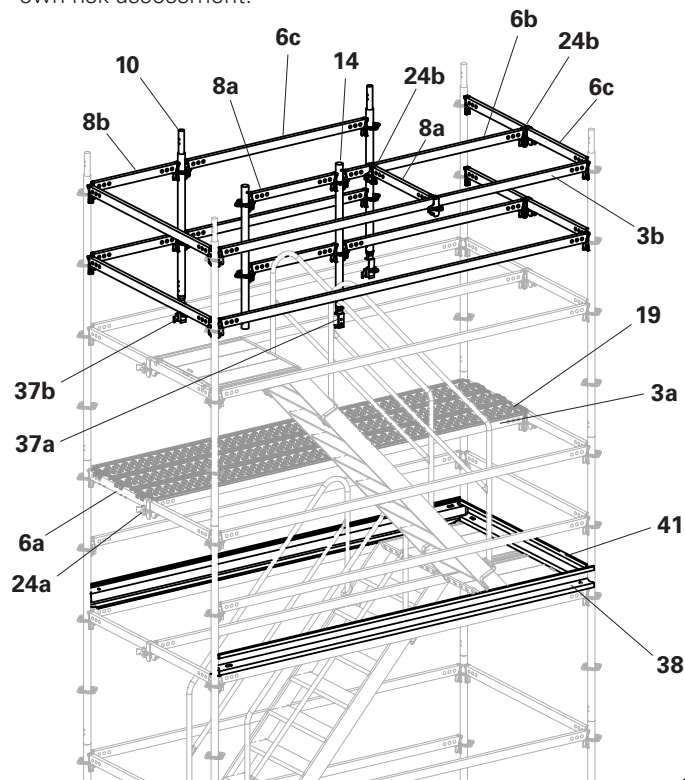


Fig. B10.01

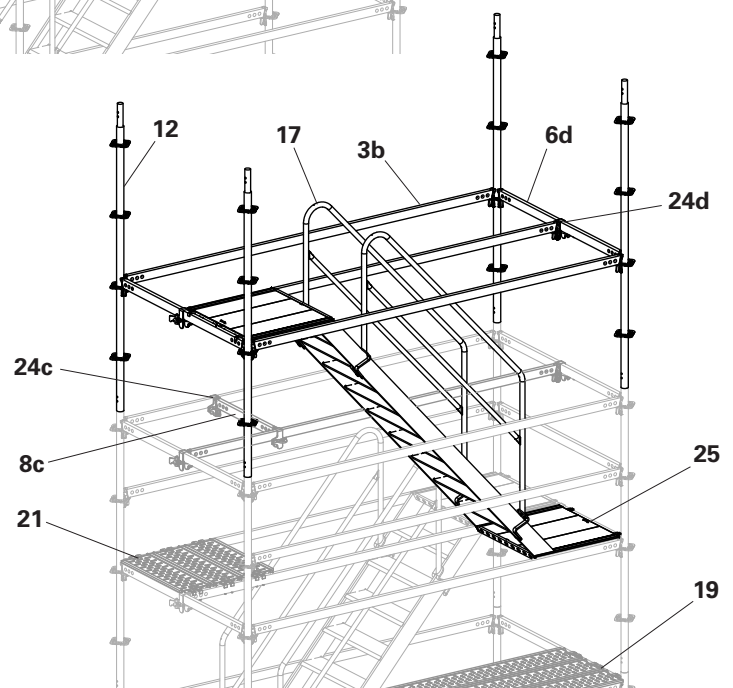


Fig. B10.02

Dismantling intermediate lift

All intermediate levels repeat the following steps.

1. Re-position Steel Decks UDG-2 (19) in the position shown.
2. Remove the internal and external Horizontal Ledgers UH-2 300 (3a/3b), Ledgers UH-2 150 (6a), Ledger UH-2 75 (8a) and Ledger Brackets UHA Half (24a).
3. Remove Toeboard Steel UPY 300 (38) & UPY 150 (41).
4. Relocate Steel Decks UDG-2 (19) to position shown in Fig. B9.04. (Fig. B10.03)

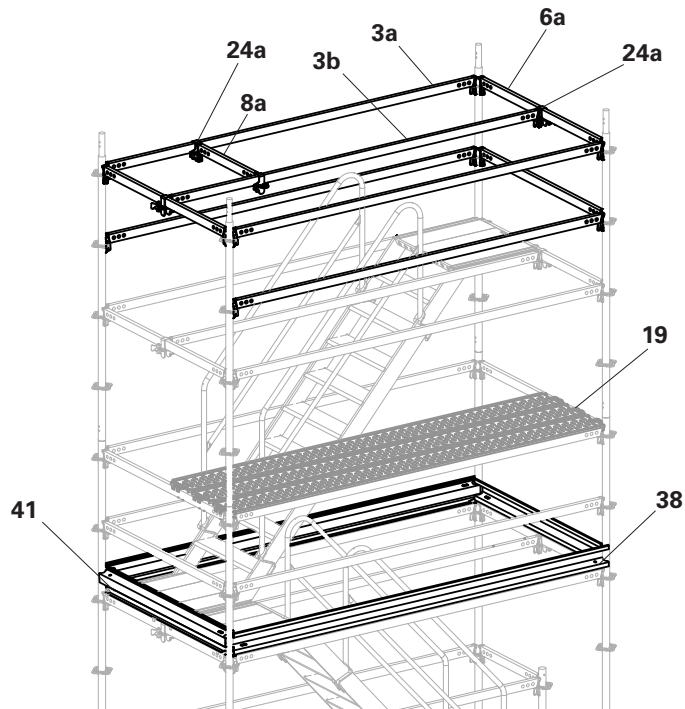


Fig. B10.03

5. Attach the temporary internal Horizontal Ledger UH-2 75 (8b), with Ledger Brackets UHA Half (24b).
6. Relocate temporary Steel Deck UDG-2 25 x 75 (21) to the position shown.
7. Remove Staircase UAS-2 (25) and Stair Guardrail UAG (17).
8. Remove Horizontal Ledgers UH-2 300 (3c), UH-2 150 (6b) and Ledger Brackets UHA Half (24c).
9. Finally, remove Standard UVR-2 200 (12). (Fig. B10.04)

Intermediate lift removed.

Repeat steps as required according to tower height.

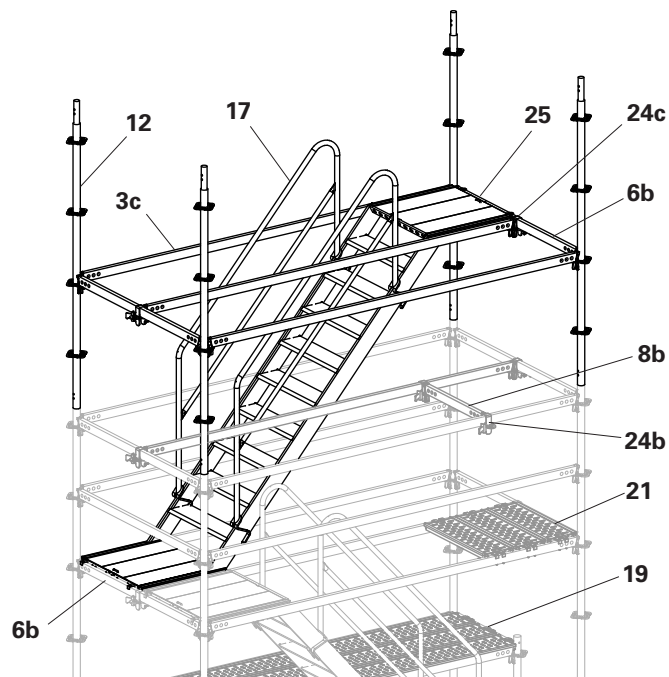


Fig. B10.04

Dismantling base lift

1. Re-position Steel Decks UDG-2 (19) in the position shown.
2. Remove the Horizontal Ledgers UH-2 300 (3a), Ledgers UH-2 150 (6a), Ledger UH-2 75 (8), Ledger Brackets UHA Half (24a) and Top Standard UVH-2 100 (14). (Fig. B10.05)

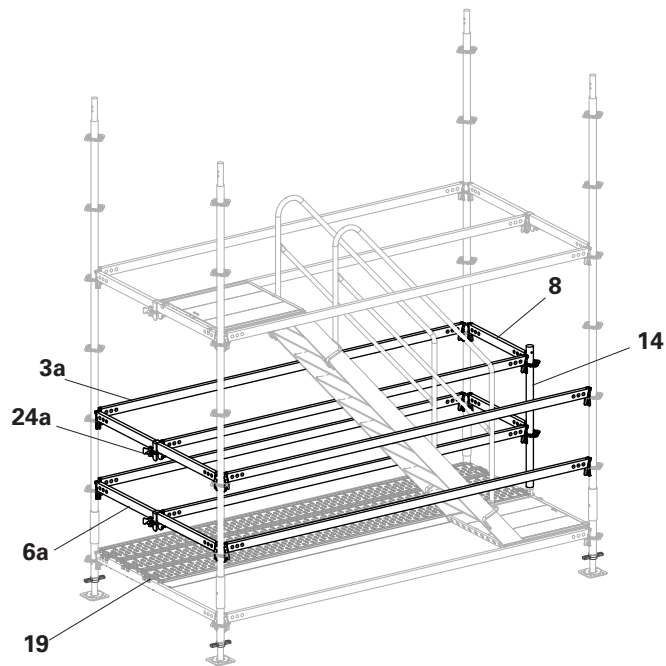


Fig. B10.05

3. Remove Staircase UAS-2 (25), Stair Guardrails UAG (17).
4. Remove the Horizontal Ledgers UH-2 300 (3b), Ledgers UH-2 150 (6b), Ledger Brackets UHA Half (24b), Standards UVH-2 300 (13) and UH Spigot-2 (37). (Fig. B10.06)

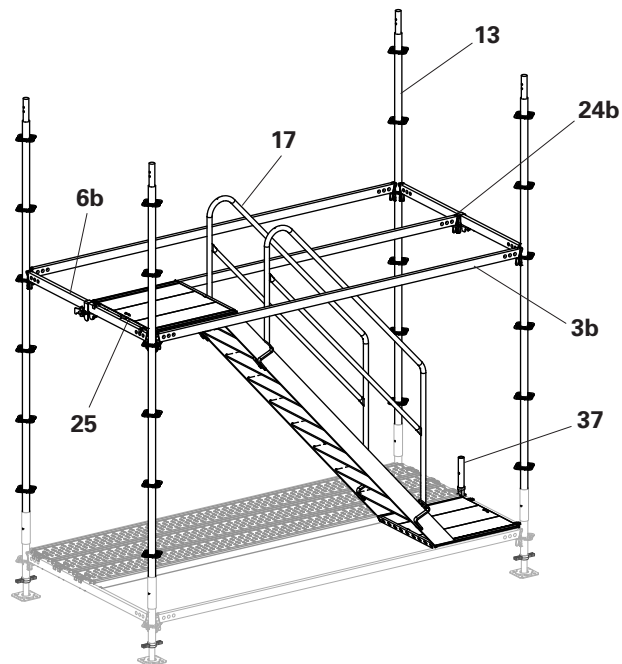


Fig. B10.06

5. From the ground, remove the final base components. (Fig. B10.07)

Dismantling completed.

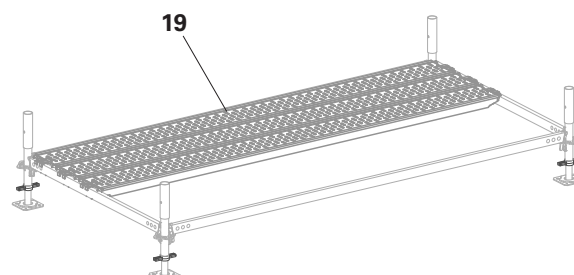
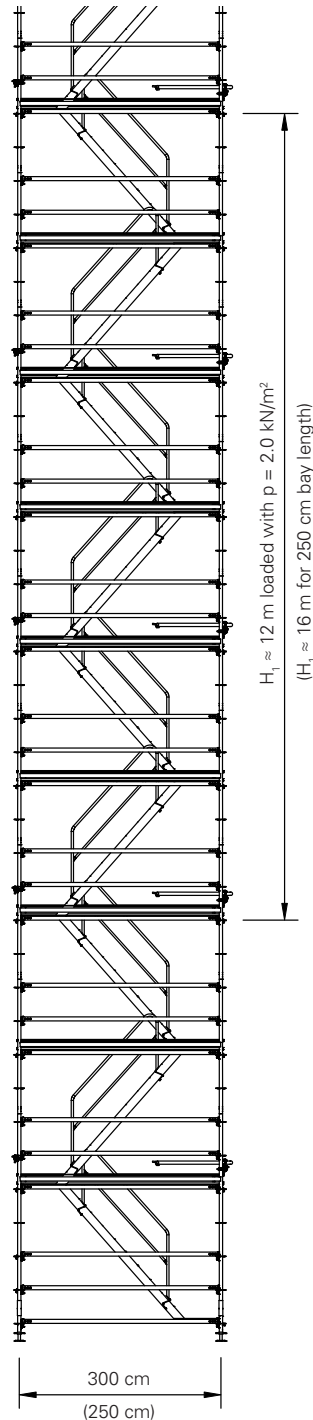
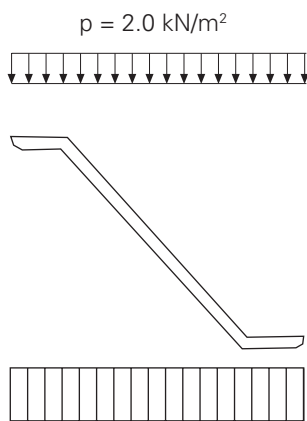


Fig. B10.07

Flex Stair UAS-2

The permitted load for the flights of stairs is $p = 2.0 \text{ kN/m}^2$ (on landings platforms and steps).

Flight of stairs UAS-2 75x250/200
or UAS-2 75x300/200



Loads on stair tower

A stair tower consists of several flights of stairs, which are arranged above one another like a tower.

The permissible load of the stair tower is $p = 2.0 \text{ kN/m}^2$ for a maximum length of 20 linear metres.

For stairs with a bay length of 3.0 m, approx. 6 levels are loaded (corresponds to a height of 12 m); for a bay length of 2.50 m, approx. 8 levels (corresponds to a height of 16 m).

Fig. B11.01

Reaction forces of verticals

The reaction forces for the stair towers with in-line staircase units are given in Table B11.01 and are dependant on the height of the tower, bay length and applied live load.

Maximum leg loads allow for the total live load with a 75/25 distribution on plan.

The live load assumption for the stair tower leg loads indicated is 2kN/m² for 20 linear metres. The equivalent number of persons indicated is based on an allowance of 100kg per person, allowing for person self weight plus small tools in accordance with BS 5975.

PERI recommend that the user displays clear signage indicating the permissible limits for personnel numbers thus:

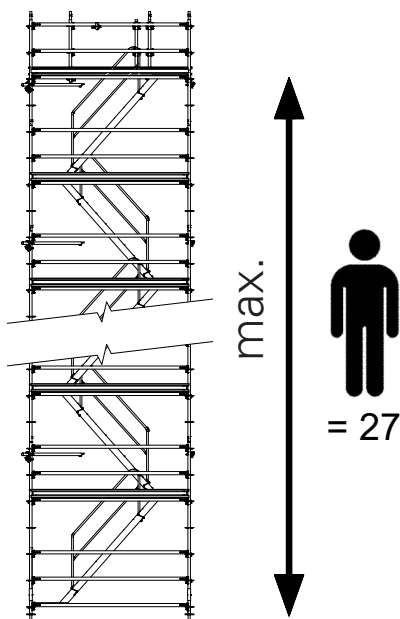


Fig. B12.01a

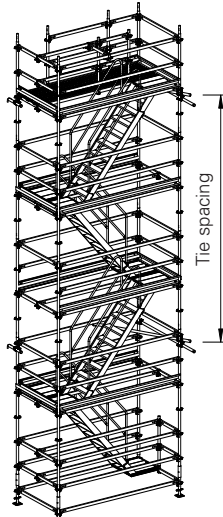
Tower height [m]	Foundation for individual verticals.				Flex Stair with alternating staircase units
	Bay Length = 2.5m		Bay Length = 3.0m		
	Max Leg Load [kN]	Equivalent No. of persons	Max Leg Load [kN]	Equivalent No. of persons	
2.3	3.5	6	4.1	8	
4.3	5.1	10	6.0	12	
6.3	6.8	13	7.9	16	
8.3	8.5	17	9.9	20	
10.3	10.1	20	11.8	24	
12.3	11.8	23	13.3	27	
14.3	13.4	27	13.7	27	
16.3	13.8	27	14.1	27	
18.3	14.2	27	14.6	27	
20.3	14.6	27	15.0	27	
22.3	15.0	27	15.5	27	
24.3	15.4	27	15.9	27	
26.3	15.8	27	16.3	27	
28.3	16.3	27	16.8	27	
30.3	16.7	27	17.2	27	
32.3	17.1	27	17.7	27	
34.3	17.5	27	18.1	27	
36.3	17.9	27	18.5	27	
38.3	18.3	27	19.0	27	
40.3	18.7	27	19.4	27	
42.3	19.1	27	19.9	27	
44.3	19.5	27	20.3	27	
46.3	19.9	27	20.8	27	
48.3	20.3	27	21.2	27	
50.3	20.7	27	21.6	27	
52.3	21.1	27	22.1	27	
54.3	21.5	27	22.5	27	
56.3	21.9	27	23.0	27	
58.3	22.3	27	23.4	27	
60.3	22.7	27	23.8	27	
62.3	23.2	27	24.3	27	
64.3	23.6	27	24.7	27	
66.3	24.0	27	25.2	27	

Table B12.01

Tie positions – installation heights

		Flex Stair with alternating staircase units													
Structure height [m]	Number of ties	Tie installation height [m]													
2 – 6	1														
8 – 14	2														
16 – 22	3														
24 – 30	4														
Tie forces [kN]	A A_{\parallel} A_{\perp} B B_{\parallel} B_{\perp} C	4.2	6.2	6.7	7.1										
		1.6	2.3	2.5	2.6										
		3.9	5.7	6.2	6.6										
		4.5	6.5	7.1	7.5										
		2.2	3.2	3.4	3.7										
		3.9	5.7	6.2	6.6										
		1.9	2.8	3.0	3.2										
		6 m tie spacing													
32 – 34	6	2.5	6.5	12.5	18.5	24.5	30.5								
36 – 38	7	2.5	6.5	10.5	16.5	22.5	28.5	34.5							
40 – 42	8	2.5	6.5	10.5	14.5	20.5	26.5	32.5	38.5						
44 – 46	9	2.5	6.5	10.5	14.5	18.5	24.5	30.5	36.5	42.5					
48 – 50	10	2.5	6.5	10.5	14.5	18.5	22.5	28.5	34.5	40.5	46.5				
52 – 54	11	2.5	6.5	10.5	14.5	18.5	22.5	26.5	32.5	38.5	44.5	50.5			
56 – 58	12	2.5	6.5	10.5	14.5	18.5	22.5	26.5	30.5	36.5	42.5	48.5	54.5		
60 – 62	13	2.5	6.5	10.5	14.5	18.5	22.5	26.5	30.5	34.5	40.5	46.5	52.5	58.5	
64 – 66	14	2.5	6.5	10.5	14.5	18.5	22.5	26.5	30.5	34.5	38.5	44.5	50.5	56.5	62.5

Table B13.01

Tension and compression-proof anchoring

Tie heights are measured without the length of the jack extension.

Height up to 30 m

Install the first tie at 2.5 m, then at spacings of 8.0 m.

Height from 32 m

Install the first tie at 2.5 m, then every 4.0 m in the lower area (marked in grey), and then every 6.0 m.

Top level

May be cantilevered to a maximum of 3.5 m!

Intermediate access on every 2nd floor

Install ties continuously every 4.0 m. Ledger Braces UBL-2 are required on the inner longitudinal side of the lower levels:

Height of 52 – 56 m: levels 1 and 2
 Height of 58 – 60 m: levels 1 to 6
 Height of 62 – 66 m: levels 1 to 10

Example: Stair with a height of 32 – 34 m

- 32 m: last tie at 30.5 m
- 34 m: last tie at 30.5 m

Tie forces

The tie forces have been calculated for an unclad stair tower in front of an open facade (60% openings). A wind load with the following dynamic pressures has been taken into account for the visible areas of the scaffold:

Load combination - service condition

Constant dynamic pressure:

$$q = 0.20 \text{ kN/m}^2.$$

Load combination - max. wind load

Dynamic pressure changing with height:

$$q_1 = 0.60 \text{ kN/m}^2 \text{ (at 0 m)}$$

$$q_2 = 0.77 \text{ kN/m}^2 \text{ (at 24 m) and}$$

$$q_3 = 1.05 \text{ kN/m}^2 \text{ (at 100 m)}$$

with service life factor 0.7.

With the assumed wind loads, this results in the following maximum tie forces for the various assembly heights and tie spacings (see also Tab. B13.01):

Maximum tie forces for 8 m spacing

(Height ≤ 30 m)

Triangulated tie: max. A = 7.1 kN
 divided into: $A_{II} = 2.6$ kN
 $A_{\perp} = 6.6$ kN

max. B = 7.5 kN
 divided into: $B_{II} = 3.7$ kN
 $B_{\perp} = 6.6$ kN

Short wall tie: max. C = 3.2 kN

Maximum tie forces for 6 m spacing

(Height ≤ 66 m)

Triangulated tie: max. A = 6.2 kN
 divided into: $A_{II} = 2.3$ kN
 $A_{\perp} = 5.8$ kN

max. B = 6.6 kN
 divided into: $B_{II} = 3.2$ kN
 $B_{\perp} = 5.8$ kN

Short wall tie: max. C = 2.8 kN

Maximum tie forces for 4 m spacing

(Height ≤ 66 m)

Triangulated tie: max. A = 4.1 kN
 divided into: $A_{II} = 1.5$ kN
 $A_{\perp} = 3.9$ kN

max. B = 4.4 kN
 divided into: $B_{II} = 2.1$ kN
 $B_{\perp} = 3.9$ kN

Short wall tie: max. C = 1.9 kN

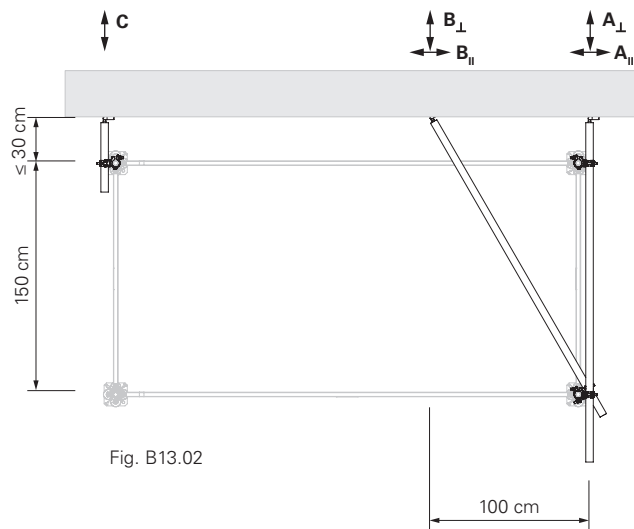


Fig. B13.02

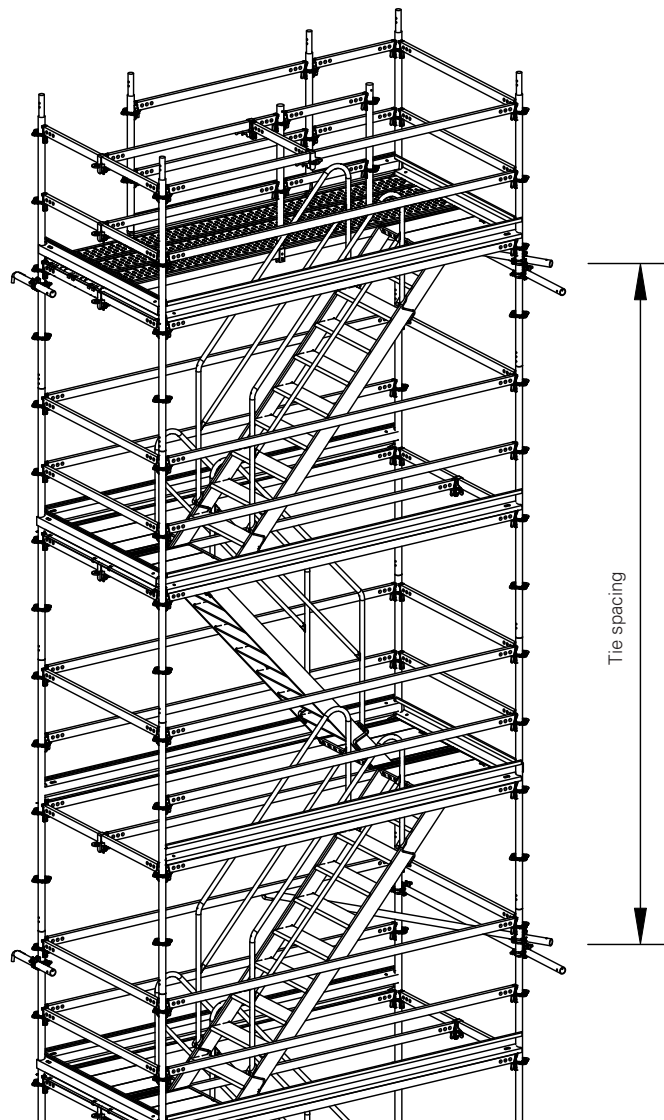


Fig. B13.03

Preparation



Warning

Heavy suspended loads!
Falling parts can result in serious injury or even death

- ⇒ Ensure that all standards are tightly connected.
- ⇒ Remove the lifting gear from a safe working position.
- ⇒ Only attach to the rosette nodes which are directly connected to the horizontal ledgers.

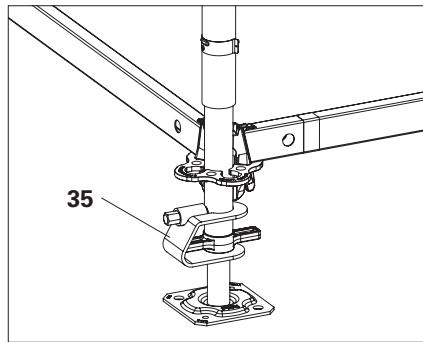


Fig. C1.01

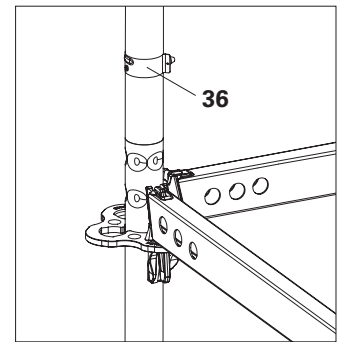


Fig. C1.02



The stability of stair towers must be ensured at all times:

- during assembly,
- when attaching to and disconnecting from the crane,
- at the place of installation and use.
- For crane relocation purposes, spindle out the Base Spindle UJB by at least 17 cm. This is the only way to ensure a tension-proof connection between the Base Standard UVB and the Standard UVR-2 with locking pins.

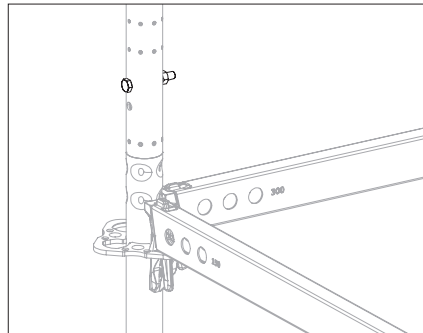


Fig. C1.03

Components

- 3** Horizontal Ledger UH-2 300
- 35** Spindle Locking UJS
- 36** Locking pin Ø 48/57

Assembly

1. Secure Base Spindles UJB with Spindle Locking UJS (**35**). (Fig. C1.01)
2. Connect the Standards with locking pins (**36**) so that they are tension-proof. (Fig. C1.02) Alternatively: Use bolt M 10 x 70 with nut.

C1 Relocation by crane

3. Brace the top level by relocating Horizontal Ledger UH-2 75 (8).
4. Attach using suitable lifting gear (e.g. round slings) as shown in the figure and lift with the crane Stop angle max. 60°. (Fig. C1.04a)



Instructions

Follow the manufacturer's / supplier's instructions for safe use of slings.

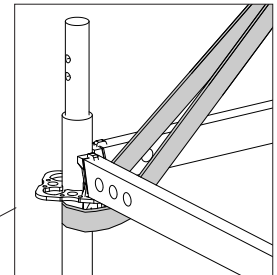
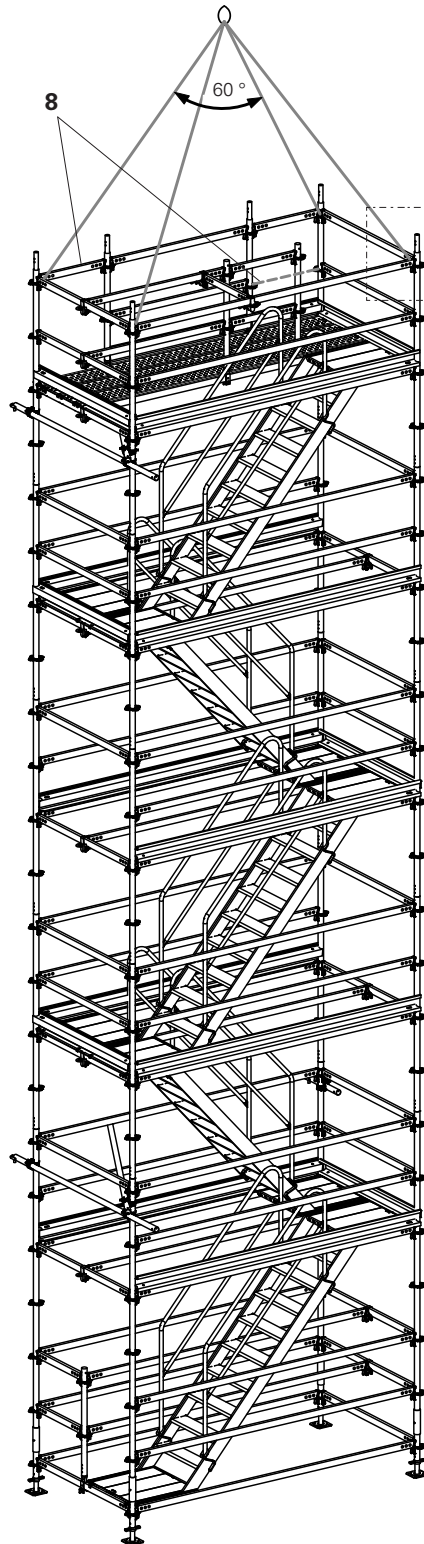


Fig. C1.04a

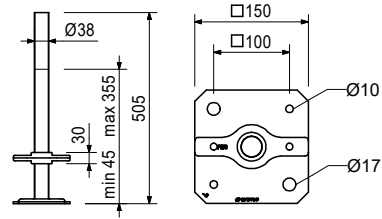
Fig. C1.04

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Art. no.	Weight [kg]	
100411	3.390	BASE SPINDLE UJB 38-50/30

Note

With captive red quick jack nut.



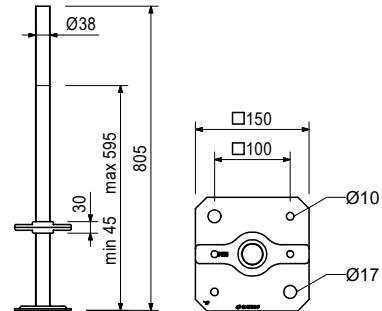
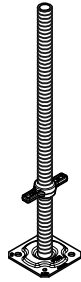
Accessories (not included)

100863	1.020	SPINDLE LOCKING UJS
--------	-------	----------------------------

Art. no.	Weight [kg]	
100242	4.570	BASE SPINDLE UJB 38-80/55

Note

With captive yellow quick jack nut.



Accessories (not included)

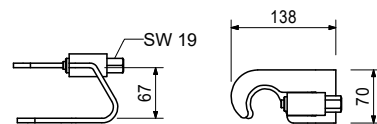
100863	1.020	SPINDLE LOCKING UJS
--------	-------	----------------------------

Art. no.	Weight [kg]	
100863	1.020	SPINDLE LOCKING UJS

Locks base spindles and section spindles Ø 38 mm in the vertical during moving procedures.

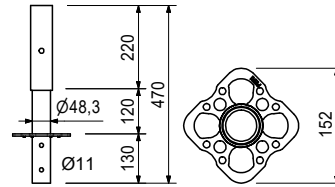
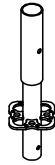
Note

Permissible load 1.5 kN.



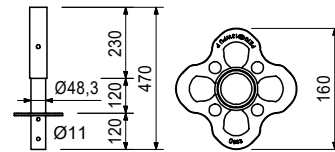
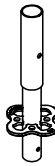
Art. no.	Weight [kg]	
133499	2.260	BASE STANDARD UVB 25

For assembling directly onto the base spindles.
Can also be used as 25 cm standard.



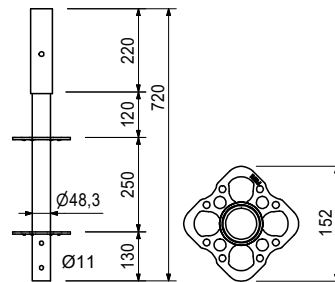
Art. no.	Weight [kg]	
400014	2.470	BASE STANDARD UVB 24

For assembling directly onto the base spindles.



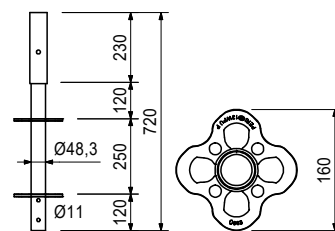
Art. no.	Weight [kg]	
135187	3.580	BASE STANDARD UVB 50

For assembling directly onto the base spindles.
Can also be used as 50 cm standard.



Art. no.	Weight [kg]	
417194	3.980	BASE STANDARD UVB 49

For assembling directly onto the base spindles. Reduces necessary spindle extensions with 25 cm rosette spacing.

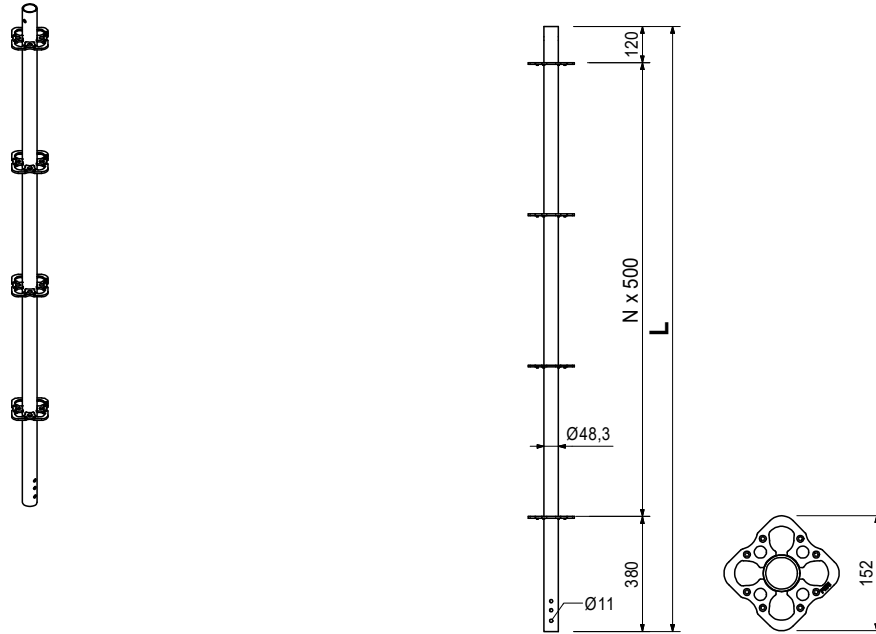


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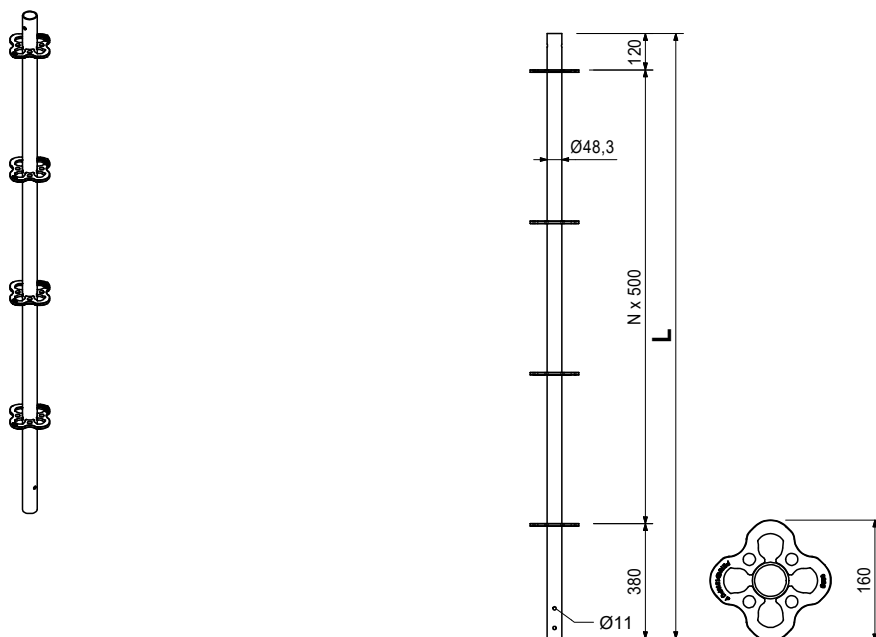
Art. no.	Weight [kg]		L [mm]
		Top Standards UVH-2	
132123	2.100	TOP STANDARD UVH-2 50	500
132194	4.210	TOP STANDARD UVH-2 100	1,000
132198	6.320	TOP STANDARD UVH-2 150	1,500
132200	8.420	TOP STANDARD UVH-2 200	2,000
132202	10.500	TOP STANDARD UVH-2 250	2,500

Without pin for mounting head spindles.



Art. no.	Weight [kg]		L [mm]
		Top Standards UVH	
401309	2.510	TOP STANDARD UVH 50	500
400000	4.610	TOP STANDARD UVH 100	1,000
400003	6.920	TOP STANDARD UVH 150	1,500
400005	9.230	TOP STANDARD UVH 200	2,000
400007	11.500	TOP STANDARD UVH 250	2,500

Without pin for mounting head spindles.

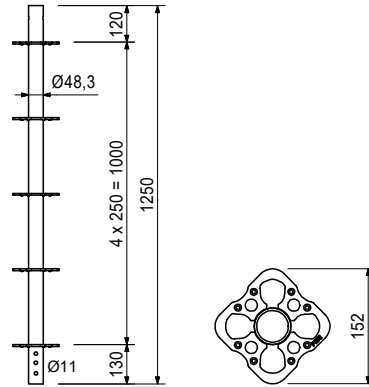
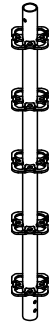


PERI UP Flex Stair 75



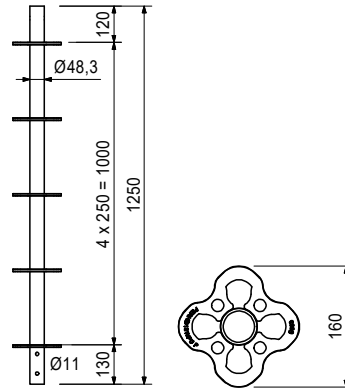
Art. no.	Weight [kg]		L [mm]
132196	6.070	TOP STANDARD UVH-2 125	1,250

Without pin for mounting head spindles.



Art. no.	Weight [kg]		L [mm]
417195	7.590	TOP STANDARD UVH 125	1,250

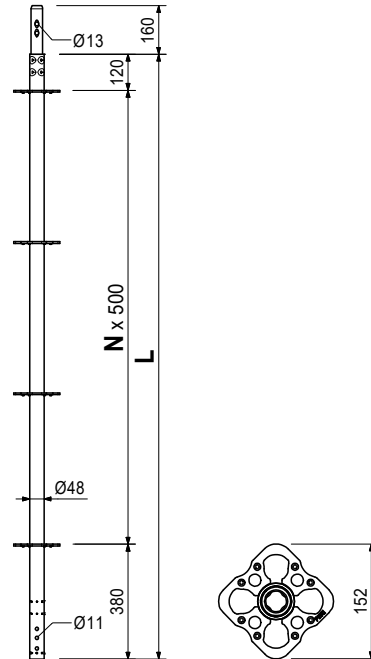
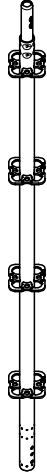
Without pin for mounting head spindles. Reduces necessary spindle extensions with 25 cm rosette spacing.



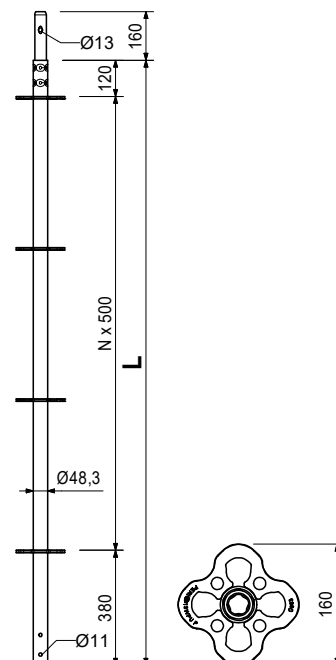
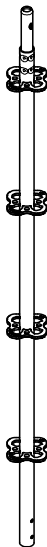
PERI UP Flex Stair 75



Art. no.	Weight [kg]		L [mm]
		Standards UVR-2	
132219	2.490	STANDARD UVR-2 50	500
132224	4.340	STANDARD UVR-2 100	1,000
132229	6.190	STANDARD UVR-2 150	1,500
132234	8.030	STANDARD UVR-2 200	2,000
132239	11.700	STANDARD UVR-2 300	3,000



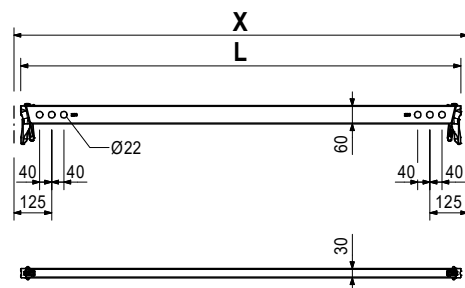
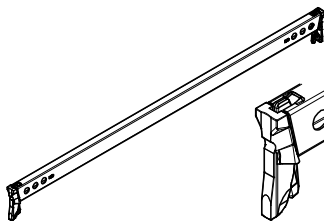
Art. no.	Weight [kg]		L [mm]
		Standards UVR	
402859	3.080	STANDARD UVR 50	500
401306	5.380	STANDARD UVR 100	1,000
402860	7.690	STANDARD UVR 150	1,500
400009	9.990	STANDARD UVR 200	2,000
400012	14.700	STANDARD UVR 300	3,000



Art. no.	Weight [kg]		L [mm]	X [mm]
		Horizontal Ledger UH-2		
131995	1.400	HORIZONTAL LEDGER UH-2 25	204	250
133900	1.590	HORIZONTAL LEDGER UH-2 33	284	330
131998	2.030	HORIZONTAL LEDGER UH-2 50	454	500
133903	2.470	HORIZONTAL LEDGER UH-2 67	624	670
132213	2.680	HORIZONTAL LEDGER UH-2 75	704	750
132004	3.730	HORIZONTAL LEDGER UH-2 100	954	1,000
132007	4.500	HORIZONTAL LEDGER UH-2 125	1,204	1,250
132010	4.670	HORIZONTAL LEDGER UH-2 150	1,454	1,500
132013	5.330	HORIZONTAL LEDGER UH-2 175	1,704	1,750
132016	5.990	HORIZONTAL LEDGER UH-2 200	1,954	2,000
132019	6.650	HORIZONTAL LEDGER UH-2 225	2,204	2,250
132025	7.310	HORIZONTAL LEDGER UH-2 250	2,454	2,500
132022	8.640	HORIZONTAL LEDGER UH-2 300	3,954	3,000

Note

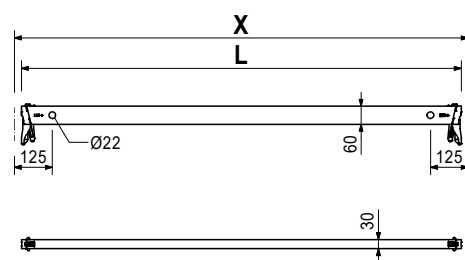
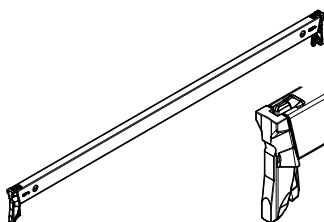
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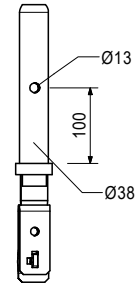
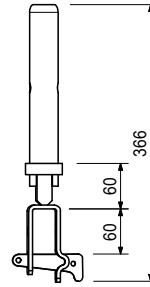
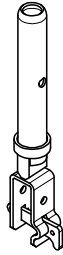
Art. no.	Weight [kg]		L [mm]	X [mm]
		Horizontal Ledger UH Plus		
414613	1.430	HORIZONTAL LEDGER UH 25 PLUS	204	250
414595	2.080	HORIZONTAL LEDGER UH 50 PLUS	454	500
429982	2.520	HORIZONTAL LEDGER UH 67 PLUS	624	670
414629	2.740	HORIZONTAL LEDGER UH 75 PLUS	704	750
414632	4.470	HORIZONTAL LEDGER UH 100 PLUS	954	1,000
414638	5.440	HORIZONTAL LEDGER UH 125 PLUS	1,204	1,250
414641	4.720	HORIZONTAL LEDGER UH 150 PLUS	1,454	1,500
417032	5.390	HORIZONTAL LEDGER UH 175 PLUS	1,704	1,750
414645	6.050	HORIZONTAL LEDGER UH 200 PLUS	1,954	2,000
416356	6.710	HORIZONTAL LEDGER UH 225 PLUS	2,204	2,250
414648	7.370	HORIZONTAL LEDGER UH 250 PLUS	2,454	2,500
414651	8.690	HORIZONTAL LEDGER UH 300 PLUS	3,954	3,000

Note

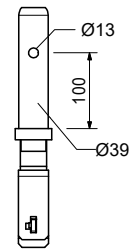
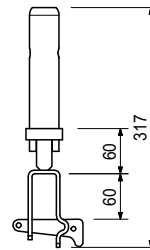
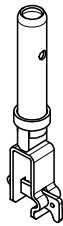
With length marking for easier identification.



Art. no.	Weight [kg]	
130681	1.360	UH SPIGOT-2

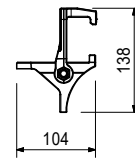
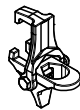


Art. no.	Weight [kg]	
409764	1.220	UH SPIGOT



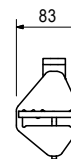
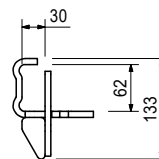
Art. no.	Weight [kg]	
136582	0.831	LEDGER-TO-LEDGER COUPLER UHA-2

For connecting horizontal ledgers at right-angles.

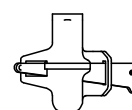
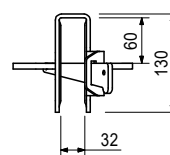
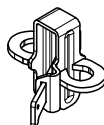


Art. no.	Weight [kg]	
401731	0.841	LEDGER-TO-LEDGER COUPLER UHA

For right-angled connection of Horizontal ledgers on horizontal ledgers.

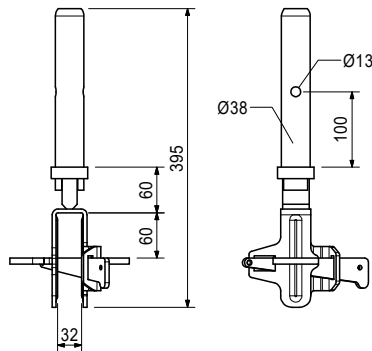
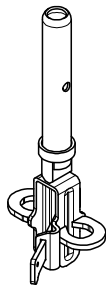


Art. no.	Weight [kg]	
110793	1.090	LEDGER BRACKET UHA HALF

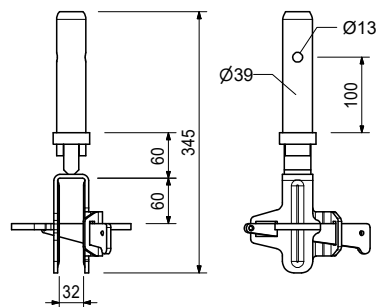
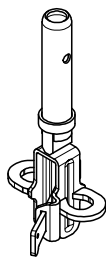


PERI UP Flex Stair 75

Art. no.	Weight [kg]	
130684	2.020	LEDGER-TO-LEDGER COUPLER UHA-2 HALF WITH SPIGOT



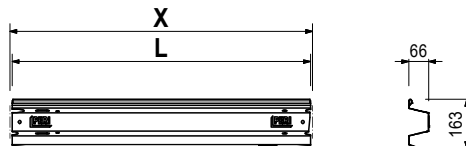
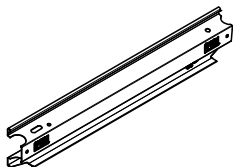
Art. no.	Weight [kg]	
410792	1.880	LEDGER-TO-LEDGER COUPLER UHA HALF WITH SPIGOT



Art. no.	Weight [kg]		L [mm]	X [mm]
		Toeboards Steel UPY		
132592	0.413	Toeboard Steel UPY 25	236	250
110213	0.927	Toeboard Steel UPY 50	486	500
110514	1.440	Toeboard Steel UPY 75	736	750
110073	1.960	Toeboard Steel UPY 100	986	1000
134628	2.480	Toeboard Steel UPY 125	1236	1250
117987	1.000	Toeboard Steel UPY 133	1316	1330
110160	2.990	Toeboard Steel UPY 150	1486	1500
110176	4.020	Toeboard Steel UPY 200	1986	2000
110208	5.060	Toeboard Steel UPY 250	2486	2500
110211	6.090	Toeboard Steel UPY 300	2986	3000

Notes

Surface, galvanised and painted in yellow.



Accessory (not included)

134542 Toeboard Compensation UPY-L

Art. no.	Weight [kg]		L [mm]	X [mm]	Y [mm]
Ledger Braces UBL-2					
132771	2.140	LEDGER BRACE UBL-2 100/50	901	1,000	500
132773	2.830	LEDGER BRACE UBL-2 100/100	1,290	1,000	1,000
132775	3.680	LEDGER BRACE UBL-2 100/150	1,677	1,000	1,500
132777	4.600	LEDGER BRACE UBL-2 100/200	2,136	1,000	2,000
132779	3.030	LEDGER BRACE UBL-2 150/50	1,347	1,500	500
132781	3.530	LEDGER BRACE UBL-2 150/100	1,601	1,500	1,000
132783	4.230	LEDGER BRACE UBL-2 150/150	1,953	1,500	1,500
132785	5.040	LEDGER BRACE UBL-2 150/200	2,358	1,500	2,000
132787	5.330	LEDGER BRACE UBL-2 175/200	2,500	1,750	2,000
132789	3.970	LEDGER BRACE UBL-2 200/50	1,820	2,000	500
132791	4.360	LEDGER BRACE UBL-2 200/100	2,016	2,000	1,000
132793	4.940	LEDGER BRACE UBL-2 200/150	2,305	2,000	1,500
132795	5.640	LEDGER BRACE UBL-2 200/200	2,658	2,000	2,000
132797	4.450	LEDGER BRACE UBL-2 225/50	2,062	2,250	500
132808	4.800	LEDGER BRACE UBL-2 225/100	2,236	2,250	1,000
132810	5.980	LEDGER BRACE UBL-2 225/200	2,829	2,250	2,000
132812	5.250	LEDGER BRACE UBL-2 250/100	2,462	2,500	1,000
132814	5.730	LEDGER BRACE UBL-2 250/150	2,705	2,500	1,500
132816	6.340	LEDGER BRACE UBL-2 250/200	3,010	2,500	2,000
132827	5.920	LEDGER BRACE UBL-2 300/50	2,795	3,000	500
132829	6.180	LEDGER BRACE UBL-2 300/100	2,926	3,000	1,000
132831	6.590	LEDGER BRACE UBL-2 300/150	3,133	3,000	1,500
132833	7.120	LEDGER BRACE UBL-2 300/200	3,400	3,000	2,000

They are attached using holes in the horizontal ledgers.

Note

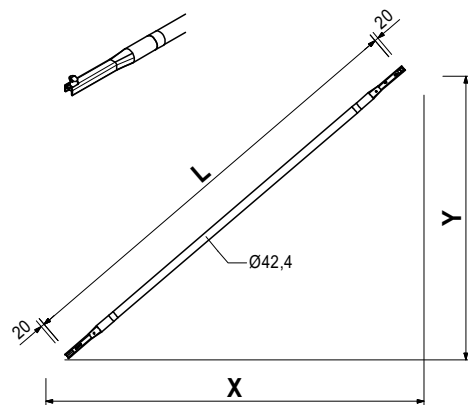
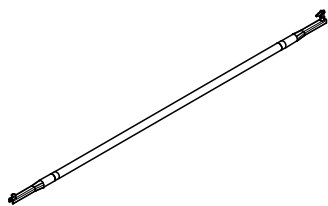
Longitudinally-stamped with coloured label for easier identification.

UBL-2 150/250 identical to UBL-2 300/50.

UBL-2 225/150 identical to UBL-2 175/200.

UBL-2 250/50 identical to UBL-2 200/150

UBL-2 75/200 identical to UBL-2 225/50.



Art. no.	Weight [kg]		L [mm]	X [mm]	Y [mm]
Ledger Braces UBL					
415156	2.660	LEDGER BRACE UBL 100/50	901	1,000	500
415513	4.640	LEDGER BRACE UBL 100/150	1,677	1,000	1,500
415157	5.810	LEDGER BRACE UBL 100/200	2,136	1,000	2,000
407867	3.790	LEDGER BRACE UBL 150/50	1,347	1,500	500
400055	4.440	LEDGER BRACE UBL 150/100	1,601	1,500	1,000
402846	5.340	LEDGER BRACE UBL 150/150	1,953	1,500	1,500
400057	6.380	LEDGER BRACE UBL 150/200	2,358	1,500	2,000
409034	6.740	LEDGER BRACE UBL 175/200	2,500	1,750	2,000
404391	5.000	LEDGER BRACE UBL 200/50	1,820	2,000	500
400059	5.500	LEDGER BRACE UBL 200/100	2,016	2,000	1,000
402862	6.240	LEDGER BRACE UBL 200/150	2,305	2,000	1,500
400061	7.160	LEDGER BRACE UBL 200/200	2,658	2,000	2,000
430282	4.450	LEDGER BRACE UBL 225/50	2,062	2,250	500
430283	4.800	LEDGER BRACE UBL 225/100	2,236	2,250	1,000
417689	7.580	LEDGER BRACE UBL 225/200	2,829	2,250	2,000
400063	6.640	LEDGER BRACE UBL 250/100	2,462	2,500	1,000
402861	7.260	LEDGER BRACE UBL 250/150	2,705	2,500	1,500
400065	8.050	LEDGER BRACE UBL 250/200	3,010	2,500	2,000
404762	7.490	LEDGER BRACE UBL 300/50	2,795	3,000	500
400067	7.830	LEDGER BRACE UBL 300/100	2,926	3,000	1,000
404766	8.360	LEDGER BRACE UBL 300/150	3,133	3,000	1,500
400069	9.050	LEDGER BRACE UBL 300/200	3,400	3,000	2,000

Note

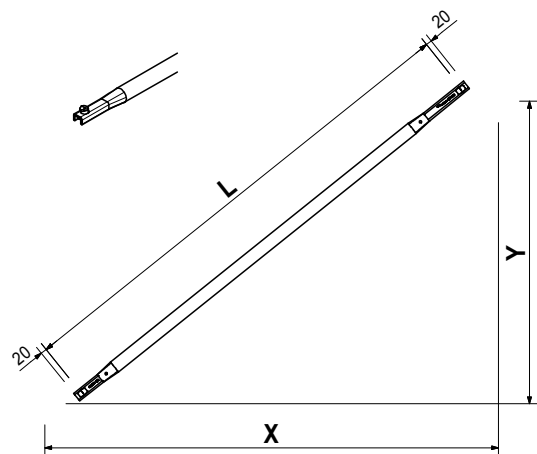
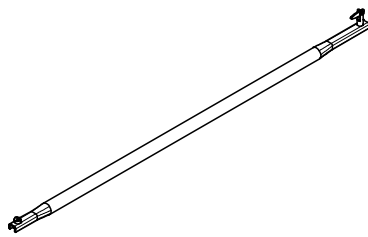
Longitudinally-stamped with coloured label for easier identification.

UBL 150/250 identical to UBL 300/50.

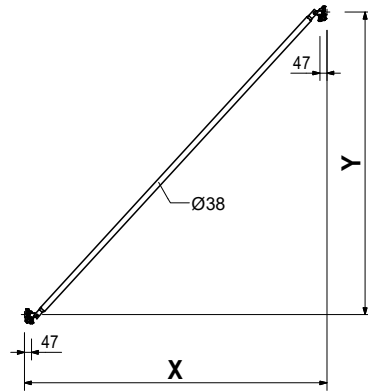
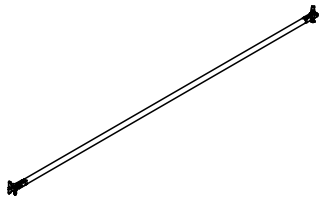
UBL 225/150 identical to UBL 175/200.

UBL 250/50 identical to UBL 200/150

UBL 75/200 identical to UBL 225/50.



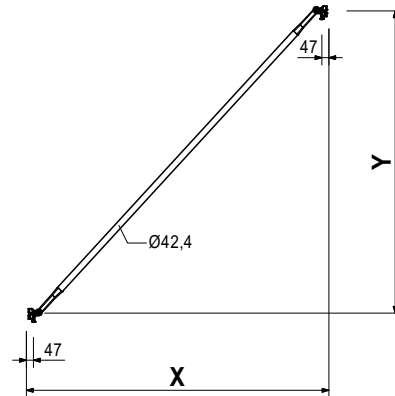
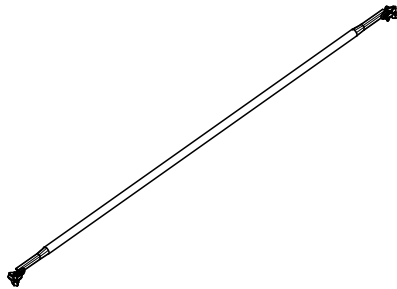
Art. no.	Weight [kg]		L [mm]	X [mm]	Y [mm]
		Node Braces UBK-2			
133418	4.980	NODE BRACE UBK-2 75/200	2,190	750	2,000
133421	5.130	NODE BRACE UBK-2 100/200	2,285	1,000	2,000
133424	3.900	NODE BRACE UBK-2 125/100	1,625	1,250	1,000
133427	5.320	NODE BRACE UBK-2 125/200	2,401	1,250	2,000
133430	4.240	NODE BRACE UBK-2 150/100	1,821	1,500	1,000
133433	4.840	NODE BRACE UBK-2 150/150	2,152	1,500	1,500
133436	5.550	NODE BRACE UBK-2 150/200	2,539	1,500	2,000
133439	4.990	NODE BRACE UBK-2 200/100	2,246	2,000	1,000
133442	5.490	NODE BRACE UBK-2 200/150	2,521	2,000	1,500
133445	6.100	NODE BRACE UBK-2 200/200	2,860	2,000	2,000
133448	5.790	NODE BRACE UBK-2 250/100	2,696	2,500	1,000
133451	6.210	NODE BRACE UBK-2 250/150	2,930	2,500	1,500
133454	6.740	NODE BRACE UBK-2 250/200	3,226	2,500	2,000
133457	6.620	NODE BRACE UBK-2 300/100	3,131	3,000	1,000
133460	6.980	NODE BRACE UBK-2 300/150	3,356	3,000	1,500
133463	7.440	NODE BRACE UBK-2 300/200	3,625	3,000	2,000



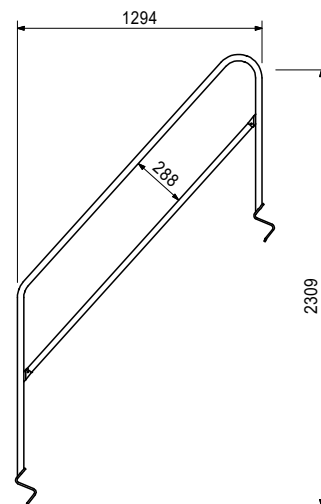
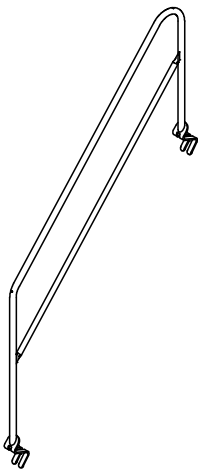
Art. no.	Weight [kg]		L [mm]	X [mm]	Y [mm]
Node Braces UBK					
424170	6.780	NODE BRACE UBK 75/200	2,190	750	2,000
412926	6.990	NODE BRACE UBK 100/200	2,285	1,000	2,000
415354	5.220	NODE BRACE UBK 125/100	1,625	1,250	1,000
412765	7.260	NODE BRACE UBK 125/200	2,401	1,250	2,000
400981	5.710	NODE BRACE UBK 150/100	1,821	1,500	1,000
400973	6.580	NODE BRACE UBK 150/150	2,152	1,500	1,500
400572	7.600	NODE BRACE UBK 150/200	2,539	1,500	2,000
400985	6.790	NODE BRACE UBK 200/100	2,246	2,000	1,000
406630	7.510	NODE BRACE UBK 200/150	2,521	2,000	1,500
400573	8.390	NODE BRACE UBK 200/200	2,860	2,000	2,000
400989	7.940	NODE BRACE UBK 250/100	2,696	2,500	1,000
406624	8.540	NODE BRACE UBK 250/150	2,930	2,500	1,500
400574	9.310	NODE BRACE UBK 250/200	3,226	2,500	2,000
400993	9.130	NODE BRACE UBK 300/100	3,131	3,000	1,000
400575	10.300	NODE BRACE UBK 300/200	3,625	3,000	2,000

Note

With length marking for easier identification.



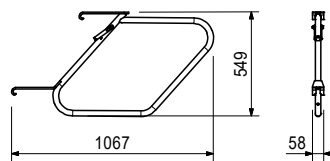
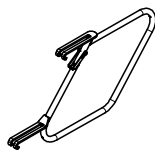
Art. no.	Weight [kg]	
100742	10.000	STAIR GUARDRAIL UAG



PERI UP Flex Stair 75

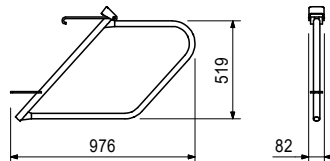
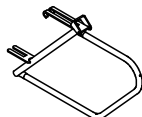
Art. no.	Weight [kg]	
133543	4.510	STAIR GUARDRAIL UAH-2

For fixing to the stringers of the Staircases UAS-2, UAS-2 and EAS.



Art. no.	Weight [kg]	
400830	4.970	GUARDRAIL UAH

For fixing to the stringers, but only of Staircases UAS-2.

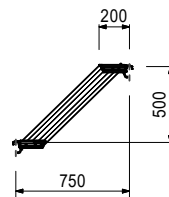
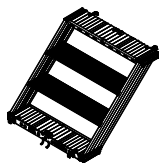


Art. no.	Weight [kg]	
134556	11.800	FLEX STAIRCASE UAS-2 75x75/50

Fit onto Horizontal Ledger UH.

Note

Class B according to DIN EN 12811-1.

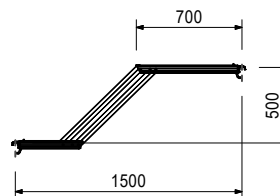
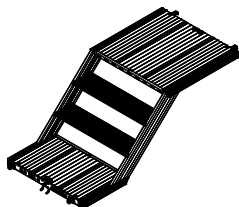


Art. no.	Weight [kg]	
134563	17.300	FLEX STAIR UAS-2 75x150/50T

Fit onto Horizontal Ledger UH.

Note

Class B according to DIN EN 12811-1.



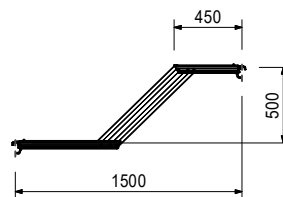
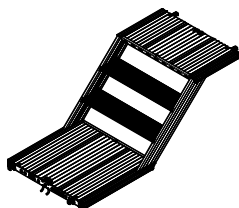
PERI UP Flex Stair 75

Art. no.	Weight [kg]	
134564	17.300	FLEX STAIR UAS-2 75x150/50S

Fit onto Horizontal Ledger UH.

Note

Class B according to DIN EN 12811-1.

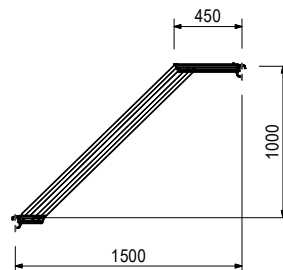
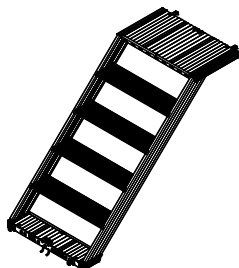


Art. no.	Weight [kg]	
134557	18.200	FLEX STAIR UAS-2 75x150/100T

Fit onto Horizontal Ledger UH.

Note

Class B according to DIN EN 12811-1.

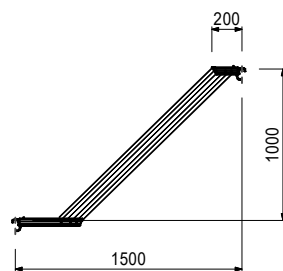


Art. no.	Weight [kg]	
134558	18.200	FLEX STAIR UAS-2 75x150/100S

Fit onto Horizontal Ledger UH.

Note

Class B according to DIN EN 12811-1.



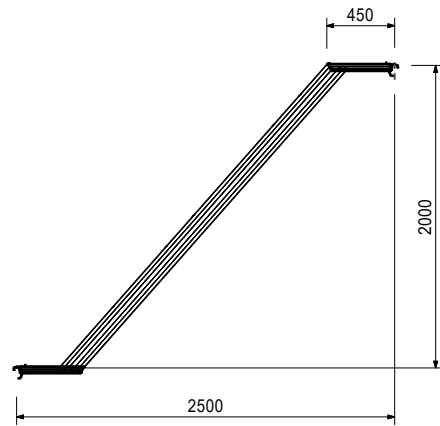
PERI UP Flex Stair 75

Art. no.	Weight [kg]	
134562	29.700	FLEX STAIRCASE UAS-2 75x250/200

Fit onto Horizontal Ledger UH.

Note

Class B according to DIN EN 12811-1.

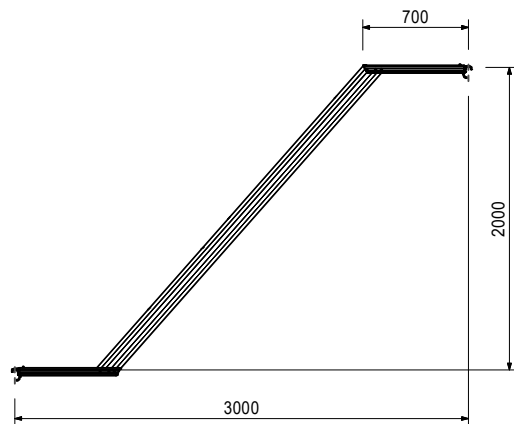
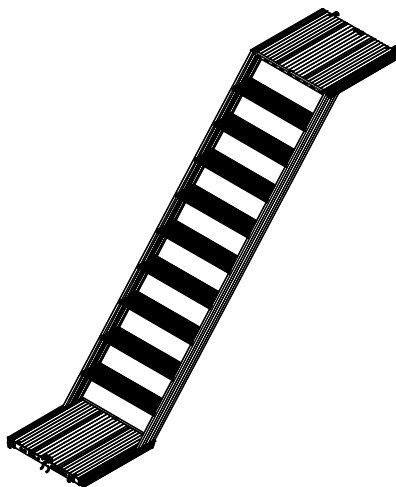


Art. no.	Weight [kg]	
134561	33.300	FLEX STAIRCASE UAS-2 75X300/200

Fit onto Horizontal Ledger UH.

Note

Class B according to DIN EN 12811-1.



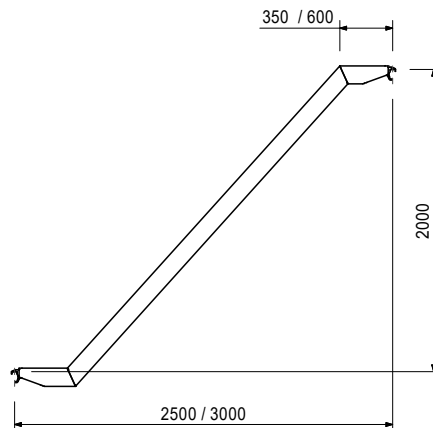
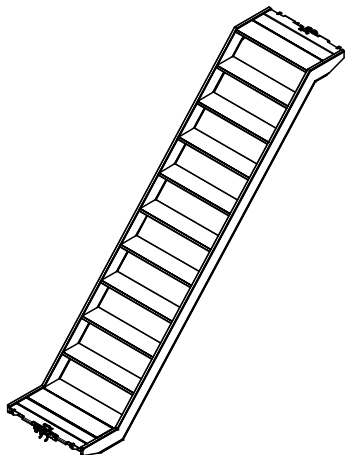
PERI UP Flex Stair 75

Art. no.	Weight [kg]	
		Stair Tower UAS 75, Aluminium
411117	28.000	STAIR TOWER UAS 75X250/200
411124	32.900	STAIR TOWER UAS 75X300/200

Fit onto Horizontal Ledgers UH.

Note

Load Class 3 = 2.0 kN/m².

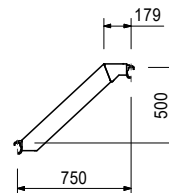
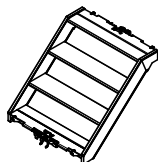


Art. no.	Weight [kg]	
413228	10.100	STAIR TOWER UAS 75X75/50

Fit onto Horizontal Ledgers UH.

Note

Load Class 3 = 2.0 kN/m².

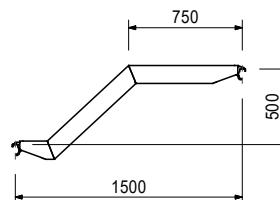
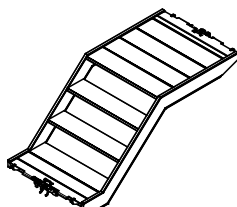


Art. no.	Weight [kg]	
411087	17.500	STAIR TOWER UAS 75X150/50 T

Fit onto Horizontal Ledgers UH.

Note

Load Class 3 = 2.0 kN/m².



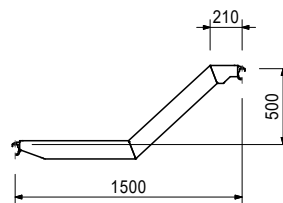
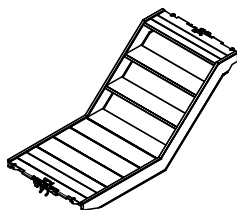
PERI UP Flex Stair 75

Art. no.	Weight [kg]	
411095	17.500	STAIR TOWER UAS 75X150/50 S

Fit onto Horizontal Ledgers UH.

Note

Load Class 3 = 2.0 kN/m².

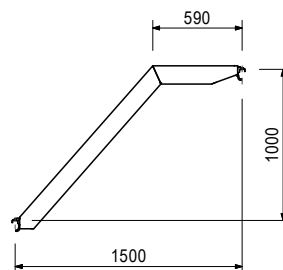
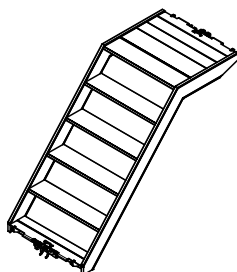


Art. no.	Weight [kg]	
411103	17.900	STAIR TOWER UAS 75X150/100

Fit onto Horizontal Ledgers UH.

Note

Load Class 3 = 2.0 kN/m².

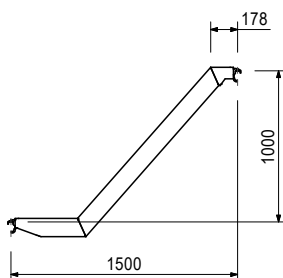
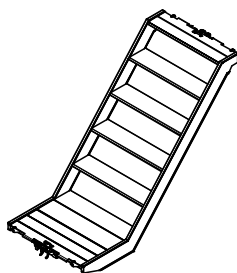


Art. no.	Weight [kg]	
414536	17.900	STAIR TOWER UAS 75X150/100 S

Fit onto Horizontal Ledgers UH.

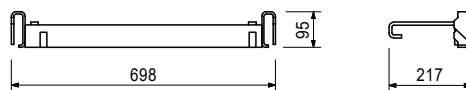
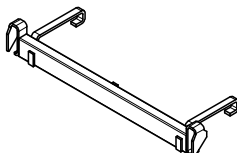
Note

Load Class 3 = 2.0 kN/m².



Art. no.	Weight [kg]	
415189	3.080	WALER ON STAIRCASE UAS 75

Mounted on the steps of the stair tower. Enables attachment of Decks UDI or UDG.

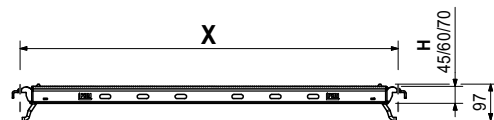
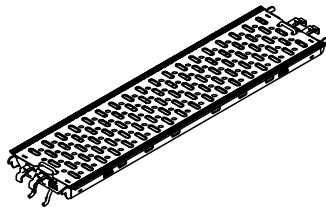


Art. no.	Weight [kg]		X [mm]	perm. p [kN]
Steel Decks UDG-2 25				
132479	3.190	STEEL DECK UDG-2 25X 50	500	6
132483	3.960	STEEL DECK UDG-2 25X 67	670	6
132488	4.320	STEEL DECK UDG-2 25X 75	750	6
132492	5.450	STEEL DECK UDG-2 25X100	1,000	6
132502	6.590	STEEL DECK UDG-2 25X125	1,250	6
132505	7.730	STEEL DECK UDG-2 25X150	1,500	6
132508	10.500	STEEL DECK UDG-2 25X200	2,000	6
132511	12.900	STEEL DECK UDG-2 25X250	2,500	4.5
132515	15.800	STEEL DECK UDG-2 25X300	3,000	3

Length X: 500 - 1,500 with H of 45 mm.
 Length X: 2,000 - 2,500 with H of 60 mm.
 Length X: 3,000 with H of 70 mm.

Note

Values correspond with EN 12811-1.

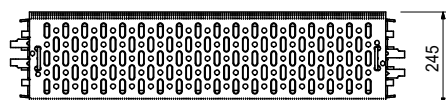
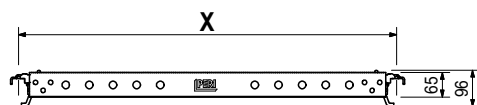
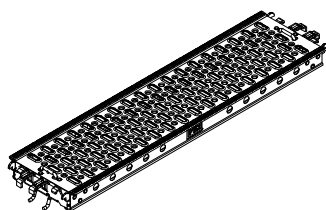


Art. no.	Weight [kg]		X [mm]	perm. p [kN]
Steel Decks UDG 25				
424124	3.810	STEEL DECK UDG 25X 50	500	6
432858	4.810	STEEL DECK UDG 25X 67	670	6
424121	5.180	STEEL DECK UDG 25X 75	750	6
424118	6.550	STEEL DECK UDG 25X100	1,000	6
424115	7.940	STEEL DECK UDG 25X125	1,250	6
424112	9.330	STEEL DECK UDG 25X150	1,500	6
424109	12.200	STEEL DECK UDG 25X200	2,000	6
423771	14.900	STEEL DECK UDG 25X250	2,500	4.5
424915	17.700	STEEL DECK UDG 25X300	3,000	3

Fit onto Horizontal Ledgers UH.

Note

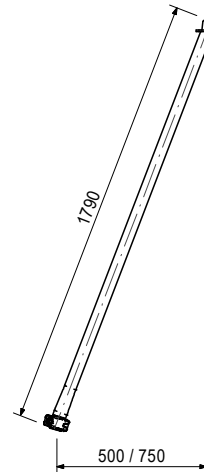
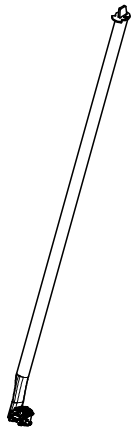
Values correspond with EN 12811-1.
 max. p = max. possible surface load without deflection limitation.



PERI UP Flex Stair 75

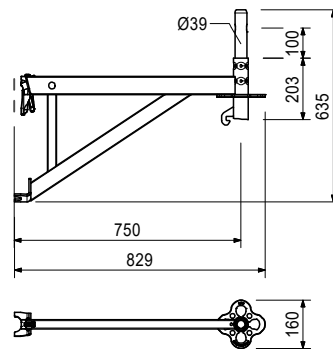
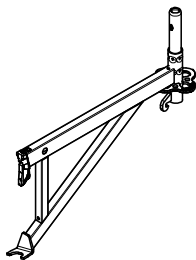
Art. no.	Weight [kg]	
412717	7.000	BRACKET BRACE UCM

To increase the load-bearing capacity of console brackets UCM 50 and UCM 75 with yellow coupling.

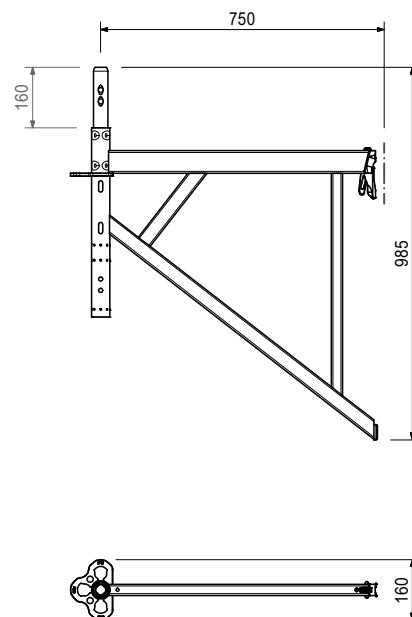
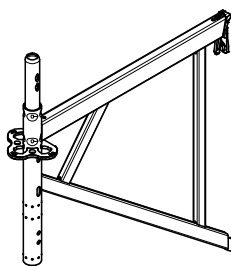


Art. no.	Weight [kg]	
412678	6.510	CONSOLE BRACKET UCM 75 WITH SPIGOT

With connection for Console Bracket Brace UCM.

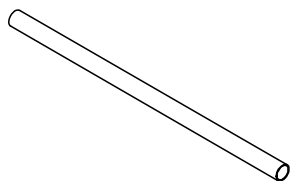


Art. no.	Weight [kg]	
136918	8.000	CONSOLE BRACKET ECM 75

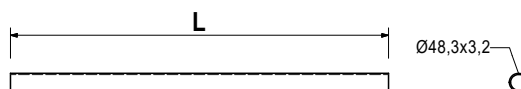
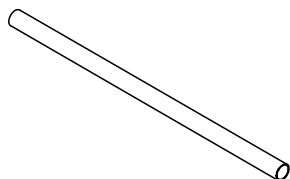


PERI UP Flex Stair 75

Art. no.	Weight [kg]	
201410	28.560	Steel scaffolding tube Ø 48.3 x 4.0 STEEL SCAFF.TUBE Ø 48.3 X 4.0, L = 6.4 M

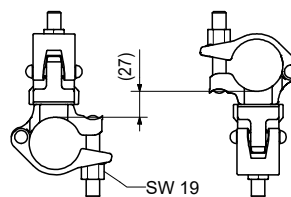
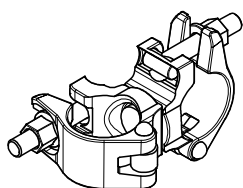


Art. no.	Weight [kg]	
201416	22.400	Steel scaffolding tube Ø 48.3 x 3.2 GALV. SCAFF.TUBE Ø 48.3 X 3.2, L = 6.4 M - TO BS EN 10219 S355JOH



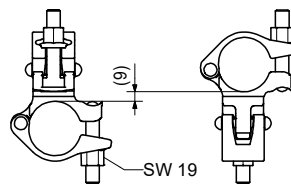
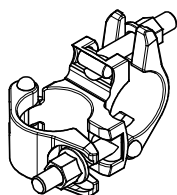
Art. no.	Weight [kg]	
201412	1.400	SWIVEL COUPLER PRESSED STEEL

For scaffolding tubes Ø 48 mm.



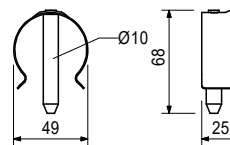
Art. no.	Weight [kg]	
201411	1.120	DOUBLE COUPLER PRESSED STEEL

For scaffolding tubes Ø 48 mm.



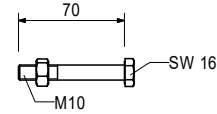
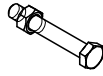
Art. no.	Weight [kg]	
111053	0.059	LOCKING PIN D48/D57

As tension-proof connection of standards with a diameter of 48 up to 57 mm.

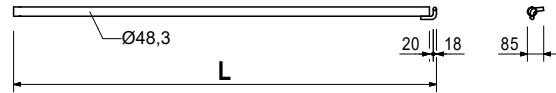
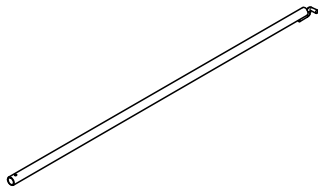


Art. no.	Weight [kg]	
100719	0.060	BOLT.ISO4014-M10X070-8.8-VZ-MU
138009	0.060	BOLT.ISO4014-M10X070-10.9-VZ-MU

As tension-proof connection of standards at suspended scaffolds and formwork girders.



Art. no.	Weight [kg]		L [mm]
		Wall Tie UWT	
100088	1.920	WALL TIE UWT 45	488
100091	4.680	WALL TIE UWT 110	1,138
100093	5.870	WALL TIE UWT 140	1,438
102951	7.060	WALL TIE UWT 170	1,738
102954	9.050	WALL TIE UWT 220	2,238
102957	11.000	WALL TIE UWT 270	2,738



Art. no.	Weight [kg]	
		Ring Bolts UFE
100693	0.169	RING BOLT UFE 12/90
100694	0.190	RING BOLT UFE 12/120
100695	0.250	RING BOLT UFE 12/190

For assembly of the Wall Tie UWT.
Required Wall Inserts UFI 14.

Note

With marking for screw-in depth.

Art. no.	Weight [kg]	
		Wall Inserts UFI
100696	0.007	WALL INSERT UFI 14/70
100697	0.009	WALL INSERT UFI 14/100
100698	0.010	WALL INSERT UFI 14/135



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